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Chem. Ztg.; 66: 135-7(1942).

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Praunkohle-Benzin). German(FRG) Patent 724,911. 23 Jul 1942.

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00636 PURIFICATION OF COAL GAS, ETC. Walker, R.; Wilkin, C.R.; Cooper, H.G. British Patent 550,272. 31 Dec 1942. Desulfurization by means of Fe oxide slurry. COAL GAS; PURIFICATION; IRON OXIDES; DESULFURIZATION; HYDROGEN SULFIDES: REMOVAL

REMOVAL OF ORGANIC S COMPOUNDS FROM 00637 GASES.

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PRESSURE; MEDIUM TEMPERATURE

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00642 PURIFICATION OF SOUR GAS IN SOUTH ARKANSAS. Christain, D.C. Gas Age; 92: No. 9, 59-61(1943).

Reduction of H2S content of natural gas. NATURAL GAS; DESULFURIZATION; HYDROGEN SULFIDES; REMOVAL

PURIFICATION OF GASES CONTAINING Has. Holmes, W.C.; Cooper, C.; Henshaw, D.M.

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 Use of Fe oxide to remove H₂S. COAL GAS; DESULFURIZATION; HYDROGEN SULFIDES; REMOVAL; IRON OXIDES
- 00645 REMOVING H₂S AND OTHER IMPURITIES FROM CDAL-DISTILLATION GASES, ETC. (to Heinrich Koppers GmbH). German(FRG) Patent 740,406. 2 Sep 1943.

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- 00647 ENGINEERING AND CONSTRUCTION OF SANTA MARIA VALLEY [ABSORPTION] PLANT. McFaddin, D.E. (Union Oil Co. of Calif., Los Angeles). Petroleum Engr.; 15: No. 12, 190-8(1944). Use of Fe₂O₃ to remove H₂S by formation of Fe₂S₃ which, in presence of O, gives Fe₂O₃ and S. NATURAL GAS; DESULFURIZATION; HYDROGEN SULFIDES; REMOVAL; IRON OXIDES; HYDROCARBONS
- 00648 DESULFURIZATION OF GAS IN THE MCKAMIE FIELD, ARKANSAS. Love, F.H. (Petroleum Engineering Publishing Co., Dallas, Texas). Petroleum Engr.; 15: No. 9, 55-8(1944). Absorption in 20 to 25% solution of ethanolamine. DESULFURIZATION; HYDROGEN SULFIDES; REMOVAL; CARBON DIOXIDE; NATURAL GAS; AMINES; PURIFICATION
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- 00652 DESULURIZATION OF GASES. Funasaka, W. (to Chemical Research Inst., Kyoto). Japanese Patent 163,023. 18 Mar 1944. Use of Fe00H or Fe $_2$ 0 $_3$ X H $_2$ 0 to desulfurate

Use of Fe00H or Fe $_2$ O $_3$ X H $_2$ O to desulfurate gases. DESULFURIZATION;ORGANIC SULFUR COMPOUNDS; REMOVAL;GASES

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- 00657 REMOVAL OF ORGANIC S COMPOUNDS FROM TOWN GAS. Tomes, J.A. Gas J.; 245: 185-6(1945).

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Study of Fe oxide form most suitable and attempt to improve speed of reaction. HYDROGEN SULFIDES; FUEL GAS; REMOVAL; DESULFURIZATION; IRON OXIDES

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00660 SEPARATION OF SULFUR DIOXIDE FROM GASES. Doumani, T.F. (to Union Oil Co. of California). US Patent 2,370,020. 20 Feb

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00661 ABSORPTION OF HYDROGEN SULFIDE FROM GAS. Kopelevich, G.V. USSR Patent 64,351. 28 Feb 1945.

Washing of coke-oven gas with ammoniacal H₂O to which is added a mixture of phenols and cresols. HYDROGEN SULFIDES; REMOVAL; COAL GAS; PHENOLS; CRESOLS; AMMONIA

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Bechtold, I.C. (to Fluor Corp.). US Patent 2,375,560. 8 May 1945.

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00663 GAS-PUPIFICATION PROCESS. Gollmar,

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GAS PURIFICATION. Schreiber, F.D. 0.0664 US Patent 2,385,359. 9 Oct 1945. Removal of $\rm H_2S$ and HCN. HYDROGEN SULFIDES; REMOVAL; DESULFURIZATION; COAL GAS; HYDROCYANIC

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CATALYTIC REMOVAL OF ORGANIC SULFUR COMPOUNDS FROM COAL GAS BY METALLIC
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GAS-PURIFICATION PROCESS. 00677 Shaw, J.A. (to Koppers Co., Inc.). US Patent 2,395,509. 26 Feb 1946.

Scrubbing of gas with oil-amine mixture; morpholine; piperidine. FUEL GAS; ORGANIC SULFUR COMPOUNDS; REMOVAL; DESULFURIZATION

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REMOVAL; COMBUSTION HEAT

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Ni, Cu, and Sn catalysts for removal of CS₂; Fe, Ni, Cu, Mn, Cr, Al, and Mg catalysts for removal of thiophene. ORGANIC SULFUR COMPOUNDS; REMOVAL; CARBON SULFIDES; THIOPHENE; WATER GAS; NATURAL GAS; CATALYSTS; NICKEL; COPPER; TIN; DESULFURIZATION

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COMPOUNDS; HYDROCARBONS; DESULFUR IZATION

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- 00715 GAS PURIFICATION. Mitchell, J.;
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 OXIDES; MOLYBDENUM OXIDES; NICKEL OXIDES; CHROMIUM
 SULFIDES; COPPER SULFIDES; MOLYBDENUM SULFIDES;
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- 00831 RECOVERY OF SULFUR FROM FLUE GAS BY THE USE OF AMMONIA; SUMMARY OF THE PROBABLE COSTS

OF THE PROCESS. Craxford, S.R.; Poll, A.; Walker, W.J.S. J. Inst. Fuel; 25: 357-8(1953). DESULFURIZATION; REMOVAL; SULFUR; AMMONIA; COST; FLUE GAS

00832 MECHANISM OF HYDROGEN SULFIDE REMOVAL FROM A GAS BY A MASS OF IRON OXIDE. Forch, J.H. Chem. Weekbl.; 49: 149-51(1953). GASES; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; IRON OXIDES; CHEMICAL REACTION KINETICS

00833 PEROX LIQUID PURIFICATION PROCESS FOR SULFUR REMOVAL. Pippig, H. (Kraftwerke Mainz-Wiesbaden, Mainz, Ger.). Gas-Wasserfach; 94: 62-3(1953).

Removal of H₂S and NH₃. GASES; PURIFICATION; DESULFURIZATION; REMOVAL; AMMONIA; HYDROGEN SULFIDES; CATALYSTS

00834 RECOVERY OF SULFUR FROM COAL GAS BY THE VACUUM CARBONATE PROCESS OF LIQUID PURIFICATION. Smith, G.A. Gas World; 138: No. 3607, 65-70(1953).

Removal and utilization of H₂S. COAL GAS; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; CARBONATES; VACUUM SYSTEMS

00835 LIQUID PURIFICATION. Neal, E.J. Natl. Gas Bull. (Australia); 6: No. 16, 21-6(1953).

Removal of H₂S from town gas. HYDROGEN SULFIDES; REMOVAL; TOWN GAS; DESULFURIZATION; FUEL GAS

O0836 OPERATION OF THE "MANCHESTER" LIQUID PURIFICATION PLANT AT LINACRE, LIVERPOOL. Townsend, L.G. (North Western Gas Board, Liverpool, Engl.). Inst. Gas. Engrs., Copyright Publ.; No. 429, 52p.(1953).

Removal of H₂S and HCN by Manchester process. COAL GAS; PURIFICATION; DESULFURIZATION; REMOVAL; HYDROCYANIC ACID; HYDROGEN SULFIDES; WASHING

00837 SULFUR REMOVAL FROM SYNTHESIS BLUE GAS
BY ACTIVE CHARCOAL. Spichal, W. Gas—
Wasserfach; 94: 679-80(1953).
SYNTHESIS GAS; DESULFURIZATION; COAL; STEAM;
CHARCOAL; CHEMICAL PREPARATION; EQUIPMENT;
REGENERATION

00838 EFFECT OF STEAM ON THE DESULFURIZATION OF COAL IN PRESENCE OF DIFFERENT CATALYSTS. Roy, M.; Goswami, M.N. (Univ. Coll. Sci. Technol., Calcutta). Science and Culture (India); 18: 596-7(1953).

 SiO_2 , Na silicate in jelly form, hydrated Al_2O_3 and bauxite as catalysts; SiO_2 better than other catalysts. STEAM; DESULFURIZATION; CUAL; CATALYSTS; SILICON OXIDES; ALUMINIUM OXIDES; BAUXITE; SODIUM SILICATES

O0839 REMOVAL OF ORGANIC SULFUR FROM TOWN
GAS. Anon. Coke and Gas; 15: 462-4(1953).
Reduction of organic S to 10 grains/100 cu.
ft. or less by oxidation of CS2, COS, and
thiols to SO2; removal of SO2 by scrubber. TOWN
GAS;ORGANIC SULFUR COMPOUNDS; REMOVAL; CARBON
SULFIDES; THIOLS; SULFUR DIOXIDE; HYDROGEN;
CATALYSIS; COMBUSTION; DESULFURIZATION; OXIDATION;
FUEL GAS

O0840 POSSIBILITIES AND LIMITS FOR HYDROGEN SULFIDE REMOVAL BY AMMONIA SCRUBBING. Zank1, W. (Tech. Hochschule, Karlsruhe, Ger.). Gas-Wasserfach; 94: 178-80(1953). Effects of temperature and rate of solution. GASES; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; AMMONIA; TEMPERATURE DEPENDENCE; SOLUTIONS; CARBON DIOXIDE

00841 ACTIONS OF DIFFERENT CATALYSTS ON DESULFURIZATION OF ASSAM COAL. Roy, M.;

- Goswami, M.N. (Univ. Coll. Sci. Technol., Calcutta). Science and Culture (India); 19: 151-2(1953).
- 85 lb. NaCl/100 lb. coal gave 80% desulfurization when carbonized at 850° for 6 hr.. COAL; DESULFURIZATION; CATALYSTS; SODIUM CHLORIDES
- 00842 EFFECT OF COAL GAS ON THE REMOVAL OF SULFUR FROM ASSAM COAL. Roy, M.; Goswami, M.N. (Univ. Coll. Sci. Technol., Calcutta). Science and Culture (India); 19: 38-9(1953). Use of SiO₂ and Al₂O₃. COAL GAS; COAL; DESULFURIZATION; SULFUR; REMOVAL; SILICON OXIDES; ALUMINIUM OXIDES
- 00843 SELECTIVE ABSORPTION OF HYDROGEN SULFIDE FRCM SYNTHESIS GAS. Wainwright, H.W.; Egleson, G.C.; Brock, C.M.; Fisher, J.; Sands, A.E. (U. S. Bur. of Mines, Morgantown, WV). Ind. Eng. Chem.; 45: 1378-84(1953).

 Effectiveness of K₃PO₄ and glycine solutions. SYNTHESIS GAS; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; POTASSIUM PHOSPHATES; GLYCINE; CARBON DIOXIDE; QUANTITY RATIO; COAL GAS
- 00844 LIQUID PURIFICATION OF COAL GAS.
 Terres, E. (Karlsruhe, Ger.). GasWasserfach; 94: 260-5, 311-17(1953).
 Review of liquid purification process for removing H₂S. COAL GAS; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; REVIEWS
- 00845 GASIFICATION OF PULVERIZED COAL. King, J.G. Coke and Gas; 15: 57-60(1953). International developments in total gasification. COAL GASIFICATION
- 00846 CASE FOR THE DEEP PURIFIER. Whiting, R. Gas Times; 75: 551+3, 556(1953). Removal of $\rm H_2S$ from town gas using iron oxide catalyst. TOWN GAS; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; CATALYSTS; IRON OXIDES; COST; FUEL GAS
- 00847 EL PASO NATURAL'S SAN JUAN RIVER PLANT GETS GAS FROM TWO SOURCES. Mize, W.W. Oil Gas J.; 51: No. 51, 258, 260-1(1953). Removal of H₂S and CO₂ using monoethanolamine-diethylene glycol solution. NATURAL GAS; PURIFICATION; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; CARBON DIOXIDE; AMINES; GLYCOLS
- 00848 CATALYTIC DESULFURIZATION OF GASES.
 Miller, E.B. (to Jefferson Lake Sulphur Co.).
 US Patent 2,630,375. 3 Mar 1953.
 Removal of H₂S. GASES; DESULFURIZATION;
 REMOVAL; HYDROGEN SULFIDES; CATALYSTS;
 REGEMERATION
- 00849 REMOVAL OF THE HYDROGEN SULFIDE FROM WASTE GASES. (to Krebs and Co.). Swiss Patent 289,062. 16 Jun 1953.
 Cl added to waste gases. HYDROGEN SULFIDES; REMOVAL; CHLORINE; SCRUBBING; GASES; GASEOUS WASTES
- 00850 PURIFICATION OF SYNTHESIS AND FUEL GASES. (to Gesellschaft fuer Linde's Eismaschinen and Lurgi Gesellschaft fuer Waermetechnik mbH). British Patent 692,804. 17 Jun 1953.
 - Washing of gases with polar agent, e.g., MeOH, at <0° and at least 20 atm. SYNTHESIS GAS; FUEL GAS; CARBON DIOXIDE; ORGANIC SULFUR COMPOUNDS; HYDROGEN SULFIDES; PURIFICATION; DESULFURIZATION; REMOVAL
- 00851 AMMONIA METHOD OF TRAPPING SULFUR COMPOUNDS FROM FLUE GASES. Mikhailenko, P.S. Elek. Sta.; 24: 20-4(Jul 1953).
 Scrubbing of flue gases down to ultimate SO₂ content of 0.03% possible. FLUE GAS; AMMONIA; REMOVAL; SULFUR DIOXIDE; SCRUBBING;

DESULFURIZATION

- O0852 PURIFICATION OF HYDROGEN-CONTAINING SYNTHESIS GASES. (to I. G. Farbenindustrie Akt.-Ges. ''In Auflosung''). British Patent 694,084. 15 Jul 1953.

 Pemoval of CO₂ and S-containing impurities. SYNTHESIS GAS; PURIFICATION; DESULFURIZATION; SULFUR COMPOUNDS; REMOVAL; CARBON DIOXIDE
- 00853 FUEL-GAS PURIFICATION. Otto, C. and Co. GmbH. (to Simon-Carves, Ltd.). British Patent 694,773. 29 Jul 1953.

