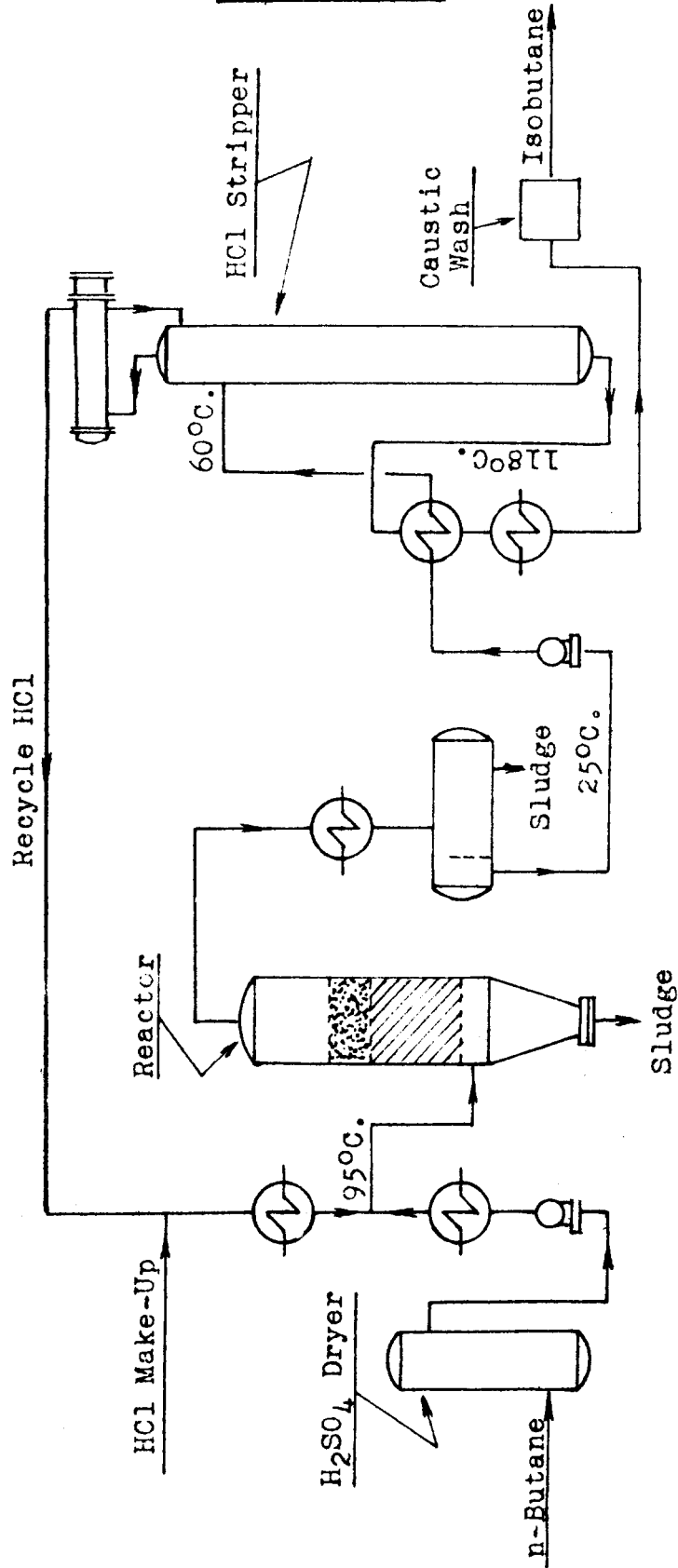


FIG. XXIII



FLOW DIAGRAM - BUTANE ISOMERIZATION PROCESS