PATENT SPECIFICATION



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COMPLETE SPECIFICATION.

Improvements in the Synthesis, Distillation, Cracking, and Hydrogenation of Hydrocarbon Oils.

I, JOSEPH TRAUTMANN, of 33, Halskestrasse, Berlin-Südende, Germany, German nationality, do hereby declare the nature of this invention and in what manner the same is to be performed, to be particularly described and ascertained in and by the following statement:-

The present invention relates to the synthesis, distillation, cracking, hydrogenation of hydrocarbon oils, and more particularly to a method of improving the quality of the resulting fuel, and it involves the manner of application of the heat necessary for the treatment.

According to the invention the heat is transmitted rapidly and the operations intensified by using metal in finely divided condition as the heat conveyor, and spraying it into the reaction chamber either in powdered form, or as liquid or

In the application of the heat in this manner other conditions may be taken into consideration which arise in the distillation, cracking synthesis, hydrogenation of hydrocarbon oils.

In similar operations it is known to force the raw material through a bath of liquid metal which is externally heated. In that case, however, the surfaces of contact between the ascending gas bubbles and the metal bath are comparatively small and are further reduced, in that the gas bubbles tend to combine to form larger bubbles.

According to the invention the surface of contact between the hot metal and the undergoing reaction substances enlarged to the largest possible degree, so that the admixture, transmission of heat, intensification of the operations, and the catalytic action are all simultaneously

improved to the greatest possible extent.

The atomization of the liquid metal or the distribution of the powdered metal is effected, for instance, by spraying nozzles of any suitable form; furthermore, gaseous substances may be employed as carrier gas or spraying gas for assisting atomization. Moreover, the metal may be injected through nozzles in gaseous condi-

The heat which is necessary for carry-[Price 1s.]

ing out the desired physical or chemical processes is introduced completely or partly by means of the injected metal. It will be understood that it is also possible to introduce heat in known manner, for instance, by gas heating or electrical heating, or to heat the raw material to be treated before its entry into the reaction chamber.

The method of transmitting heat according to the invention by means of metals in solid, liquid, or gaseous and, in all cases, finely divided condition can be employed for purely physical processes that require the introduction of heat, also for chemical processes which are carried out while heat is being introduced, and if necessary, by the use of a catalyst. One example is the distillation of oils in which the heat necessary can be introduced by the injection, in the form of spray, of heated metal, such for example, as lead, tin or copper. The metal may be supplied in the form of powder or in liquid form, or it may be in fine drops, or as jets of vapour. In introducing powdered metal a jet of gas is advantageously employed as the carrying medium for the powdered metal. The liquid may be injected either with a carrier gas or alone.

An example of a process in which, according to the invention, heat is supplied through hot metal is presented by the hydrogenation of hydrocarbon oils, and in this case tin is advantageously used as the heat carrying medium. A further instance of a chemical process according to the invention is the cracking of hydrocarbon compounds in which tin may be employed for transmitting the

The intimate admixture and contact of 95 the injected metals with the reaction substances may be secured by the use of concentric tubes or nozzles, the reaction substances being fed in advantageously through the centre opening and the 100 atomized, sprayed or injected metal being fed advantageously through the annular space. Co-axial tubes or nozzles may be adjustably disposed opposite to one another for influencing the dimensions 105 and formation of the jet. Good results

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may be secured by the use of a plurality of nozzles, which are adjustable with respect to each other in the reaction chamber in such manner that the jets impinge upon one another and become intimately mixed together.

In addition to the reaction substances, and the hot metal, special catalysers may be introduced into the reaction chamber, if necessary in finely divided condition. Thus, in the treatment of oil, tin in molten condition may be used for the supply of heat, and powdered nickel may be used as the special catalyser, the nickel 15 being fed simultaneously with the tin into

the reaction chamber.

It may be desirable in the application of the invention, in certain circumstances, to maintain the reaction chamber under pressure. This may be effected by pumping the reaction substances into the reaction chamber under a high pressure, in which case the metal used for supplying the heat, for example, molten tin, must be fed into the reaction chamber at a correspondingly high pressure.

Having now particularly described and ascertained the nature of my said invention and in what manner the same is to be performed, I declare that what I

claim is :-

1. A method for effecting the synthesis, distillation, cracking and hydrogenation of hydrocarbon oils, characterised in that the substances to be treated are supplied with the necessary heat for treatment from previously heated metal, which is sprayed into the reaction chamber in the form of powder, liquid or vapour in such 40 manner that extremely fine distribution of the atomised metal is secured in the reaction chamber and also a large surface of contact between the metal and the substances to be heated, substantially as hereinbefore described.

2. A method as specified in Claim 1,

in which, in addition to the reaction substances and the hot metal, special catalysers are introduced into the reaction chamber, if necessary in finely divided substantially as hereinbefore condition, described.

3. A method as specified in any of the preceding claims, in which the liquid or gaseous metal is atomized through a nozzle or the like, the reaction substances themselves being used, if desired, to assist in the atomization, substantially as hereinbefore described.

4. A method as specified in any of the preceding claims, in which the reaction substances and the liquid or gaseous metal are fed into the reaction chamber through concentric adjustable nozzles or the like, substantially as hereinbefore described.

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5. A method as specified in any of the preceding claims in which the nozzles are so arranged that the various reaction substances or catalysers fed in are as thoroughly mixed together as possible on leaving the nozzles, substantially as hereinbefore described.

6. A method as specified in any of the preceding claims, in which the reaction substances or the liquid or gaseous metal or catalyser are fed through a plurality of nozzles which nozzles can be so adjusted that the single jets impinge against one another and mix thoroughly together, substantially as hereinbefore described.

7. A method as specified in any of the preceding claims, in which the reaction chamber is maintained under pressure, substantially as hereinbefore described.

8. A method of carrying out the synthesis, cracking distillation, hydrogenation of hydrocarbon oils, stantially as hereinbefore described. Dated this 20th day of November, 1926.

EDWARD EVANS & Co. 27, Chancery Lane, London, W.C. 2, Agents for the Applicant.

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