 H₂S removed in scrubber. FUEL GAS; PURIFICATION; COAL; DISTILLATION; COAL GAS; HYDROGEN SULFIDES; REMOVAL; SCRUBBING; DESULFURIZATION
- 00854 GAS PURIFICATION. (to F. J. Collin A.-G.). British Patent 695,214. 5 Aug 1953.
 Washing of NH₃ and H₂S from coal distillation gas containing CO₂ by fresh water.
 PURIFICATION; AMMONIA; HYDROGEN SULFIDES; GASES; DESULFURIZATION; REMOVAL
- O0855 CONTACT MASS FOR REMOVING ORGANIC SULFUR COMPOUNDS FROM GASES OR VAPORS. (to Directie van de Staatsmijnen in Limburg). Netherlands Patent 73,305. 15 Sep 1953. ORGANIC SULFUR COMPOUNDS; REMOVAL; CARBON SULFIDES; THIOLS; LUXMASSE; IRON HYDROXIDES; DESULFURIZATION; THIOPHENE; VAPORS; GASES
- 00856 DESULFURIZATION OF GASES. (to Ruhrchemie). British Patent 697,204. 16 Sep 1953. Fe oxide catalyst. DESULFURIZATION; IRON OXIDES; CATALYSTS; GASES
- 00857 PURIFICATION OF GASES. (to Gottfried Bischoff GmbH). British Patent 700,249. 25 Nov 1953.
- Removal of H₂S from technical gases, e.g., coke-oven gases. PURIFICATION; HYDROGEN SULFIDES; REMOVAL; DESULFURIZATION; EQUIPMENT; COAL GAS
- 00858 COMPARISON OF TWO TYPES OF GAS
 PURIFICATION WITH LIQUID MEDIA. Taubert, L.;
 Morlet, J. Chim. Ind. (Paris); 71: 273-6(1954).
 - Removal of $\rm H_2S$ from fuel gas; use of absorption-desorption methods in presence of alkaline agent; use of oxidation-reduction reactions. HYDROGEN SULFIDES; REMOVAL; FUEL GAS; DESULFURIZATION
- 00859 RECOVERY OF SULFUR FROM GASES WITH THIOARSENATE SOLUTIONS. Helm, J.; Brychta, M. (Gasinst. Prague-Bechovice). Energietechnik; 4: 357-60(1954).
 - REMOVAL; SULFUR; SULFUR COMPOUNDS; ARSENATES; COKE; FUEL GAS; DESULFURIZATION
- VELOCITIES FOR THE REGENERATION OF THE
 SCRUBBING SOLUTIONS IN THE METAL THIONATE
 PROCESSES FOR PURIFYING COAL GAS FROM AMMONIA
 AND HYDROGEN SULFIDE. MANGANESE SULFATE
 PROCESS. Terres, E.; Buscher, H.; Matroff, G.
 Brennst.-Chem.; 35: 144-51(1954).
 COAL GAS; DESULFURIZATION; PURIFICATION;
 - COAL GAS; DESULFURIZATION; PURIFICATION; AMMONIA; HYDROGEN SULFIDES; REMOVAL; MANGANESE SULFATES; SCRUBBING
- 00861 PLANT PURIFICATION OF SYNTHESIS GAS.
 Wenzell, L.P., Jr.; Dressler, R.G.; Batchelder,
 H.R. (U. S. Bur. of Mines, Louisiana, MO).
 Ind. Eng. Chem.; 46: 858-62(1954).
 Scrubbing with diethanolamine for gross
 removal of CO₂ and H₂S; use of Fe oxide sponge

removal of CO₂ and H₂S; use of Fe oxide sponge for final removal of H₂S; passage through beds of active C for removal of organic S compounds. SYNTHESIS GAS; PURIFICATION; SCRUBBING; HYDROGEN SULFIDES; CARBON DIOXIDE; REMOVAL; DESULFURIZATION;

IRON OXIDES: ACTIVATED CARBON

00862 SULFUR REMOVAL FROM FUEL GASES BY DRY METHODS. Griffith, R.H. Gas J.; 280: 254-7, 332-4(1954).

7, 332-4(1954).
Chemistry of the process using Fe oxide.
FUEL GAS; DESULFURIZATION; REMOVAL; SULFUR; IRON
OXIDES: CHEMISTRY

00863 OFTAINING SULFUR FROM CARBONIZATION
GASES BY THIOARSENATE SOLUTION. Helm, J.
Chem. Prumys!; 4: No. 29, 361-4(1954).
Removel of H₂S by Thylox process. COKE-OVEN
GAS; PRODUCER GAS; DESULFURIZATION; REMOVAL;
HYDROGEN SULFIDES; THYLOX PROCESS; SULFUR; COAL

00864 DRY PURIFICATION OF ILLUMINATING GAS. Prohlik, J.; Novotuy, J. Paliva; 34: 29-33(1954).

Decreased efficiency of S removal with Fe₂O₃. COAL GAS; DESULFURIZATION; REMOVAL; SULFUR; HYDROGEN SULFIDES; IRON OXIDES; FILTRATION

00865 REACTIONS INVOLVED AND REACTION VELOCITIES FOR THE REGENERATION OF THE SCRUBBING SOLUTIONS IN THE METAL THIONATE PROCESSES FOR PURIFYING COAL GAS FROM AMMONIA AND HYDROGEN SULFIDE. Terres, E.; Buscher, H.; Matroff, G. Brennst.-Chem.; 35: 65-74, 113-20(1954).

COAL GAS; PURIFICATION; DESULFURIZATION; REMOVAL; AMMONIA; HYDROGEN SULFIDES; MANGANESE SULFATES; REGENERATION; THIONATES; SCRUBBING; MANGANESE SULFIDES

00866 RECOVERY OF SULFUR FROM HYDROGEN
SULFIDE CONTAINED IN GASES RICH IN CARBON
DIOXIDE. Tettamanzi, A.; Lenzi, D.;
Ciabattoni, G. (Polytech. Turin, Italy).
Gas (Rome); 4: 33-42(1954).

Review with 36 references. HYDROGEN SULFIDES; CARBON DIOXIDE; REVIEWS; GASES; DESULFURIZATION; REMOVAL; SULFUR

00867 PROBLEM OF DRY GAS PURIFICATION. I.
LUX MASS (LAUTA MASS) AS AN ACTIVE SKELETON
CATALYST. Simon, A.; Marchand, M. (Inst.
anorg. Chem., Dresden, Ger.). Z. Anorg. Allg.
Chem.; 277: 1-16(1954).

Effectiveness of hydrated Fe₂O₃ with varying amounts of Na₂C x Al₂O₃ for removal of H₂S from town gas. TOWN GAS; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; COMPARATIVE EVALUATIONS; IRON OXIDES; HYDRATES; SODIUM OXIDES; ALUMINIUM OXIDES; QUANTITY RATIO; FUEL GAS

00868 SULFUR REMOVAL AND RECOVERY FROM FUELS.
King, J.G. Coke and Gas; 16: 437-48(1954).
Review of inaugural conference. GASES; COAL;
OILS; DESULFUR IZATION; REMOVAL; SULFUR

00869 REMOVAL OF HYDROGEN SULFIDE FROM COAL GAS BY THE FERROX PROCESS. Shinozaki, H.; Ito, K. (Yamagata Univ.). Kagaku Kogaku; 18: 461-6(1954).

Using an Fe(OH)3 suspension. COAL GAS; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; FERROX PROCESS; IRON HYDROXIDES; SUSPENSIONS

00870 DESULFURIZATION OF HIGH-SULFUR INDIAN COALS. III. Roy, M.; Goswami, M.N. (Univ. Calcutta). J. Indian Chem. Soc., Ind. and News Ed.; 17: 115-22(1954).

Using steam, coal gas, H, or NH3. COAL; DESULFURIZATION; STEAM; COAL GAS; HYDROGEN; AMMONIA

00871 HYDROGEN SULFIDE PURIFICATION OF MANUFACTURED GAS WITH SOLUTIONS OF TRIETHANOLAMINE. Drabkin, A.E. Trudy Vsesoyuz. Nauch.-Issledovatel. Inst. po Pererabotke Slantsev; 1954: No. 2, 207-15(1954).

Triethanolamine removes 78.5% of H2S and 24%

of CO_2 ; $2(R_3)N + 4H_2S + 5O_2 \rightarrow 2(R_3N)S_2O_3 + 4H_2O_4$ HYDROGEN SULFIDES; REMOVAL; GASES; DESULFURIZATION

00872 DESULFURIZATION OF LOW-TEMPERATURE CHAR
BY PARTIAL GASIFICATION. Zielke, C.W.;
Curran, G.P.; Gorin, E.; Goring, G.E.
(Pittsburgh Consolidation Coal Co., Library,
PA). Ind. Eng. Chem.; 46: 53-6(1954).
DESULFURIZATION; CHARS; GASIFICATION; HYDROGEN;
STEAM; BINARY MIXTURES

00873 DESULFURIZATION OF COKE-OVEN GAS.
Williams, T.H. Coke and Gas; 16: 61-7(1954).
Combination of Collin NH₃ process of
desulfurization of coke-oven gas and recovery
of H₂S with Chemiebau wet contact H₂SO₄
process. DESULFURIZATION; UNITED KINGDOM; COAL

00874 PURIFICATION OF GASES BY REMOVAL OF HYDROGEN SULFIDE WITH AMINO ALCOHOL SOLUTIONS. Drabkin, A.E. Trudy Vsesoyuz. Nauch.— Issledovatel. Inst. Pererabotke Slantsev; 1954: No. 2, 207-15(1954).

Desulfurization of shale gas. HYDROGEN SULFIDES; REMOVAL; DESULFURIZATION; ALCOHOLS; AMINES; FUEL GAS

OU875 PURIFICATION OF WATER GAS FROM HYDROGEN SULFIDE. Maidanovskaya, L.G.; Popov, A.G. Trudy Tomsk. Univ.; 126: 180-90(1954).

Use of bog iron ore; effects of thickness of absorption layer, speed of gas, wetting of mass

Use of bog iron ore; effects of thickness of absorption layer, speed of gas, wetting of mass by an aqueous solution of NH₄OH, presence of NH₄Cl, (NH₄)₂CO₃, CaO, KOH, NH₄OH, and Na₂CO₃; purification by activated C is effective. HYDROGEN SULFIDES; REMOVAL; WATER GAS; DESULFURIZATION

00876 REMOVAL OF ORGANIC SULFUR COMPOUNDS FROM INDUSTRIAL GASES. Fujioka, E. (to Oriental High Pressure Industries Co.). Japanese Patent 431. 29 Jan 1954. Gas passed into washing tower to be washed with petroleum solvent. ORGANIC SULFUR COMPOUNDS; REMOVAL; WASHING; GASES; DESULFURIZATION

00877 AMMONIUM SULFATE FROM COAL GASES
CONTAINING HYDROGEN SULFIDE AND AMMONIA.
Grosskinsky, O.; Huck, G.; Klempt, W.; Umbach,
H. (to Bergwerksverband zur Verwertung von
Schutzrechten der Kohlentechnik GmbH).
German(FRG) Patent 905,243. 1 Mar 1954.
H₂S absorbed in washer by highly

H₂S absorbed in washer by highly concentrated NH₄OH at high pressure. COAL GAS; HYDROGEN SULFIDES; AMMONIA; AMMONIUM COMPOUNDS; SULFATES; ABSORPTION; REMOVAL; PRODUCTION; DESULFURIZATION

00878 GAS DESULFURIZATION. Jahnig, C.E.;
Gornowski, E.J. (to Standard Oil Development
Co.). US Patent 2,671,723. 9 Mar 1954.
Removal of H₂S. DESULFURIZATION; FLUIDIZED
BED; CARBONACEOUS MATERIALS; GASIFICATION;
HYDROGEN SULFIDES; GASES; REMOVAL

00879 SULFUR REMOVAL FROM CARBON MONOXIDE—
HYDROGEN MIXTURES. Rottig, W.; Hanisch, F.
(to Ruhrchemie). German(FRG) Patent 906,606.
15 Mar 1954.

Removal of S-containing organic compounds in 2-stage process by conversion to $\rm H_2S$ by oxidized and sulfurized Ni catalyst on kieselguhr and subsequent oxidation of $\rm H_2S$. CARBON MONOXIDE; HYDROGEN; ORGANIC SULFUR COMPOUNDS; REMOVAL; DESULFUR IZATION

00880 DESULFURIZATION OF FUEL GAS.
Scheuchenstuel, J.; Jorde, W. (to F. J.
Collin). German(FRG) Patent 906,973. 18 Mar
1954.

Aqueous solutions of NH_3 with free S absorb more H_2S than solutions without suspended S by

formation of NH $_{4}$ polysulfides. DESULFURIZATION; FUEL GAS; HYDROGEN SULFIDES; REMOVAL; AMMONIA; AQUEOUS SOLUTIONS

00881 REMOVAL OF HYDROGEN SULFIDE FROM GASES, ESPECIALLY FROM COAL-DISTILLATION GASES. Bayerlein, K.; Strauss, F. (to F. J. Collin). German(FRG) Patent 907,569. 25 Mar 1954. Preliminary washing with dilute NH₄OH; Fe(OH)₃ used to convert H₂S into FeS. HYDROGEN SULFIDES; REMOVAL; COAL GAS; DESULFURIZATION; IRON HYDROXIDES; AMMONIA; WASHING

00882 MULTISTAGE LOW-TEMPERATURE WASHING OF SULFUROUS GASES RICH IN CARBON DIOXIDE. Karwat, E. (to Gesellschaft fuer Linde's Enmaschinen). German(FRG) Patent 907,928. 29 Mar 1954.

Solvents used whose dissolving power for organic S compounds, $\rm H_2S$, and $\rm CG_2$ is greatly different and decreases in this order. CARBON DIOXIDE; HYDROGEN SULFIDES; REMOVAL; DESULFURIZATION; WASHING; ORGANIC. SULFUR COMPOUNDS; ACTIVATED CARBON; SILICA GEL; PURIFICATION; GASES

O0883 PURIFICATION OF CARBON MONOXIDE—
CONTAINING GASES. Gros, H.W.; Franke, W.;
Dorschner, O. (to Metaligesellschaft).
German(FRG) Patent 907,686. 29 Mar 1954.
CO-containing gases, especially those
produced by dry distillation or gasification of
fuels. FUEL GAS; PURIFICATION; COAL GAS; CARBON
MONOXIDE; REDUCTION; IRON; CATALYSTS

00884 GAS-CLEANING APPARATUS. Schaub, F.;
Sexauer, W.; Bar, O. (to Ruhrchemie and
Gastechnik GmbH). German(FRG) Patent 904,579.
1 Apr 1954.

