

## CONTENTS

	<u>Page</u>
Preface	-
Introduction .....	i
<b>PART I - Oil From Coal</b>	
<b>Coal-to-Oil Laboratories and Pilot Plants, Bruceton, Pa.</b> .....	1
Synthesis of liquid fuels from hydrogen and carbon monoxide..	1
Process development .....	1
Pilot-plant operations .....	1
Oil-circulation test with nitrided-iron catalyst .....	1
Hot carbonate process for purifying synthesis gas .....	2
Bench-scale experiments .....	2
Catalyst-oil slurry process .....	2
Catalyst-testing studies .....	3
Steel turnings .....	3
Pretreatment .....	3
Fused, promoted magnetite .....	3
Particle size .....	3
Temperature of reduction .....	3
Extent of reduction .....	4
Steel-wool catalyst .....	4
Sulfur poisoning of Fischer-Tropsch catalysts .....	4
Separation and identification of Fischer-Tropsch products .....	5
Gas chromatography .....	5
Analysis of alcohols .....	5
Mass spectra of acetal-type compounds .....	5
Chemistry of metal carbonyls .....	8
Spectra and structures of cobalt carbonyls .....	8
Iron carbonyls and their derivatives .....	8
Synthesis of liquid fuels by hydrogenation of coal .....	11
High-temperature coal hydrogenation .....	11
Coal-hydrogenation autoclave studies .....	12
Hydrocarbonization of coal .....	13
Structure of coal .....	13
Microbial degradation of carbonaceous matter .....	13
Formation of bituminous materials .....	14
A new reducing system for organic compounds:	
Lithium in ethylenediamine .....	15
Determination of optical activity in coal-hydrogenation oils .....	15
X-ray diffraction studies on coal .....	16
<b>Coal-to-Gas Laboratories and Pilot Plants, Morgantown, W. Va.</b> ....	19
Results with atmospheric-pressure gasifier .....	19
Gas purification .....	23
Analytical methods .....	23
Bench-scale experiments .....	23
Nuclear heat for coal gasification .....	25
Engineering studies and cost estimates .....	28

## CONTENTS (Con.)

	<u>Page</u>
Gasification with hydrogen .....	28
Kinetic study of steam-carbon reaction .....	28
Effects of particle size .....	28
High-temperature kinetics reactor .....	29
Flashing coal-water slurries in heated coils .....	29
Variables in preparing suspensions of micronized coal in steam .....	29
Gasification of coal-water slurries without oxygen .....	29
Sorption and recovery of oxygen from air .....	34
Underground Gasification Project, Gorgas, Ala. ....	39
Evaluation of hydraulic fracturing .....	39
Ignition .....	39
Gasification operation .....	40
Appendix. Bibliography of papers and reports presented and published in 1955 .....	41

## ILLUSTRATIONS

### Fig.

1. Photomicrographs of cross section of iron turnings for use as Fischer-Tropsch catalyst .....	Frontispiece
2. Gas-chromatography apparatus .....	6
3. High-temperature mass spectrometer used in analyzing organic materials .....	7
4. Structure of dicobalt octacarbonyl .....	9
5. Debye-Scherrer vacuum X-ray camera .....	17
6. Comprehensive view of gasification pilot plant .....	20
7. Pneumatic coal feeder and related equipment in pilot plant..	21
8. Boiler superheater that furnishes steam for gasification experiments .....	22
9. Scrubbing tower .....	24
10. Flow diagram of laboratory-scale pulsating counterflow dust feeder .....	26
11. Reactor for bench-scale test of nuclear gasifier materials..	27
12. Reaction of electrode graphite with steam at 2,400° F. in an isothermal reactor; effect of contact time and particle size on carbon conversion .....	30
13. Isothermal reactor for the kinetic study of carbon gasification at high temperatures .....	31
14. Apparatus for micronization of coal by flashing coal-water slurries in heated coils .....	32
15. Micronization of coal by flashing coal-water slurries in heated coils .....	33
16. Flow diagram of tube-coil reactor furnace and accessories for gasifying coal-water slurries .....	35
17. Tube-coil furnace and accessories for gasifying coal-water slurries .....	36
18. Improved apparatus for preliminary oxygen sorption- desorption tests .....	37