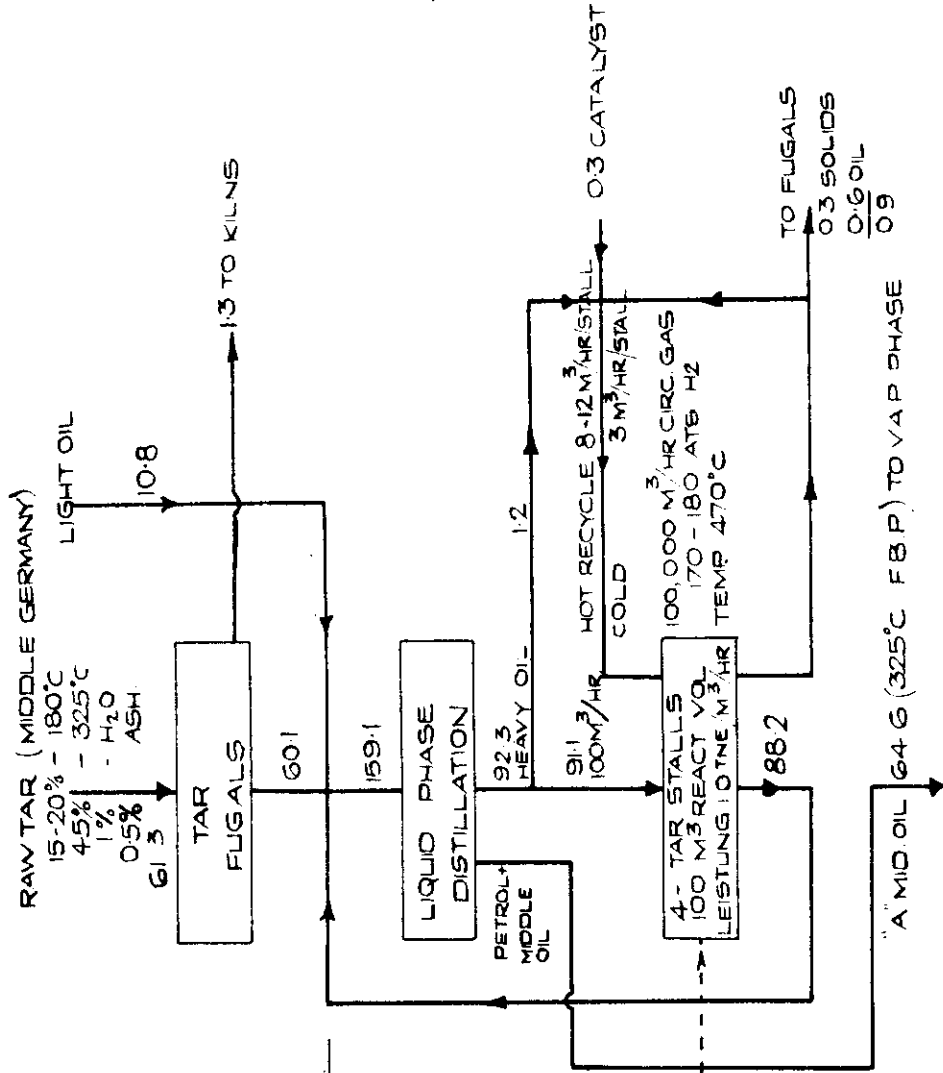


# FIG. V FLOWSHEET FOR PETROL FROM BROWN COALTAR

ALL QUANTITIES TNE/HR EXCEPT WHERE STATED



NOTES

1. TAR MUST NOT BE DISTILLED ALONE
2. DO NOT BUILD PREHEATER TOO SMALL
3. KEEP INSOLS IN HOLD AT 30%
4. USE HOT RECYCLE WITH OLD CATCHPOTS

MAKE-UP GAS --- 15,000 M<sup>3</sup>/HR  
96% H<sub>2</sub>