Use of high gas velocity, DESULFURIZATION; CYANOGEN; REMOVAL; PURIFICATION; EQUIPMENT; GASES; SULFUR COMPOUNDS

00885 TREATMENT OF GASES RICH IN HYDROGEN SULFIDE. Silver, L. (to North Thames Gas Board). British Patent 706,991. 7 Apr 1954. HYDROGEN SULFIDES; AMMONIA; REMOVAL; DESULFURIZATION; GASES

00886 GAS PURIFICATION. Golimar, H.A. (to Koppers Co., Inc.). US Patent 2,675,296. 13 Apr 1954.

Tar and moisture condensed by spraying gas with NH₃; use of alkaline solution, such as Na₂ClO₃ to remove H₂S, HCN, and NH₃.
PURIFICATION; COAL GAS; HYDROGEN SULFIDES; REMOVAL; AMMONIA; HYDROCYANIC ACID; COAL TAR; SODIUM CARBONATES; NAPHTHALENE; DESULFURIZATION

00887 REMOVAL OF HYDROCYANIC ACID, AMMONIA, AND HYDROGEN SULFIDE FROM COKE-EVEN GAS. Grosskinsky, O.; Klempt, W.; Umbach, H. (to Bergwerksverband zur Verwertung von Schutzrechten der Kohlentechnik GmbH). German(FRG) Patent 909,138. 15 Apr 1954. Scrubbing with ammoniacal S suspension containing polysulfides to remove HCN; treatment with NH3 solution to remove H2S. COAL GAS; HYDROCYANIC ACID; AMMONIA; HYDROGEN SULFIDES; REMOVAL; PURIFICATION; DESULFURIZATION; SCRUBBING

00888 REMOVAL OF SULFUR OXIDES FROM FLUE
GASES AND THEIR CONVERSION TO AMMONIUM SULFATE.
Lowenstein-Lom, W.G. (to Standard Oil
Development Co.). British Patent 708,095.
28 Apr 1954.

Passage of flue gases containing SO_2 and SO_3 through scrubber countercurrent to suspension of $Mg(OH)_{2*}$ SULFUR OXIDES; REMOVAL; DESULFURIZATION; FLUE GAS

00889 GAS DESULFURIZATION. Jequier, L. (to Ammonia Casale Societa anon.). British Patent 708,972. 12 May 1954. Removal of H_2S from gas by use of powdered absorbent in fluidized state. DESULFURIZATION; HYDFOGEN SULFIDES; REMOVAL; COUNTER CURRENT; GASES

00890 WET PURIFICATION OF GAS. (to Thiosan-Gesellschaft Weigel and Co., GmbH). British Patent 709,772. 2 Jun 1954.

Desulfurization of accidents

Desulfurization of coal gas by washing with alkaline solution. HYDROGEN SULFIDES; REMOVAL; COAL GAS; DESULFURIZATION

00891 GAS DESULFURIZATION. Lueg-Althoff, R. British Patent 711,008. 23 Jun 1954.

Removal of H₂S from gas containing both H₂S and CO₂ by washing with aqueous solution of NH₃. DESULFURIZATION; HYDROGEN SULFIDES; REMOVAL; CARBON DIOXIDE; AMMONIA; GASES

00892 CATALYSTS FOR COKE OVEN-GAS
PURIFICATION. Rottig, W.; Froelecke, E.;
Schaller, P. (to Ruhrchemie). German(FRG)
Patent 1,102,335. 24 Jul 1954.

Oxides of Ni or Cu, especialy Ni, with addition of carries, ground, moistened with H₂O, agglomerated, screened. COAL GAS; CATALYSTS; CHEMICAL PREPARATION; ORGANIC SULFUR COMPCUNDS; HYDROGEN SULFIDES; DESULFURIZATION; REMOVAL

00893 DESULFURIZATION IN THE GASIFICATION OF COAL. Mayland, B.J. (to Phillips Petroleum Co.). US Patent 2,691,573. 12 Oct 1954.

By condensing Fe carbonyl on the coal prior to gasification. COAL; DESULFURIZATION; REMOVAL; SULFUR; IRON COMPOUNDS; CARBONYLS; ADSORPTION; COAL GASIFICATION; VERY HIGH TEMPERATURE; MEDIUM DEFECTIOR

O0894 DESULFURIZATION OF INDUSTRIAL GAS.
Pupko, S.; Garlet, R. (to Office National
Industriel de L'azote). French Patent
1,075,402. 15 Oct 1954.

Catalytic conversion of S to H₂S prior to removal; Pb oxide catalyst. DESULFURIZATION; FUEL GAS; SULFUR; REMGVAL; HYDROGEN SULFIDES; LEAD OXIDES; CATALYSTS

00895 HYDROGEN SULFIDE. Schafer, F.
German(FRG) Patent 919,597. 28 Oct 1954.
Removal from gases containing NH₃ and CO₂ by
2-step washing with NH₃-containing liquids.
HYDROGEN SULFIDES; REMOVAL; AMMONIA; CARBON
DIOXIDE; GASES; DESULFURIZATION

00896 ORGANIC SULFUR COMPOUNDS. Buckley, J.W.A. (to Gas Council). British Patent 719,159. 24 Nov 1954.

Removal from gases by catalytic conversion to $\rm H_2S$ and catalytic oxidation to $\rm SO_2$ which is removed by alkali. GASES; DESULFURIZATION; REMOVAL; ORGANIC SULFUR COMPOUNDS; CATALYSTS; CHROMIUM SULFIDES; COPPER SULFIDES; COBALT SULFIDES; NICKEL SULFIDES; MOLYBDENUM SULFIDES; HYDROGEN SULFIDES; MANGANESE OXIDES; NICKEL OXIDES; COBALT OXIDES; CHROMIUM OXIDES; VANADIUM OXIDES; TUNGSTEN OXIDES; SULFUR OXIDES; PARTICLE SIZE

00897 REMOVAL OF HYDROGEN SULFIDE FROM INDUSTRIAL GASES. Reeve, L. (to United Steel Companies Ltd.). British Patent 719.056. 24 Nov 1954.

719,056. 24 Nov 1954.

By Fe or Mn oxides in hot fluidized bed at 150-700°. GASES; DESULFURIZATION; REMOVAL: HYDROGEN SULFIDES; IRON OXIDES; MANGANESE OXIDES; FLUIDIZED BED; MEDIUM TEMPERATURE; HIGH TEMPERATURE; REGENERATION

00898 CLEANING OF CARBONIZATION GAS.
Pauling, H. German(FRG) Patent 921,226. 13
Dec 1954.

Use of aqueous solution of alkali metal carbonates and bicarbonates. AMMONIA; HYDROGEN SULFIDES; WASHING; REMOVAL; GASES; PURIFICATION; DESULFURIZATION

CLEANING AND PURIFICATION OF GAS BY ETHANGLAMINES.

ETHANOLAMINES. Kristensen, H. Chim. Ind. (Paris); 73: 69-77(1955).

Removal of CO₂ and H₂S; review with 29 references. GASES; NATURAL GAS; CCAL GAS; DESULFURIZATION; PURIFICATION; REMOVAL; HYDROGEN SULFIDES; CARBON DIOXIDE; REVIEWS

WASHABILITY OF COKING CCALS WITH REFERENCE TO SULFUR AND NITROGEN CONTENTS AND TO THE COKE BUTTON INDEX. Sato, T.; Miyatzu,
T. (Japan Steel and Tube Co. Ltd., Kawasaki).
Nenryo Kyokai-shi; 34: 633-7(1955).
COAL; SULFUR; NITROGEN; WASHING; COKE; REMOVAL; DESULFURIZATION

9901 NEW PROCESS WASHES COKE-OVEN GAS WITH WASTE PICKLE LIQUOR. Dixon, T.E. (Mellon-0.0001 Stuart Industrial Construction Co., Pittsburgh, PA). Iron Age; 175: No. 12, 91-3(1955).

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PURIFICATION; DESULFURIZATION; REMOVAL; AMMONIA;

HYDRUGEN SULFIDES; HYDROCYANIC ACID; WASHING; COAL

00902 REDUCTION OF THE SULFUR CONTENT OF COAL. Dockal, M. (Ustav pro Vyzkum a Vyuzīti Paliv, Prague). Uhli: 5: 85-9(1955). Comparison of heavy-media separation, oreparation on a washer grid, and flotation methods for S removal. COAL; DESULFURIZATION; REMOVAL; SULFUR; COMPARATIVE EVALUATIONS

SOME APPLICATIONS OF CHEMICAL KINETICS UN PROBLEMS IN THE GAS INDUSTRY. Bramslev, E. 6th Intern. Gas Conf., New York; No. IGU/15-55, 17p.(1955). (In English).

Rate of absorption of $\rm H_2S$ in purifying material is proportional to $\rm H_2S$ concentration in gas. CHEMICAL BEACTION KINETICS; HYDROGEN SULFIDES; ABSORPTION

REMOVAL OF SULFUR FROM COAL. Chapman, W.R.; Jones, D.C.R. (Natl. Coal Bd., Stoke Orchard, Cheltenham, Engl.). J. Inst. Fuel; 102-8(1955).

SULFUR; REMOVAL; COAL; DESULFURIZATION; PYRITES; FLOTATION; FLUIDIZED BED

REMOVAL OF HYDROGEN SULFIDE FROM INDUSTRIAL GASES BY PURIFYING MASS CONTAINING IRON HYDROXIDE. Vajna, S. Acta Chim. Acad. Sci. Hung.; 6: 45-76(1955). (In English). HYDROGEN SULFIDES; REMOVAL; IRON HYDROXIDES; DESULFURIZATION: GASES

POSSIBILITIES AND LIMITATIONS OF STEPWISE COAL FLOTATION FOR LOWERING THE FINE CONCRETIONARY INTERSTRATIFIED SULFUR PYRITES CONTENT. Ertle, H.J. Erdoel Kohle, Erdgas, Petrochem.; 8: 243-7(1955). COAL; CHEMICAL COMPOSITION; CARBON; HYDROGEN;

NITROGEN; DXYGEN; SULFUR; DESULFURIZATION; FLOTATION; PYRITES; REMOVAL

REMOVAL OF ORGANIC SULFUR COMPOUNDS FROM GASES. Hunasaka, W.; Inaba, T.; Kawano, K. (Kyato Univ.). Nenryo Kyokai-shi; 34: 62-8(1955).

Review with 129 references. GASES; DESULFURIZATION; REMOVAL; ORGANIC SULFUR COMPOUNDS; REVIEWS

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SULFUR; DESULFURIZATION; COAL; FLOTATION; PYRITES

BEHAVIOR OF PYRITIC AND ORGANIC SULFUR DURING THE COKING OF COALS. Medvedev, K.P.; Petropol'skaya, V.M. Izvest. Akad. Nauk SSSR, Otdel. Tekh. Nauk; No. 8, 134-9(1955).

ORGANIC SULFUR COMPOUNDS; SULFUR; COAL; COKE; PYRITES; DESULFURIZATION; HYDROGENATION; CHEMICAL REACTION KINETICS; COKING

ELECTROSTATIC GAS PURIFICATION AT THE STUTTGART-GAISBURG COKE OVEN PLANT. Baum, W.; Stempfle, A. Gas- Wasserfach; 96: 494-8(1955).

Efficiency for removal of tar, naphthalene, NO, light oil, HCN, and H₂S. PURIFICATION; DESULFURIZATION; REMOVAL; COAL TAR; NAPHTHALENE; NITROGEN OXIDES; COAL TAR GILS; HYDROCYANIC ACID; HYDROGEN SULFIDES; ELECTROSTATIC PRECIPITATORS; EFFICIENCY; COAL GAS

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Reaction of H₂S with thioarsenates. COAL GAS; THYLOX PROCESS; HYDROGEN SULFIDES; SCRUBBING; DESULFURIZATION; REMOVAL; CYANIDES; HYDROGEN COMPOUNDS; ARSENATES; SULFUR COMPOUNDS; SULFUR

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Comparison with natural iron oxides for H₂S removal. TOWN GAS; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; ABSORPTION; IRON OXIDES; COMPARATIVE EVALUATIONS: FUEL GAS

CHEMICAL PURIFICATION OF GAS AND SULFUR RECOVERY PROGRESS AND NEW APPLICATIONS.

Queret and Guillet. 6th Intern. Gas Conf.,

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Review of methods of purification; discussion of dry and wet methods and advantages and disadvantages of each. FRANCE; HYDROGEN SULFIDES; REMOVAL; SULFUR; SULFURIC ACID; PRODUCTION; GASES; DESULFURIZATION; REVIEWS

PREPARATION OF METALLURGIC COKE BY DESULFURIZATION OF HUNGARIAN BITUMINOUS COALS.
Haidegger, E. "(Univ. Tech. Sci., Budapest).
Magy. Kem. Foly.; 61: 19-23(1955).
Removal of organic S compounds from coal or

coke in a reducing atmosphere. COAL; BITUMINOUS COAL; DESULFURIZATION; REMOVAL; ORGANIC SULFUR COMPOUNDS; REDUCTION; COKE

EFFICIENT OPERATION OF OXIDE PURIFIERS. Moignard, L.A. 6th Intern. Gas Conf., New York; No. IGU/24-55, 24p.(1955). (In English).

Correct use of Fe₂O₃ depends on establishing and maintaining process of migration whereby S formed as result of alternate fouling and reoxidation accumulates inside each particle and is covered by freshly formed film of hydrated Fe₂O₃. IRON OXIDES; HYDROGEN SULFIDES; REMOVAL; FUEL GAS; DESULFURIZATION; EFFICIENCY

916 GAS DESULFURIZATION BY AMMONIA WASH AND CONVERSION OF HYDROGEN SULFIDE TO SULFUR OR AMMONIUM SULFATE. Baehr, J. Brennst.-Chem.; 36: 129(1955).

Desulfurization of coking off-gas. GASEOUS PRODUCTS; SULFUR; REMOVAL; WASHING; AMMONIA; HYDROGEN SULFIDES; CARBON DIOXIDE; AMMONIUM COMPOUNDS; SULFATES; DESULFURIZATION

0917 MODERN PRACTICES IN GAS PURIFICATION
AND HYDROCARBON RECOVERY. Brueckner, H.
Gas, Wasser, Waerme; 9: 203-11(1955).
COAL TAR; COAL GAS; SEPARATION PROCESSES; WATER;
HEATING; NAPHTHALENE; REMOVAL; WASHING; AMMONIA;
PRECIPITATION; PURIFICATION; NITROGEN OXIDES;
SCRUBBING; HYDROGEN SULFIDES; DESULFURIZATION

- RECENT IMPROVEMENTS AT THE CORNILLON [PARIS] COKE PLANT IN THE DOMAINS OF GAS SCRUBBING AND THE RECOVERY OF HYDROGEN SULFIDE. Hetroy, R.; Planchon, R. Compt. Rend. Congr. Ind. Gaz, 72nd Congr., Strasbourg; 1955: 712-38(1955).
 - Scrubbing with NH3 liquor. CCAL GAS: DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES: SCRUBBING; AMMONIA
- DESULFURIZATION OF HIGH-SULFUR INDIAN 00919 Roy, M.M.; Goswami, M.N. (Calcutta J. Indian Chem. Soc.; 18: 93-COALS. Univ.). 9(1955).

Use of Na silicate, SiO2, hydrated Al2O3, bauxite, MgCl₂, CaO, and NaCl as catalysts. COAL; DESULFURIZATION; CATALYSTS; SODIUM COMPOUNDS; SILICATES; SILICON OXIDES; ALUMINIUM OXIDES; ORES; MAGNESIUM CHLORIDES; CALCIUM GXIDES; SODIUM CHLORIDES; COAL GAS; STEAM; AMMONIA

00920 REMOVAL OF SULFUR COMPOUNDS FROM GASES BY OXIDATION OVER ACTIVATED CARBON. Zelt'venskii, Ya.D. Geterogennyi Kataliz v Khim. Prom. (Moscow: Gosudarst. Nauch.-Tekh. Izdatel. Khim. Lit.) Sbornik; 1955: 399-405(1955).

Rate of catalytic oxidation of H_2S by O over activated C in presence of catalyst $\rm NH_{3}\bullet$ HYDROGEN SULFIDES; <code>OXIDATION</code>; <code>ACTIVATED CARBON</code>; OXYGEN; CATALYSTS; AMMONIA; DESULFURIZATION; GASES

- 00921 SULFUR REMOVAL. (to Stamicarbon N. British Patent 721,506. 5 Jan 1955. Use of iron oxide mass to remove organic S compounds from gases. SYNTHESIS GAS; DESULFURIZATION; REMOVAL; ORGANIC SULFUR COMPOUNDS; IRON OXIDES; REGENERATION; COAL GAS
- 25600 REMOVING SULFUR FROM INDUSTRIAL GASES CONTAINING CARBON DIOXIDE. Ema, G.; Murata, M. (to Beppu Chemical Industries Co.). Japanese Patent 436. 27 Jan 1955. Na₂CO₃ solution used and also Ca(OH)₂. CARBON DIOXIDE; SODIUM CARBONATES; AQUEOUS SOLUTIONS; HYDROGEN SULFIDES; REMOVAL; GASES; DESULFURIZATION: CALCIUM HYDROXIDES
- REMOVING ORGANIC SULFUR COMPOUNDS FROM WATER GAS. Fujioka, E. (to Griental High Pressure Industries Co.). Japanese Patent 435. 27 Jan 1955. ORGANIC SULFUR COMPOUNDS: REMOVAL: WATER GAS:

DESULFURIZATION

- REMOVAL OF HYDROGEN SULFIDE, AMMONIA, AND HYDROCYANIC ACID FROM GASES AND RECOVERY OF AMMONIUM SULFATE AND SULFUR. Szombathy, K.v. German(FRG) Patent 923,156. 3 Feb 1955. Scrubber uses solution of (NH $_4$) $_2$ S $_2$ O $_3$ containing MgV, Cr, or Ce compound. HYDROGEN SULFIDES; REMOVAL; AMMONIA; HYDROCYANIC ACID; CARBON SULFIDES; CARBON OXIDES; SCRUBBING; GASES; DESULFURIZATION: PURIFICATION
- 00925 GAS DESULFURIZATION. Catchpole, W.M.; Cuddington, K.S. (to Anglo-Iranian Oil Co.
 Ltd.). British Patent 724,248. 16 Feb 1955.
 Removal of H₂S using bauxite or activated
 Al₂O₃. GASES; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; CATALYSTS; ALUMINIUM OXIDES; FLUIDIZED BED: SULFUR DIOXIDE
- SEPARATION OF CARBON DIEXIDE AND HYDROGEN SULFIDE FROM GAS MIXTURES. Benson, H.E.; Field, J.H. British Patent 725,000. Mar 1955.

By scrubbing under pressure with hot K2CO3 solution. GASES; PURIFICATION; DESULFURIZATION; REMOVAL: CARBON DIOXIDE: HYDROGEN SULFIDES: SCRUBBING; MEDIUM PRESSURE; HIGH TEMPERATURE; SOLUTIONS: POTASSIUM CARBONATES

- Grosskinsky, N.; Huck, G.; Klempf, W. (to Bergwerksverband zur Verwertung von Schutzrechten der Kohlentecknik GmbH). German(FRG) Patent 928,486. 2 Jun 1955. Removal of H2S by washing with ammoniacal solutions. GASES; REMOVAL; DESULFURIZATION; HYDROGEN SULFIDES; AMMONIA; WASHING
- REGENERATION OF DESULFURIZING SOLUTIONS FOR GASES. Nogami, K. (to Mitsubishi Chemical Industries Co.). Japanese Pat Japanese Patent 4332. 24 Jun 1955.
 NaOH or Na₂CO₃. COAL GAS; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; SOLUTIONS; SODIUM HYDROXIDES; SODIUM CARBONATES; REGENERATION
- 929 DESULFURIZATION OF TOWN GAS. P Belgian Patent 539,004. 30 Jun 1955. Description of a dry box purification 00929 Pani. P. process. TOWN GAS; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES
- WASHING OUT CARBON DIOXIDE AND HYDROGEN SULFIDE FROM RAW GASES. Weber, R. (to Gesellschaft fuer Linde's Eismaschinen). German(FRG) Patent 929,808. 4 Jul 1955.

 Use of acetone, CH₃COOC₂H₅, CH₃COOC₃H₇; use of metal halides to react with H₂S. CARBON DIOXIDE; HYDROGEN SULFIDES; WASHING; PURIFICATION; DESULFURIZATION; FUEL GAS; SOLVENT EXTRACTION; REMOVAL
- REMOVAL OF SULFUR AND HYDROGEN SULFIDE 00931 FROM GASES. Hogg, H.; Engel, W.F. (to N. V. de Bataafsche Petroleum Maatschappij).
 British Patent 733,004. 6 Jul 1955. Patents for using V₂O₅, Fe₂O₃, and Al₂O₃ as catalysts. GASES; DESULFURIZATION; REMOVAL; SULFUR; HYDROGEN SULFIDES; CATALYSTS; VANADIUM OXIDES; IRON OXIDES; ALUMINIUM OXIDES
- 932 REMOVAL OF ACIDIC CONSTITUENTS FROM GASES. Karl, A. (to Heinrich Koppers GmbH). German(FRG) Patent 929,986. 7 Jul 1955. Removal of HCN, H₂S, and NO from coke-oven gas using hydrated FeO. HYDROGEN SULFIDES; 00932 HYDROCYANIC ACID; REMOVAL; NITROGEN DXIDES; COAL GAS; PURIFICATION; DESULFURIZATION; IRON OXIDES
- REMOVAL OF HYDROGEN SULFIDE AND CARBON DIOXIDE FROM HYDROCARBON GASES. Blohm, C.L.; Riesenfeld, F.C. (to Fluor Corp. Ltd.). U: Patent 2,712,978. 12 Jul 1955. Using β, β'-hydroxy amino ethyl ether or a mixture of monoethanolamine and diethylene glycol. NATURAL GAS: PURIFICATION: DESULFURIZATION; REMOVAL; CARBON DIDXIDE; HYDROGEN SULFIDES; ABSORPTION; ETHERS; MIXTURES; AMINES; POLYETHYLENE GLYCOLS; CCMPARATIVE EVALUATIONS
- REMOVAL OF H2S FROM COKE-OVEN GAS BY A PRESSURE-RECIRCULATING METHOD. Klempt, W.; Huck, G. Glueckauf; 91: 215-20(Aug 1955). Hydrogen Sulfides; Coal Gas; Desulfurization; SULFUR; REMOVAL; WASHING; REGENERATION; PILOT PLANTS; CARBON DIOXIDE; HYDROCYANIC ACID
- 00935 WASHING OF HYDROGEN SULFIDE FROM COAL-DISTILLATION GASES WITH AMMONIACAL SOLUTIONS. Leithe, F. (to Dr. C. Otto and Co., GmbH).
 German(FRG) Patent 931,190. 4 Aug 1955.
 Washing with NH₃ solution. HYDROGEN SULFIDES;
 SOLUTIONS; AMMONIA; WASHING; COAL GAS; DESULFURIZATION: REMOVAL
- 00936 REMOVAL OF SULFUR FROM GASES. D.; Rottig, W.; Hanisch, F. (to Ruhrchemie). German(FRG) Patent 932,032. 22 Aug 1955. S-containing gas is led over Ni catalysts and then over oxides, hydroxides, or carbonates of alkaline earth metals at 300-500 with small amounts of O to oxidize H2S to S. SULFUR; REMOVAL; NICKEL; CATALYSTS; HYDROGEN SULFIDES; GASES: DESULFURIZATION

00927 SULFUR REMOVAL FROM INDUSTRIAL GASES.

REMOVAL OF HYDROGEN SULFIDE FROM FUEL 00937 Birks, F.M. (to North Thames Gas British Patent 735,467. 24 Aug GASES. Roard). 1955.

Treatment with Fe oxide. HYDROGEN SULFIDES; FUEL GAS; IRON OXIDES; CONTAINERS; CYLINDERS; REGENERATION; CATALYSTS; OXIDATION; SULFUR; REMOVAL; DESULPURIZATION

DESULFURIZATION OF LGW-TEMPERATURE CASEGUIZATION CHAR. Gorin, E.; Zielke, C.W. (to Pittsburgh Consolidation Coal Co.). US

Patent 2,717,868. 13 Sep 1955.
At 1100 to 1700° and 5 atm. CARBONACEOUS
MATERIALS: DESULFURIZATION; CARBONIZATION;
HYBROGEN; METHANE; MEDIUM PRESSURE; SULFUR; REMOVAL;
HIGH TEMPERATURE; VERY HIGH TEMPERATURE; CHARS

1939 HYDROGEN SULFIDE REMOVAL FROM GASES. (to Gastechnik GmbH). British Patent 740,662. 16 Nov 1955.

Process description using two towers.
HYDROGEN SULFIDES; REMOVAL; GASES; DESULFURIZATION

REMOVAL OF CARBON DIOXIDE AND HYDROGEN FROM GASES. Baumann, F. German(GDR SULFIDE FROM GASES. Baumann Patent 10,538. 21 Nov 1955.

Gases are washed with ammoniacal solutions containing salts that react with CO2 and (or) give sparingly soluble crystalline give sparingly solute crystaltine precipitates, e.g., NaCl and FeSO4; equations NH₃ + H₂S = NH₄HS, FeSO₄ + NH₄HS = FeS + (NH₄)HSO₄; NH₄HSO₄ + NH₃ = (NH₄)₂SO₄. CARBON DIGXIDE; HYDROGEN SULFIDES; SYNTHESIS GAS; DESULFURIZATION; REMOVAL; PURIFICATION; AMMONIA

941 RECOVERY OF USEFUL SUBSTANCES AND DESULFURIZATION OF GASES. Paschke, E.: Jacolicke, M. German(GDR) Patent 10,751. Nov 1955

DESULPURIZATION; GASOLINE; HYDROGEN SULFIDES; REMOVAL; ACTIVATED CARBON; REGENERATION

DESULFURIZING COAL. McKinley, J.B.; Henke, A.M. (to Gulf Research and Development Co.). US Patent 2,726,148. 6 Dec 1955. At 300-500 psi and 300-3500. COAL; DESULFURIZATION; SULFUR; ANTHRACITE; HYDROGEN; MEDIUM PRESSURE; HIGH TEMPERATURE; BITUHINOUS COAL: PYRITES: PEMOVAL

REMOVAL OF SULFUR COMPCUNDS FROM GASES. Karl, A. (to Heinrich Koppers GmbH).
German(FEG) Patent 936,651. I5 Dec 1955.
Use of reaction products of isocyclic monohydraxy compounds with alkali metal salts of peroxydisulfuric acid. SULFID COMPOUNDS; REMOVAL: GASES: DESULFURIZATION.

GA4 GAS PUTIFICATION. Carter, C.E.;
Gwynn, B.H. (to Gulf Research and Development
Cc.). US Patent 2,728,792. 27 Dec 1955.
Reaction of synthesis gas with olefin in
presence of Co catalysts. SYNTHESIS GAS;
PURIFICATION; CARBON MONOXIDE; HYDROGEN; ALKENES; ALTERYDES: COPPER: TROM: CARBONYLS: IRON COMPCUNDS

REMOVAL OF HYDROGEN SULFIDE FROM GAS AINTURES. Giamarco, G. (to Vetrocoke Locieta per 421oni). Italian Patent 537,563. 29 Dec 1955.

Perulfurization of coke-over gas with tricthanolatine solution containing As₂S₃. COAL GAS; ESSULFURIZATION; REMOVAL; HYDROGEN SULFIDES; SOLUTIONS; AMINES; AMSENTO SULFIDES; REGEMERATION

REMOVAL OF HYDROGEN SULFIDE FROM GAS MIXTURES. Gianmarco, G. (to Vetrocoke Societa per Azioni). Italian Patent 537,564. 29 Dec 1955.

Absorption solution contains inorganic or organic atkaline As₂U₃. GASES; DESULFUPIZATION; PEMOVAL; HYDROGEN SULFIPES; ABSORPTION; ARSENIC

OXIDES: SODIUM CARBONATES: SODIUM OXIDES

Porter, S.C. 00947 DRY PURIFICATION. World: 145: 528(1956).
Desulfurization of fuel gases by means of Fe oxide: review. HYDROGEN SULTIDES; REMOVAL; FUEL GAS; DESULFURIZATION; REVIEWS; IRON OXIDES

ADSORPTION PURIFICATION OF COKE GAS PROBLEM ADSCRPTION PURIFICATION OF COKE GAS FREM ORGANIC SULFUR COMPOUNDS AND LAVY HYDROCARBONS. II. INVESTIGATION OF ADSORPTION METHODS OF PURIFICATION BY USING INDUSTRIAL COKE GAS. Zel'venskii, Y.A.; Gruzintseva, A.N. Trudy Gosudarst. Nauch.—Issledovatel. i Proekt. Inst. Azotnoi Proz.; 1956; No. 5, 193—210(1956).

Use of activated carbon as absorbing agent. COAL GAS; PURIFICATION; DESULFURIZATION; REMOVAL; ORGANIC SULFUR COMPOUNDS; HYDROCARBONS; ARSORPTION-ACTIVATED CARBON.

ABSORPTION; ACTIVATED CARBON

1949 PLANT EXPERIMENTS ON THE PURIFICATION OF COKE GAS FROM HYDRUGEN SULFIBE. Arsen'ev, B.V.; Murakhovskii, N.V. Soobshcheniya Gosudarst. Soyuz. Inst. Proekt. Predpriyatii Koksokhim. Prom.; 1956: No. 17. 82-7(1956). Using the As—soda method. COAL GAS; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; ARSENIC; SODIUM CARBONATES

DESULFURIZATION OF COKE. Levrecek, I.; Bauman, E. (Univ. Zegreb, Yugoslavia).
Kemija u Industriji (Zagreb): 5: 61-3(1956).
Laboratory procedura. DESULFURIZATION; COKE;
EQUIPMENT; SULFUR; REMOVAL

SULFIDE FROM COKE-OVEN GAS. Brommer, H.;
Luhr, W. Stahl Eisen; 76: 402-6(1956).
NH3 and H25 re aremoved by washing after
removal of naphthelene; operating details of
plant and costs are discussed. HYDROGEN
SULFIDES; REMOVAL; COAL GAS; DESULFURIZATION; AMMONIA; PURIFICATION; NAPHTHALENE; COST

REFINING OF DIESEL FUEL BY CATALYTIC 1952 REFINING OF DIESEL FUEL BY CALLLING HYDROGENATION. Schmeling, F. (Esso-Refinery, Hamburg-Harburg, Ger.). Erdoel Kohle, Erdges, Petrochen: 9: 450-2(1956). Removal of Scompounds by catalytic hydrogenation. DIESEL FUELS; HYDROGENATION; CATALYSIS; REFINING; SULFUR COMPOUNDS; REMOVAL

PURIFICATION OF SYNTHESIS GAS. REMOVAL OF DUST, CARPON DIUXIDE, AND SULFUR COMPCUNDS. Wainwright, H.W.; Kane, L.J.; Wilson, M.W.; Shale, C.C.; Ratway, J. (U. S. Bur. of Mines, Morgantown, WV): Ind. Eng. Chem.; 48: 1123-

Production by reaction of coal with G and steam. SYNTHESIS GAS; PURIFICATION; DESULFURIZATION; DUSTS; CARBON DIOXIDE; REMOVAL; HYDROGEN SULFIDES; CARBON GXIDES; CARBON SULFIDES; COAL GASIFICATION; OXYGEN; STEAM

PURIFICATION OF GASES OBTAINED FROM ESTONIAN BITUMINOUS SCHIST. Faudsepp, K.T.; Aarna, A.Y. Tr. Tailin. Politekh. Inst., Ser. A; 1956; No. 73, 160-78(1955). Removal of H₂S using Na—phenoxide solution. GASES:DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; ABSORPTION: SODIUM COMPOUNDS: PHENOLS: CARECXYLIC

PROBLEM TWO-STAGE REMOVAL OF HYDROGEN SULFIDE FROM COKE OVEN GAS EY ARSEVICUS OXIDE-SODA ASH METHOD. Prokopenko, N.A. (Coke and Gas Works, Moscow). Soobshcheniya Gosudarst. Soyuz. Inst. Proekt. Predprivatii Koksokhim. Prom.; 1956: No. 17, 100-14(1956). CCAL GAS; DESULFURIZATICA; REMOVAL; HYDROGEN SUB FIDES. SCRUBETA G. DOSERTA OXIDES CONTURE. SULFIDES; SCRUBBING: ARSENIC DXIDES: SODIUM CARBONATES

03956 PUPIFYING GASES OF SULFUR BY USING WASTE PRODUCTS FAGN ACETYLENE MANUFACTURE. Gol*dinov, L.I. Gazov. Prom.; No. 4, 11-12(1956).

Producer gas cooled and scrubbed with saturited aqueous solution of Ca(CH)2. SULFUR; HEMBYSL: PRODUCER GAS; HYDROSEN SULFILES; SULFUR DIGXIDE; SCRUBBING; AQUEOUS SOLUTIONS; CALCIUM HYDEOXIDES; DESULFURIZATION

957 RED MUD USED AS DESULFURIZING AGENT FOR SCHOVING HgS IN GAS. Hsu, Wa-ba; Ma, Ca-Ja (Union Ind. Research Inst., Taiwan). Union Ind. Research Inst. Rept. (Hainchu Twian); No. 13. 8p.(1956).

Use of red mud containing 35.5% of Fe₂O₃.
GASES: DESULFURIZATION: REMOVAL: HYDROGEN SULFIDES;
IRON GXIDES: ADSORPTION

D958 SPECIAL STUDY OF SULFUR REMOVAL AND FECGVERY FROM FUELS. REPORT PRESENTED BY THE GROANIZING COMMITTEE OF THE STUDY TO THE COUNCIL OF THE INSTITUTE OF FUEL. Evens, E.C. J. Inst. Fuel; 29: 138-9, 150(1956).

SULFUR; REMOVAL; FUELS; DESULFURIZATION

RECTISOL PROCESS FOR THE PURIFICATION DESP. RECTISEL PROCESS FOR THE PURIFICATION OF PRESSURE GRSES. Herbert, U. Erdoel Kohle, Erdges, Petrochem.: 9: 77-81(1956). Purification for use in Fischer—Tropsch reactor. RECTISEL PROCESS:SYNTHESIS GAS:COAL GREIFICATION:STEAM: "YGEN:GRGANTC SULFUR CCMPCUMDS:REMOVAL:DESULFURIZATILM

DESULFURIZATION OF UNCLASSIFIED COAL DESULFURIZATION OF UNCLASSIFIED COAL FINES BY MANS OF A COMBINED GRAVITY-FLOTATION WATHOD. Varkbovskii, I.M.; Vinogradov, N.M. (Stalia Mining Inst., Moscow). Noks i Khim.; 50: Yc. 4, 11-17(1956).

Flowsheet and numerous tables of data. COAL; DESULFURIZATION; DUSTS; USSR; SULFUR; REMOVAL; ETHINGUEFTO.

FEBSSHEETS

GEST ABSERPTION OF SULFUR DIGNIDE FROM FLUE GESTIM A BUBBLER-TYPE ABSORBER. Chertkov, F.A.; Bristov, G.E.; Puklina, B.L. Khim. Prom. (Moscow); 19-28(1959).

Study in Laboratory absorber with 4-6

perforated. SULFUE DIGXIDE: ABSGRPTION: FLUE GAS; EQUIPMENT: DESULFURIZATION

PERFORMANCE OF A GIRBOTCL PUPIFICATION PLANT AT LOUISIANA, MISSOURI. Willmott, L.F.; Batchelder, H.R.; Wenzell, L.P., Jr.; Hirst, L.L. (U. S. Bur. of Mines, Morgantown, WV). U. S. Eur. Mines, Rept. Invest.; No. 5190, 185.(1955).

Ethanolamine purification unit. ALCOHOLS: PHINES: PORIFICATION: CARRON MONOXIDE: HYDROGEN TOUFIGES; FIREMES-TRAPPUB SYMMESIS; GIRDLES-MISSOTOL PROCESS; SYMTHESIS GAS; HEMOVAL; CARBON BIOXIDE: COHL; CORE; COHPOSION; PERFORMANCE; DESULFURIZATION

START AND OPPEATION OF A SULFUR-CONTAINING GAS-PURIFICATION DEPARTMENT BY USING THE SPECKIC-SEPA METHED. Levich, I.A. Combathening Gosudarat. Soyuz. Inst. Prockt. Predariyatic Kotsokhiz. Prom.; 1956: No. 17, 68-81(1966).

HeS is absorbed by NagAsaSsOg, which can be TRIBERTIATES: SCHEMETTE GIGGESS.
DESCRIPTION: HYDROGEN SULFIDES: REMOVAL: COAL GAR; DIAGRAMS

CSEA DESULTUPIZATION OF COME. II.
Lowretch, I.: Beuman, E.: Stronel, P. (Unit Caprer, Yagoslavia). Kemija u Industriji (Isarea): 5: 244-6(1956). by introduction of water vapor and NH₃ ducing coking. CONE; DESULTURIZATION; REMOVAL; SMLFUR COMPAGUAS; WATER VAPOR; AMMONIA; HIGH TEMPERATURE f Univ.

SPONGE DESULFURIZATION GAINS POPULARITY. Taylor, D.K. Gil Gas J.; 54: No. 84, 147(1950).
NATURAL GAS; DESULFURIZATION; REMOVAL; SULFUR:

AIR: IRON GXIDES

NATURAL-GAS DESULFURIZATION. IV.

OP OF VACUUM CARBONATE PROCESS FOR RECOVERY OF HYDROGEN SULFIDE AND CYANIDES. Goilmar, H.A.; Hodge, W.W. (Koppers Co., Inc., Pittoburgh, PA). Proc. Ind. Waste Conf.; 1955: 35-48(1956).

Removal of H₂S, CO₂, HCN, pyridine, and naphthalene from coke-oven gas by scrubbing with Na₂CO₃ solution. CCKE-OVEN GAS; PURIFICATION; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; CARBON DIOX/1DE; HYDROCYANIC ACID; PYRIDINES; NAPHTHALFNE; SCRUBBING; SODIUM CARBONATES; SOLUTIONS; AESORPTION

PURIFICATION OF COMBUSTIBLE GASES FROM ORGANIC SULFUR COMPCUNDS. Zel*venskii, Ya.D. Khim. Nauka i Prom.; 1: 654-60(1956).

Review with 27 references. GASES;
DESULFURIZATION: REMOVAL; ORGANIC SULFUR COMPOUNDS; REVIEWS; FUEL GAS

O968 IMPROVEMENT IN THE ARSENATE METHOD FOR PURIFICATION OF COKE GAS FROM HYDROGEN SULFIDE. Golyand, S.M. Soobshch. Gos. Soyuzn. Inst. Proektn. Predpriyatil Toksokhim. Prom.; 1956: No. 17, 58-67(1956).

Most important factors:(1) As₂Q₃:H₂S retio: when greater than or equal to 15, approx. 90% of H₂S extracted; (2) enrichment in 0 (30-5%) of air or of solution by addition of Q-containing additives, i.e. quinone (0.01% or less) during regeneration process; (3) continuity of neutralization of regeneration solution. COAL GAS; DESULFURIZATION; HYDPOGEN SULFIDES; REMOVAL; ARSENIC QXIDES; REGENERATION

DESILFURIZATION OF COAL AND COKE.

Blaydon, H.E.; Mott, R.A. Gas World; 144: 96I(1956).

Reduction of S content of coal by blending with coals of low S content. COAL;
DESULFURIZATION; MIXING

REACTION BETWEEN CARF " DISULFIDE AND ETHANGLAMINE UNDER THE CONDITIONS OF DESULFURIZATION OF COMMERCIAL GASES BY ETHANOLAMINE METHOD. Chrzeszczewski, J.; Kosinski, M.; Kupska, D. Lodz. Tow. Nauk., Pr. Wydz. III; III: Nc. 2, 27-32(1956). CARSON SULFIDES; ETHANOL; AMINES; DESULFURIZATION; GASES; CHEMICAL REACTIONS

LIQUID PURIFICATION (SULFUR REMOVAL) OF GAS IN ENGLAND. Doerges, A. (F. J. Collin, Dortmund, Gor.). Gas- Wasserfach; 97: 893-6(1956).

Removel of H₂S by scrubbing with recirculated NH₃ liquor; recovery of H₂SO₄. GASES; DESULFURIZATION; REMOVAL; HYDFOGSN *ULFIDES; SCRUBBING: AMMONIA: NITROGEN OXIDES

PRELIMINARY PILOT-PLANT TESTS OF SULFUR REMOVAL FROM TANGGRIN COAL DURING CARSCHIZATION. Draycott, A.; Tompkins, D.K. Chem. Ind. and Eng. (Sydney); 7: No. 5, 45-

9(1956).
COAL; DESULFURIZATION; CARBONIZATION; REMUVAL;
SULFUR; COKE-OVEN GAS; STEAM

WET PROCESSES FOR SULFUR REMOVAL FROM COAL GAS. Reinhardt, K. Energietechnik; 6: 454-63(1956).

Review of 4 oxidation processes, 3

neutralization processes, and I physical process for removal of H₂S. COAL GAS; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; THYLOX PROCESS; STRATSMIJNEN-OTTO PROCESS; REVIEWS

- DESULFURIZATION OF GASOLINE OBTAINED DESULFURIZATION OF GASOLINE OBTAINED FROM SEMICOKE COAL TAR FROM COAL OF THE "CHERNOMORE!" MINE BY USE OF BULGARIAN NATURAL STLICATES. Dimitrov, D.; Kalinov, Zh. God. Khim. Tekhnol. Inst.; 2: No. 1, 127-31(1956). Catalysts prepared by washing clay with 0.2 N HCl and heating to 550° for I hr. DESULFURIZATION; GASOLINE; COAL TAR; CATALYSTS
- SEPARATION OF SULFUR FROM LURGI GENEFATOR GAS. Brychta, M. (Plynarensky Ustav, Bechovice-Prague). Paliva: 36: 361-9(1956).

Removal of H₂S by adsorption on active coal. COAL GAS; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; ADSORPTION; ACTIVATED CARBON

USE OF SULFUR-RICH LIGNITE. V.G. (Univ. Zaragoza, Spain). Dechema Monogr.; 26: No. 311-331, 27-49(1956). German).

Removal of sulfur compounds from coal, lignite, coal gas, flue gas, and coke-oven gas. COAL:LIGNITE:COAL GAS:FLUE GAS:DESULFURIZATION; REMOVAL; SULFUR COMPOUNDS

REMOVAL OF HYDROGEN SULFIDE FROM COAL GAS. Das Gupta, N.N. (Fuel Research Inst., Jealgora, Dt. Manbhum). Chem. Age India; 7: No. 3, 31-5(1956).

Using iron ore, dust-catcher dust from the blast furnace, and Oliver filter sludge from the blast furnace. COAL GAS; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; SLURRIES; IRON ORES; DUSTS

978 DESULFURIZATION OF COAL AND COKE.
Blayden, H.E.; Mott, R.A. Proc. Brit. Coal
Res. Assoc. Conf.; 7: 24-37(1956).
Relation between S content of coal and of 00978

coke reviewed; practical possibilities of desulfurization by reaction with gases in large-scale coke ovens are small. DESULFURIZATION; COAL: COKE

REMOVAL OF SULFUR DIOXIDE, FROM GASES. Keller, J.L. (to Union Gil Co. of California). US Patent 2,729,543. 1956.

FUEL GAS; SULFUR; REMOVAL; SULFUR DIOXIDE; HYDROGEN SULFIDES; DESULFURIZATION

REMOVAL OF HYDROGEN SULFIDE FROM GAS STREAMS. Heensel, V. (to Universal Oil Products Co.). US Patent 2,733,979. 7 H

Suspension of Fe_2O_3 in polyhydric alcohol brought into contact with gas to be purified. HYDROGEN SULFIDES; REMOVAL; IRON GXIDES; GLYCOLS; CHEMICAL REACTIONS; REGENERATION; GASES; DESULFURIZATION

- WASHING AND COOLING OF GASES CONTAINING SULFUR DIOXIDE. (to Chemiebau Dr. A. Zieren GmbH). British Patent 744,465. 8 Feb 1956. Roaster and combustion gases cooled and freed of dust, SO₂, and compounds of Fe, Zn, Pb, Se, and As by scrubbing. SULFUR DIOXIDE; WASHING; REMOVAL; DESULFURIZATION; DUSTS; GASES; PURIFICATION
- SULFUR REMOVAL FROM INDUSTRIAL GASES. 00982 Grosskinsky, D.; Huck, G.; Klempt, W. Bergwerksverband zur Verwertung von Schutzrechten der Kohlentechnik GmbH). German(FRG) Patent 938,803. 9 Feb 1956.

 H₂O of single washing steps is recycled through each step. SULFUR; REMOVAL; HYDROGEN SULFIDES; GASES; DESULFURIZATION
- REMOVAL OF SULFUR COMPOUNDS FROM GASES. Kawasumi, S.; Yasuhara, K. (to Sumitomo Chemical Industries Co.). Japanese Patent

3 Mar 1956.

By passage through a catalyst tower containing kieselguhr V_2O_5 , K_2O , and P. COAL GAS; DESULFURIZATION; REMOVAL; SULFUR COMPOUNDS; CATALYSTS; KIESELGUHR; VANADIUM OXIDES; POTASSIUM OXIDES; PHOSPHORUS; REGENERATION

SULFUR REMOVAL FROM INDUSTRIAL GASES. Grosskinsky, O.; Huck, G.; Klempt, W.; Schroeter, J. (to Bergwerksverband zur Verwertung von Schutzrechten der Kohlentechnik German(FRG) Patent 940,487. GmbH).

Gas scrubber with variable free diameter; desulfurization of natural gas. SCRUBBING; EQUIPMENT; NATURAL GAS; DESULFURIZATION

REMOVAL OF SULFUR FROM GASES BY USE OF CARBON-CONTAINING ASH FROM PRODUCERS. Hidaka, T. (to Nissan Chemical Industries Co.). Japanese Patent 3128. 26 Apr 1956. Removal of H₂S and organic S compounds. GASES; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; ORGANIC SULFUR COMPOUNDS; FLY ASH; WATER; ZINC CHLORIDES

00986 PURIFICATION OF INDUSTRIAL GASES. Grosskinsky, U.; Klempt, W. (to Bergwerksverband zur Verwertung von Schutzrechten der Kohlentechnik GmbH). British Patent 750,275. 13 Jun 1956. Removal of H₂S and CO₂ from coal distillation gas by scrubbing with aqueous NH₃ solution. HYDROGEN SULFIDES; CARBON DIOXIDE;

REMOVAL; PURIFICATION; DESULFURIZATION; COAL GAS; AMMONIA; AQUEOUS SOLUTIONS; SCRUBBING; EQUIPMENT

987 ABSORPTION OF SULPHUR DIOXIDE FROM
GASES OF LOW CONCENTRATION. Parkison, R.V.
Tappi; 39: No. 7, 522-7(Jul 1956).
Absorbing medium is water in packed towers.
FLUE GAS; DESULFURIZATION; REMOVAL; SULFUR DIOXIDE; CHEMISORPTION: WATER: GAS FLOW; EFFICIENCY

988 DESULFURIZATION OF CARBURETER GAS. Stalked, J.L. (to Stora Kopparbergs Bergslags US Patent 2,755,179. Aktiebolag). 1956.

By passage over limestone or dolomite. PRODUCER GAS: DESULFURIZATION; REMOVAL; SULFUR; ABSORPTION; DOLOMITE; LIMESTONE

PURIFICATION OF COKE-OVEN GAS. 00989 Wehmeyer, G.; Helbig, P. (to VEB Farbenfabrik Wolfen). German(GDR) Patent 12,061. 23 Aug 1956.

Recovery of hydrocarbons from coke-oven gas by activated charcoal increased when charcoal already used once for this purpose is connected in series before adsorption columns; NH₃, C₁₀H₈, and H₂S separated first. COAL GAS; PURIFICATION; ACTIVATED CARBON; DESULFURIZATION

SCRUBBING OF COAL-DISTILLATION GAS.

Breitbach, F.; Engel, E.; Schmidt, J. (to Firma Carl Still). German(FRG) Patent 947,731. 23 Aug 1956.
Removal of naphthalene, H₂S, H₂O, and benzene from coal distillation gas as high pressure. COAL GAS; SCRUBBING; COAL; DISTILLATION; HYDROGEN SULFIDES; REMOVAL; WATER; BENZENE; WAPHTHALFNF-DESULFURTZATION-PURTFICATION NAPHTHALENE; DESULFURIZATION; PURIFICATION

REMOVAL OF ORGANIC SULFUR COMPOUNDS FROM HYDROCARBON GASES. Gains, W.C. (to Chemical Construction Corp.). US Patent 2,762,452. 11 Sep 1956.

By passage through SiO₂ gel. NATURAL GAS; FLUE GAS; COAL GAS; WATER GAS; DESULFURIZATION; REMOVAL; ORGANIC SULFUR COMPOUNDS; DRYING; ADSORPTION; SILICON OXIDES; GELS

DESULFURIZATION OF GASES BY FERRIC HYDROXIDE SUSPENSIONS. Shinozaki, H.; Kumai, T.; Watanabe, K. Japanese Patent 8031. 15 Sep 1956.

Reactions 2Fe(OH)₃ + 3H₂S = Fe₂S₃ + 6H₂O; 2 Fe₂S₃ + 6H₂O + 3O₂ = 4Fe(OH)₃ + 6S. DESULFURIZATION; IRON HYDROXIDES; HYDROGEN SULFIDES; FERROX PROCESS; FUEL GAS; REMOVAL

O0993 PURIFICATION OF GASES. Carton, P.;
Jean, M. (to Societe chimique de la grande
paroisse (Azote et produits chimiques)).
French Patent 1,123,777. 27 Sep 1956.
Equipment; stepwise method. EQUIPMENT; CARBON
DIOXIDE: REMOVAL; HYDROGEN SULFIDES; NATURAL GAS;
PURIFICATION; DESULFURIZATION

00994 GAS PURIFICATION. Fehr, K.

German(FRG) Patent 950,951. 18 Oct 1956.

Contaminated gases passed through
hydrogenated tar or petroleum products capable
of binding or dissolving SO₂, soot, and tarry
substances. FLUE GAS;PURIFICATION;SULFUR
DIOXIDE;REMOVAL;DESULFURIZATION

00995 SEPARATION OF HYDROGEN CYANIDE AND SULFIDE AND NITROGEN OXIDES FROM COAL DISTILLATION GASES. Brandt, R. (to Heinrich Koppers GmbH). German(FRG) Patent 952,022.8 Nov 1956.

Gases are free from tar. COAL;DISTILLATION; COAL GAS;HYDROCYANIC ACID;HYDROGEN SULFIDES; NITROJEN OXIDES;IRON OXIDES;PURIFICATION; DESULFURIZATION;REMOVAL

00996 ABSORPTION OF SULFUR DIOXIDE FROM GASES. Thumm, W.; Wegener, E.; Roesner, G.; Barwasser, J. (to Metallgesellschaft).
German(FRG) Patent 952,892. 22 Nov 1956.
Equipment and technique. SULFUR DIOXIDE; ABSORPTION; GASES; DESULFURIZATION; REMOVAL

00997 RECOVERY OF COAL RESINS WITH SIMULTANEOUS PARTIAL DESULFURIZATION OF THE COAL. Siddiqui, S. US Patent 2,772,265. 27 Nov 1956.

Removal of H₂S by treating with superheated steam. COAL; DESULFURIZATION; REMCVAL; HYDROGEN SULFIDES; HEATING; STEAM; DISTILLATION; RESINS

00998 PRESENT PERFORMANCE AND SCOPE FOR IMPROVEMENT IN POWER-STATION FLUE-GAS WASHING EQUIPMENT FOR THE REMOVAL OF SULFUR DIOXIDE. Rees, R.L. Proc. Conf. Mech. Engr's. Contrib. Clean Air, London; 1957: 34-41(1957).

Battersea effluent process; Howden-I.C.I. cyclic lime process; Fulham-Simon-Carves process; review. SULFUR DIOXIDE; FLUE GAS; REMOVAL; DESULFURIZATION; REVIEWS

00999 DESULFURIZATION OF ROMANIAN BITUMINOUS COAL. IV. EFFECT OF INORGANIC ADDITIONS ON THE RETENTION AND FORM OF SULFUR IN COKE FROM BITUMINOUS COAL FROM THE JIU VALLEY. Blum, I.; Piatkowski, T.; Epure, O. Acad. Rep. Populare Romine, Inst. Energet., Studii Cercetari Energet.; 7: 201-11(1957).

Desulfurization by addition of 5-20% CaO before carbonization. COAL; BITUMINOUS COAL; DESULFURIZATION; CALCIUM OXIDES

01000 EFFICIENCY OF OPERATION OF REGENERATORS
IN WORKS FOR CLEANING HYDROGEN SULFIDE FROM
COKE GAS BY THE VACUUM—ALKALI PROCESS.
Sergeev, A.P.; Il'ichev, A.P. Koks i Khim;
1957: No. 10, 57(1957).
Na₂CO₃ and K₂CO₃ solutions. HYDROGEN
SULFIDES; REMOVAL; COAL GAS; DESULFURIZATION

01001 EFFECTIVENESS OF THE WORK OF REGENERATORS IN PLANTS PURIFYING COAL GAS BY REMOVING H₂S GAS BY THE VACUUM-ALKALINE METHOD. Sergeev, A.P.; Il'ichev, A.P. Koks i Khim.; 1957: No. 10, 57(1957).

Comparison of effectiveness of soda and potash solutions. COAL GAS; DESULFURIZATION;

REMOVAL: HYDROGEN SULFIDES; SOLUTIONS; SODIUM CARBONATES; POTASSIUM CARBONATES

01002 PURIFICATION OF FUEL GASES WITH THE USE OF LIQUIDS THAT ABSORB ORGANIC SULFUR COMPCUNDS. Bukhareva, E.M.; Pitelina, N.P. Trudy Gosudarst. Nauch. Issledovatel. Inst. po Prom. i Sanit. Ochistke Gazov; 1957: No. 1, 63-75(1957).

Effectiveness of primary, secondary, and tertiary aliphatic and aromatic amines. FUEL GAS; DESULFUR IZATION; REMOVAL; ORGANIC SULFUR COMPOUNDS; ABSORPTION; AMINES; ALCOHOLS; OILS

01003 ELIMINATION AND RECOVERY OF SULFUR FROM STACK GAS. Terceno, T.R.V. Quim. e Ind. (Bilbao); 4: 109-15(1957).

Removal of SO₂ by adsorption. FLUE GAS; DESULFURIZATION; REMOVAL; SULFUR DIOXIDE; ADSORPTION; ZINC DXIDES; AMMONIA

01004 ABSORPTION OF HYDROGEN SULFIDE FROM HOUSEHOLD GAS WITH IRON-CONTAINING MIXTURES. Kornyei, J. Magy. Kem. Lapja; 12: 304-6(1957).

Preparation of mixture by treating iron oxide by hydrate with Na₂CO₃, CaCO₃, and C. TOWN GAS; DESULFURIZATION; HYDROGEN SULFIDES; REMOVAL; CHEMICAL PREPARATION; IRON OXIDES; HYDRATES; SODIUM CARBONATES; CALCIUM CARBONATES; CARRON

01005 ARSENIC METHOD FOR EXTRACTION OF HYDROGEN SULFIDE FROM GASES. Golyand, S.M.; Krapivina, T.K.; Frenkel, Y.I. Trudy Gosudarst. Nauch.—Issledovatel. Inst. Prom. i Sanit Ochistke Gazov; 1957: No. 1, 53-62(1957).

GASES; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; SCRUBBING; SOLUTIONS; ARSENIC COMPOUNDS; LOSSES: ARSENIC

01006 PURIFICATION OF CCKE-OVEN GAS BY REMOVAL OF CO₂ AND H₂S WITH ETHYLAMINE. Leibush, A.G.; Gold*man, A.M. Trudy Gosudarst. Nauch.—Issledovatel. i Proekt. Inst. Azot. Prom;; 1957: No. 7, 167-87(1957).

Gas treated with Na arsenate solution and bog iron ore to remove most of H₂S; cycle gas then compresses and scrubs in series of towers with H₂O, C₂H₅NH₂, caustic, and H₂O again. COAL GAS; PURIFICATION; DESULFURIZATION; CARBON DIOXIDE; HYDROGEN SULFIDES; REMOVAL; AMINES

01007 ACTIVATION OF POLISH BOG IRON ORES FOR THE PREPARATION OF PURIFYING MATERIAL USED IN DESULFURIZATION OF MANUFACTURED GAS. Kramarz, W. (Inst. Syntezy Chem., Oswiecim. Poland). Przem. Chem.; 13: 332-8(1957). (In English). Bog iron ore contains Fe₂O₃, SiO₂, Al₂O₃, and CaO. DESULFURIZATION; POLAND; FUEL GAS

01008 GAS DESULFURIZATION. Peterson, I. (Phillips Petroleum Co., Bartlesville, OK). Proc. Gas Conditioning Conf.; 1957: 45-55(1957).

Aqueous amine process using monoethanolamine or diethanolamine; equipment. DESULFURIZATION; HYDROGEN SULFIDES; REMOVAL; SCRUBBING; EQUIPMENT; GASES

01009 PRESENT STATUS OF WET DESULFURIZATION OF GASES. Bankowski, O. Freiberger Forschungsh.; A69: 40-54(1957). Review with 39 references, and discussion. GASES; DESULFURIZATION; REVIEWS

O1010 RECOVERY OF SULFUR DIOXIDE FROM FLUE GASES. Tarbutton, G.; Driskell, J.C.; Jones, T.M.; Gray, F.J.; Smith, C.M. (Tennessee Valley Authority, Wilson Dam, AL). Ind. Eng. Chem.; 49: 392-5(1957).

By the H₂SO₄ or (NH₄)₂SO₄ processes. FLUE GAS; DESULFURIZATION; REMOVAL; SULFUR DIOXIDE;

- ABSORPTION: OXIDATION: MANGANESE CXIDES: SULFURIC ACID; AMMONIUM COMPOUNDS; SULFATES
- DEW POINT OF FLUE GASES AS RELATED TO CORROSION OF BOILER SURFACES. Gumz, W.

 Brennst.-Waerme-Kraft; 9: 118-25(1957).

 Role of SO₃; review with 50 references; reduction of SO₃ content of flue gas. FLUE GAS; DESULFURIZATION; REMOVAL; SULFUR GXIDES; ADSORPTION; COOLING; CHEMICAL REACTIONS; SULFURIC
- SUITABILITY OF INDIGENOUS ACTIVE CARBONS FOR REMOVING HYDROGEN SULFIDE FROM SYNTHESIS GAS. Swinarski, A.; Siedlecki, J.; Wrenkowski, C. (Univ. Torun, Poland). Gaz, Woda i Tech. Sanit.; 31: 60-2(1957). SYNTHESIS GAS; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; ACTIVATED CARBON; AMMONIA; TEMPERATURE DEPENDENCE
- REDUCING THE SULFUR CONTENTS OF COALS AND COKES. Rozmanith, A.; Gardos, G.; Schulteisz, Z. (Univ. Chem. Ind., Veszprem, Hung.). Veszpremi Vegyipari Egyetem Tudomanyos Ulesszakanak Eloadasai; 1957: No. 1, 26-33(1957).

Reduction of S content by treatment with ethylene at 11000 in oven; propane-butane mixture used at 8000. COAL; COKE; SULFUR; REMOVAL; DESULFURIZATION; ORGANIC SULFUR COMPOUNDS; HYDROGEN SULFIDES: THIOLS: CARBON SULFIDES: THIOPHENE

- DRY METHODS FOR REMOVING HYDROGEN 01014 SULFIDE FROM GASES - A SURVEY. Smith, B. Trans. Chalmers Univ. Technol., Gothenburg; 1957: No. 184, 3-64(1957). 147 references. GASES: DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; FUEL GAS
- 015 USE OF WATER-WORKS MASS IN DRY (SULFUR)
 PUFIFICATION. Schmidt, K.H. Gas- Wasserfach 01015 Gas- Wasserfach; 98: 207-11(1957).

Removal of H₂S from manufactured gas. GASES; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; IRON; FUEL GAS

SULFUR REMOVAL AT THE ZCL NENSK GAS-BENZENE PLANT. Chanyshev, R.O. Gazov. Prom.; 1957: No. 2, 30-3(1957).

Operation of a monoethanolamine plant for the removal of H₂S and CO₂. GASES; PURIFICATION; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; CARBON DIOXIDE; AMINES; SOLUTIONS; SCRUBBING;

REDUCING THE SULFUR CONTENT OF TOWN 01017 Priestley, J.J. Gas Times; 91: 640(1957).

Use of Cu thiomolybdates mounted on granular bauxite as catalyst; cost figures. TOWN GAS; DESULFURIZATION; UNITED KINGDGM; SULFUR; REMOVAL; INDUSTRIAL PLANTS: ECONOMICS

APPLICATION OF IRON HYDROXIDE SLURRY AS A GAS-DESULFURIZATION MATERIAL. Eckstein, H. (Inst. Water Management, Berlin)

Wasserwirtsch.-Wassertech.; 7: 17-19(1957). Preparation of slurry and chemical reactions involved in H2S removal. GASES; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; IRON HYDROXIDES; SLURRIES; CHEMICAL PREPARATION; CHEMICAL REACTION KINETICS

REDUCING THE SULFUR CONTENT OF DONETS 01019 Koks i Khim.; 1957:

COALS. Malinovskii, V.A. Koks i Khim.; 1957
No. 10, 11-18(1957).
Construction of industrial plants. USSR;
SULFUR; REMOVAL; COAL; DESULFURIZATION; INDUSTRIAL
PLANTS; CONSTRUCTION; FLOWSHEETS

ADAPTATION OF THE "'GASTECHNIC" PEBBLE-BED CHEMICAL PURIFICATION PROCESS TO THE SAUMUR

GASWORKS. Richalet, P.; Dinet, R.; Traversier, R. (Elec. France, Angers). Compt. Rend. Ind. Gaz 74/sup e/ Congr., Bordeaux: 1957: 421-42(1957). Desulfurization; problems in use of pebble bed method. DESULFURIZATION

DESULFURIZATION OF COKE. III.
Lovrecek, I.; Bauman, E.; Sokele, E. (Univ.
Zagreb, Yugoslavia). Kem. i Ind. (Zagreb); 6:
1-4(1957). Effectiveness of Al2O3, H2MoO4, Fe turnings,

Cr₂O₃, and aluminate solution for sulfur removal in coking operation. COKE; DESULFURIZATION; REMOVAL; SULFUR; ALUMINIUM OXIDES; MOLYBDATES; IRON; CHROMIUM OXIDES; ALUMINATES; SOLUTIONS

- Davies, R.G. (Gas and Fuel Corp. of Victoria, West Melbourne). Mining Geol. J. Victoria; 6: 01022 No. 2, 33-7(1957). TOWN GAS; IRON OXIDES; PURIFICATION
- .023 GAS PURIFICATION. Pauling, E British Patent 765,673. 9 Jan 1957. Removal of H2S by scrubbing with a solution of a weak alkali carbonate with subsequent addition of NH3. GASES; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; SCRUEBING; SGLUTIONS; ALKALI METALS; CARBONATES; AMMONIA
- PURIFICATION OF GAS. Guinot, H.M. (to Ateliers Pingris and Mollet-Fontaine Reunis). French Patent 1,130,145. 1957.

Removal of H2S and CO2 from synthesis, cracking, or natural gas by contact with aqueous K2HPO, under pressure. HYDROGEN SULFIDES; CARBON DIOXIDE; REMOVAL; POTASSIUM PHOSPHATES; REGENERATION; AQUEOUS SOLUTIONS; GASES; PURIFICATION: DESULFURIZATION

SEPARATION OF SULFUR DISPERSED IN AQUEOUS SOLUTIONS OF OTHER SUBSTANCES. Guinot, H.M. (to Societe anon. Alteliers
Pringris and Mollet-Fontaine Reunis). Fr
Patent 1,130,266. 4 Feb 1957.
SULFUR; REMOVAL; SCRUBBING; SOLUTIONS; CENTRIFUGATION; ORGANIC SOLVENTS; ORGANIC CHLORINE COMPOUNDS; AROMATICS; HYDROCARBONS; REGENERATION

- GAS PURIFICATION. Bloch, H.S.; Mammen, H.E. (to Universal Bil Products Co.). US Patent 2,781,863. 19 Feb 1957. Removal of H₂S by scrubbing with watermiscible glycols, glycol ethers, or glycol esters with a miscible liquid hydrocarbon such as xylene. GASES; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; SCRUBBING; GLYCOLS; XYLENES
- SEPARATION OF SULFUR AND AMMONIA FROM 01027 HOT GASES. Bahr, J. (to Elfriede E. Bahr). German(FRG) Patent 959,125. 28 Feb 1957. Coke-oven gas; gas cooled and washed with ammoniacal solution to absorb H2S and HCN; gas scrubbed to remove NH3. SULFUR; AMMONIA; REMOVAL; COAL GAS; SCRUBBING; PURIFICATION; WASHING; DESULFURIZATION
- 028 SODIUM PHOSPHATE IN HYDROGEN SULFIDE REMOVAL FROM GASES, WITH AN ALKALINE SUSPENSION OF IRON OXIDE. Hartley, W. (to Humphreys and Glasgow Ltd.). British Patent 879,112. 4 Mar 1957.

Efficiency of scrubbing H₂S from gases with alkaline suspension of oxide, hydrated oxide, or basic carbonate of Fe improved by addition of alkali metal phosphate. HYDROGEN SULFIDES; REMOVAL: SODIUM PHOSPHATES: IRON OXIDES; SCRUBBING; DESULFURIZATION: GASES

CYCLIC ADSORPTION PROCESS FOR REMOVING 01029

HYDROGEN SULFIDE FROM NATURAL GAS. Miller, E.B. (to Jefferson Lake Sulphur Co.). US Patent 2,784,804. 12 Mar 1957.
Adsorption on SiO₂ gel. NATURAL GAS; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; ADSORPTION; SILICON OXIDES; GELS

01030 OXIDATION OF HYDROGEN SULFIDE TO SULFUR DIOXIDE. Marsh, J.D.F.; Newling, W.B.S. (to Gas Council). British Patent 769,996. 13 Mar 1957.

Using sulfates of heavy metals or metal oxide cations as catalysts. FLUE GAS; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; OXIDATION; SULFUR DIOXIDE; CATALYSTS; SULFATES; TITANIUM COMPOUNDS; ZIRCONIUM COMPOUNDS; MOLYBDENUM COMPOUNDS; TUNGSTEN COMPOUNDS; VANADIUM COMPOUNDS; OXYGEN

01031 REMOVAL OF ORGANIC SULFUR COMPOUNDS FROM GASES BY CONVERSION INTO HYDROGEN SULFIDE. (to Ruhrchemie and Gottfried Bischoff GmbH). British Patent 769,664. 13 Mar 1957.

In presence of Ni catalyst. COAL GAS; DESULFURIZATION; REMOVAL; ORGANIC SULFUR COMPOUNDS; CATALYSTS; NICKEL; KIESELGUHR; DOLOMITE; HYDROGEN SULFIDES

01032 REMOVAL OF HYDROGEN SULFIDE FROM GASES. Guinot, H.M. (to Societe ann Ateliers Pingris and Mollet-Fontaine Reunis). British Patent 769,854. 13 Mar 1957.

By oxidation to S by scrubbing with Fe(OAc)₂ solution and oxygen. COAL GAS;DESULFURIZATION; REMOVAL;HYDROGEN SULFIDES;OXIDATION;IRON COMPOUNDS;SCRUBBING;ACETATES;DXYGEN;PROMOTERS; MANGANESE COMPOUNDS;COPPER COMPCUNDS;COBALT COMPOUNDS;CERIUM COMPOUNDS

01033 DESULFURIZATION AND CONCENTRATION OF COAL. Siddiqui, S. German(FRG) Patent 1,055,012. 28 Mar 1957.

By addition of 1% CaCO₃, NaOH, Na₂CO₃, or MgCO₃. COAL; DESULFURIZATION; REMCVAL; HYDROGEN SULFIDES; SODIUM HYDROXIDES; CALCIUM CARBONATES; SODIUM CARBONATES; MAGNESIUM CARBONATES; IRON SULFIDES; REDUCTION

01034 REMOVAL OF HYDROGEN SULFIDE FROM GAS MIXTURES. Giammarco, G. (to Vetrocoke Societa per Azioni). Italian Patent 560,161. 2 Apr 1957.

Coke-oven gas (6.8g $\rm H_2S/m^3$) washed with solution of alkaline salts equivalent to 12 kg $\rm Na_3PO_4/m^3$; 56 kg $\rm Na_2HPO_4$, and 50 kg $\rm As_2O_3$; purification is complete; precipitated $\rm As_2S_3$ roasted to produce $\rm SO_2$ and recover $\rm As_2O_3$. HYDROGEN SULFIDES; REMOVAL; COAL GAS; DESULFURIZATION; WASHING

- 01035 REMOVAL OF HYDROGEN SULFIDE FROM GASES. Scholz, G. (to Gottfried Bischoff GmbH). German(FRG) Patent 1,005,680. 4 Apr 1957.

 Using active carbon in the presence of O with simultaneous washing of the sorbents with sulfide or polysulfide solutions. GASES; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; ADSORPTION; ACTIVATED CARBON; OXYGEN; SOLUTIONS; SULFIDES
- 01036 SEPARATION OF CARBON DIOXIDE, HYDROGEN SULFIDE, AND ORGANIC SULFUR COMPOUNDS FROM COKE-OVEN GASES. Karwat, E.; Kruis, A. (to Gesellschaft fuer Linde's Eismaschinen). German(FRG) Patent 961,741. 11 Apr 1957. CARBON DIOXIDE; HYDROGEN SULFIDES; ORGANIC SULFUR COMPOUNDS; REMOVAL; COAL GAS; DESULFURIZATION; PURIFICATION

01037 DRYING AND DESULFURIZATION OF GASES UNDER PRESSURE. Dovermann, E.; Holthaus, P. (to Markische Steinkohlengewerkschaft). German(FRG) Patent 1,006,111. 11 Apr 1957. Removal of H₂S from natural gas under

pressure by absorption. NATURAL GAS; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; DRYING; ABSORPTION; MEDIUM PRESSURE

01038 DESULFURIZATION OF GASES. (to Ruhrchemie). British Patent 772,917. 17 Apr 1957.

Removal of organically combined sulfur using natural ores of Ni, Co, and Fe (oxides or sulfides). GASES; DESULFURIZATION; REMOVAL; ORGANIC SULFUR COMPGUNDS; CATALYSTS; ORES; NICKEL OXIDES; COBALT OXIDES; IRON OXIDES; NICKEL SULFIDES; COBALT SULFIDES; IRON SULFIDES; HIGH TEMPERATURE

01039 REMOVAL OF HYDROGEN SULFIDE FROM GASES.

(to Bergwerksverband zur Verwertung von
Schutzrechten der Kohlentechnik GmbH).
British Patent 772,905. 17 Apr 1957.
By spraying with ammoniacal liquor. GASES;

By spraying with ammoniacal liquor. GASES; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; AMMONIA; SOLUTIONS; SCRUBBING

01040 PURIFICATION AND METHANE FORMATICN FROM GAS MIXTURES CONTAINING OXIDES OF CARBON AND HYDROGEN. (to Ruhrchemie). British Patent 774,283. 8 May 1957.

Combined desulfurization and methane

Combined desulfurization and methane formation on fluidized Ni catalyst. WATER GAS; DESULFURIZATION; REMOVAL; ORGANIC SULFUR COMPOUNDS; PRODUCTION; METHANE; FLUIDIZED CATALYSTS; NICKEL; CALCIUM CARBONATES; ALUMINIUM OXIDES; SILICON OXIDES; IRON OXIDES

O1041 CATALYTIC DESULFURIZATION OF GASES.
Feller, P.; Hauber, H.; Hennicke, W. (to
Badische Anilin- and Soda-Fabrik).
German(FRG) Patent 1,007,937. 9 May 1957.
By conduction over activated residues from
carbonization containing at least 12% Fe. WATER
GAS; DESULFURIZATION; ADSORPTION; ACTIVATED CARBON;
IRON; AIR; AMMONIA

01042 SEPARATING ACID GASES FROM GAS MIXTURES. Giammarco, G. (to Vetrocoke Societa per Azioni). Italian Patent 564,203. 12 Jun 1957.

Addition of activating substances, such as proteins and amino acids, to absorbing solution. CARBON DIOXIDE; HYDROGEN SULFIDES; REMOVAL; EQUIPMENT; GASES; DESULFURIZATION; PURIFICATION

01043 CATALYSTS FOR PURIFICATION OF GASES.
Schutze, M. (to Badische Anilin- and SodaFabrik). German(FRG) Patent 965,634. 13 Jun
1957.

Hydrogenation catalysts used in purification of gases. CATALYSTS; ORGANIC SULFUR COMPOUNDS; SULFUR COMPOUNDS; REMOVAL; GASES; PURIFICATION; DESULFURIZATION

- 01044 SULFUR REMOVAL FROM COMBUSTION GASES.
 Kruger, G. (to Steinkohlen-Elektrizitats).
 German(FRG) Patent 965,762. 19 Jun 1957.
 Splinters of Mn-containing Fe and/or cast
 steel used to remove S. SULFUR; REMOVAL; GASES;
 DESULFURIZATION
- 01045 CYCLIC ADSORPTION PROCESS OR RECOVERY OR REMOVAL OF HYDROGEN SULFIDE FROM NATURAL GAS. Miller, E.B. (to Jefferson Lake Sulphur Co.). US Patent 2,799,361. 16 Jul 1957.

Adsorption in a series of SiO₂-gel beds. NATURAL GAS; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; ADSORPTION; SILICON OXIDES; GELS

01046 REMOVAL OF ORGANIC SULFUR COMPOUNDS FROM INDUSTRIAL GASES. Basak, N.G.; Mazumdar, A.C.; Lahiri, A.N. (to Council of Scientific and Industrial Research). Indian Patent 55,817. 31 Jul 1957.

Catalyst of Cu chromite or chromate

supported on Al₂O₃. ORGANIC SULFUR COMPOUNDS; REMOVAL; CATALYSTS; CHEMICAL PREPARATION; GASES; DESULFURIZATION

REMOVAL OF INORGANIC SULFUR COMPOUNDS FROM INDUSTRIAL GASES. Basak, N.G.; Mazumdar, A.C.; Lahiri, A.N. (to Council of Scientific and Industrial Research). Indian Patent 55,816. 31 Jul 1957.

Gas passed over catalyst of Fe2O3 and CaSO4. COAL GAS; SULFUR COMPOUNDS; CATALYSTS; CHEMICAL PREPARATION; REMOVAL; DESULFURIZATION; PRODUCER

048 REMOVAL OF SULFUR FROM GASES CONTAINING HYDROGEN SULFIDE. Radusch, P. (to Heinrich Koppers GmbH). German(FRG) Patent 1,014,081. 01048 22 Aug 1957.

GASES; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; ABSORPTION; SOLUTIONS; REGENERATION; SULFUR

PURIFICATION OF GASES CENTAINING HYDROCARBONS AND HYDROGEN SULFIDE. Thormann, K. (to Metallgesellschaft). German(FRG) Patent 1,014,278. 22 Aug 1957.

By low-temperature absorption with toluene or xylene. COAL GAS; NATURAL GAS; PURIFICATION; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; ORGANIC SULFUR COMPOUNDS; HYDROCARBONS; ABSORFTION; TOLUENE; XYLENES; OILS

TOWN GAS FREE OF HYDROGEN SULFIDE. Bayer, R. (to Metallgesellschaft).
German(FRG) Patent 1,014,704. 29 Aug 1957.
By passage through a mixture of natural bogiron ore and Fe oxide hydrate. TOWN GAS;
DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; IRON ORES; IRON OXIDES; HYDRATES

PURIFICATION OF INDUSTRIAL GASES CONTAINING HYDROGEN SULFIDE. Mercier, R.M.; Mayor, Y.P.P.; Bieselaar, D. French Patent

Mayor, Y.P.P.; Bieselaar, D. French Patent 1,141,619. 4 Sep 1957.

Use of FeCl₃ solution to remove H₂S. GASES; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; SOLUTIONS; IRON CHLORIDES; REGENERATION

DESULFURIZATION OF COAL GAS. E.; Schmidt, W. (to Deutsche Geratebau GmbH). German (FRG) Patent 1,015,182. 5 Sep 1957. Removal of $\rm H_2S$. COAL GAS; DESULFURIZATION; REMOVAL: HYDROGEN SULFIDES: SCRUBBING

DESULFURIZATION OF COAL GAS. Mueller, F.; Doring, H.; Rathje, W. (to Gebruder Stumm GmbH). German(FRG) Patent 1,017,738. 17 Oct 1957.

Removal of $\rm H_2S$ by scrubbing with NH $_3$ in gaseous form. COAL GAS; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; SCRUBBING; AMMONTA

054 COSTS OF SCRUBBING OUT SO₂ FROM FLUE GASES. Field, J.H.; Brunn, L.M.; Haynes, W.P.; Benson, H.E. Combustion; 29: No. 5, 61-6(Nov 01054 1957).

From 50. Air Pollution Control Assoc. Ann. Meeting; St. Louis, MO (2 Jun-6 Jun 1957). FLUE GAS; DESULFURIZATION; REMOVAL; SULFUR DIOXIDE; SCRUBBING; LIMESTONE; CALCIUM OXIDES; AMMONIA; SODIUM COMPOUNDS; SULFITES; COST

NEWEST SULFUR-RECOVERY PROCESS. Townsend, F.M.; Reid, L.S. (Univ. of Oklahoma, Norman). Petrol. Refiner; 37: 263-6(1958).

Process cannot be carried out with gases containing excessive amounts of CO2. SULFUR; REMOVAL; HYDROGEN SULFIDES; NATURAL GAS; OXIDATION; SCRUBBING: DESULFURIZATION

DESULFURIZATION OF WINKLER WATER GAS WITH KOPPERS COKE. Streller, G. Forschungsh.; A103: 51-64(1958). Freiberger

Comparison of effectiveness of Koppers coke ith Lauta mass and activated carbon for removal of H2S. WATER GAS; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; COMPARATIVE EVALUATIONS; COKE; ACTIVATED CARBON

INFLUENCE OF VOLATILE CONSTITUENTS ON DESULFURIZATION OF COAL DURING LOW-TEMPERATURE GASIFICATION. Mirev, D.; Zlateva, I. (Bulgar. Akad. Wiss., Sofia). Brenns Brennst.-Chem.: 39: 366-8(1958).

Removal of S in coking coal is more difficult because of tendency to sinter. COAL GASIFICATION; COAL; DESULFURIZATION; SULFUF; REMOVAL

01058 NEW TWO-WAY PROCESS SWEETENS GAS AND RECOVERS SULFUR. Reid, L.S.; Townsend, F.M. (Univ. of Oklahoma, Norman). Oil Gas J.; 56: No. 41, 120-2, 124(1958).
Townsend process. SULFUR; TOWNSEND PROCESS;

HYDROGEN SULFIDES; REMOVAL; PILOT PLANTS; NATURAL GAS; DESULFURIZATION

01059 LIQUID REAGENTS FOR THE FINAL REMOVAL OF HYDROGEN SULFIDE FROM GASES. Newling,

W.B.S. Gas Council (Gt. Brit.), Research Commun.; GC46: 34p.(1958). Alkaline Zn slurry reagents are effective for final purification of coal gas or mixed gas. HYDROGEN SULFIDES; REMOVAL; COAL GAS; ZINC HYDROXIDES; SLURRIES; WASHING; DESULFURIZATION

GAS PURIFICATION AND SULFUR RECOVERY BY THE GASTECHNIK PROCESS. Myhill, A.R. Coke and Gas; 20: 454-60(1958).

Review of Gastechnik process. SULFUR;
HYDROGEN SULFIDES; REMOVAL; FUEL GAS;

DESULFURIZATION

061 SULFUR DIOXIDE - ITS CHEMISTRY AND REMOVAL FROM INDUSTRIAL WASTE GASES. Bienstock, D.; Brunn, L.W.; Murphy, E.M.; Benson, H.E. Bur. of Mines, Inf. Circ., No. 7836. Washington, DC; Bur. of Mines (1958). 1-96p.

Review of methods: 253 references. FLUE GAS; DESULFURIZATION; REMOVAL; SULFUR DIOXIDE; ABSORPTION; ADSORPTION; REDUCTION; OXIDATION; REGENERATION; SULFATES; REVIEWS

LIQUID REAGENTS FOR THE FINAL REMOVAL OF HYDROGEN SULFIDE. Newling, W.B.S. (London Research Sta., Gas Council, Engl.). Gas J.; 296: 481-2(1958).

Zn acetate is more effective for removal of

 $\rm H_2S$ from town gas if considerable concentration of $\rm Na_2CO_3$ is present. HYDROGEN SULFIDES; REMOVAL; ZINC COMPOUNDS; ACETATES; SODIUM CARBONATES; DESULFURIZATION

ABSORTION OF HYDROGEN SULFIDE BY ARSENATE-CARBONATE SOLUTIONS. Ipat'ev, V.V.;
Tikhomirov, V.I.; Soboleva, N.F. Zh. Prikl.
Khim.; 31: 1472-7(1958).
Effects of several variables on absorption

coefficient of dilute H₂S (in H) by As₂O₃— Na₂CO₃ solutions. HYDROGEN SULFIDES; REMOVAL; ABSORPTION; ARSENATES; CARBONATES; AQUEOUS SOLUTIONS: DESULFURIZATION

PURIFICATION OF COMBUSTIBLE GASES FROM SULFUR COMPOUNDS. Revzin, F.Y. Vestnik Tekh. i Ekon. Inform. MezhotrasI. Lab. Tekh.-Ekon. Issledovan. i Nauch.—Tekh. Inform. Nauch.—
Issledovatel. Fiz. Khim. Inst. im L. Ya.
Karpova; 1958: No. 2, 32-8(1958).

Removal of H₂S by As—soda method. NATURAL
GAS; COAL GAS; PRODUCER GAS; DESULFURIZATION;
REMOVAL; HYDROGEN SULFIDES; ARSENIC COMPOUNDS;
SODYIM CAPRONATES. ARSONETION. COST.

SODIUM CARBONATES; ABSORPTION; COST

REDUCTION OF THE SULFUR CONTENT OF CONCENTRATES IN THE DONETS BASIN COAL-

- CONCENTRATION PLANTS. Malinovskii, V.A. Gosudarst. Nauch.-Tekh. Izdatel. Lit. Ugol. Prom.; 1958: No. 5, 5-10(1958). COAL; DESULFURIZATION; REMOVAL; SULFUR COMPOUNDS
- 01066 KOPPERS COKE OR H₂S EXTRACTION FROM COAL GAS MIXTURES. Schmidt, J.; Hanke, E. Freiberger Forschungsh.; A103: 89-102(1958). Effects of particle size of coke. COAL GAS; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; ABSORPTION; COKE; PARTICLE SIZE
- 01067 REMOVAL OF HYDROGEN SULFIDE FROM INDUSTRIAL GASES WITH KOPPERS FINE-PARTICLE COKE. Klein, O.; Pirscher, P.; Will, H. Freiberger Forschungsh.; A103: 34-50(1958). Comparison of effectiveness with that of Lata mass. SYNTHESIS GAS; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; ORGANIC SULFUR COMPOUNDS; ABSORPTION; COKE; AMMONIA
- USING AN ORGANIC OXYGEN CARRIER. Davis, J.E.;
 Mills, J.E.; Ryder, C. Gas Council (Gt.
 Brit.), Research Commun.; GC45: 20p.(1958).

 H₂S oxidized to H₂D and S; complete removal possible because reaction is not reversible.
 HYDROGEN SULFIDES; REMOVAL; FUEL GAS;
 DESULFURIZATION; OXIDATION; SULFUR
- 01069 THERMOMAGNETIC METHOD FOR CLEANING AND DESULFURIZING COAL. Yurovskii, A.Z.; Remesnikov, I.D. Koks i Khim; 1958: No. 12, 8-13(1958). Heating of crushed coal in steam-air current at 320-400 for 2-5 min; equipment. COAL; DESULFURIZATION; STEAM; AIR; HIGH TEMPERATURE;
- 01070 H₂S EXTRACTION FROM COAL-WATER GAS MIXTURES WITH KOPPERS COKE. Bauer, K. Freiberger Forschungsh.; A103: 65-88(1958). PRODUCER GAS; WATER GAS; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; ABSORPTION; COKE; AMMONIA

EQUIPMENT

01071 FLOTATION OF COALS OF HIGH SULFUR CONTENT. Karpova, N.N. Nauch. Trudy Obogashchen. i Briketirovan. Ugeli; 1958: No. 1, 145-77(1958).

Effects of Cr(NO₃)₃, FeSO₄, KMnO₄, CuSO₄, and Na₂SiO₃ on floatability in relation to removal of sulfur compounds and pyrite. COAL;

removal of sulfur compounds and pyrite. COAL;
DESULFURIZATION; SULFUR; ORGANIC SULFUR COMPOUNDS;
PYRITES; FLOTATION; CHROMIUM NITRATES; IRON
SULFATES; POTASSIUM COMPOUNDS; PERMANGANATES;
COPPER SULFATES; SODIUM SILICATES; OXIDATION;
GRINDING; REMOVAL

- 01072 REMOVAL OF HYDROGEN SULFIDE FROM GAS BY THE ARSENIC-SODA METHOD. Pan'kovskiy, V.I.; Kulikova, T.I. Gazov. Prom.; No. 3, 19-22(1958).
 - Results are not satisfactory. COAL GASIFICATION; IN-SITU METHOD; GASES; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES
- 01073 SULFUR IMPURITY IN TOWN GAS. Clark, L.J.; Spivey, E. Inst. Gas Engrs., Publ.; No. 523, 23p.(1958). TOWN GAS; SULFUR; REMOVAL; DESULFURIZATION
- 01074 ACTIONS, REACTIONS, AND SIDE REACTIONS
 OF CATALYTIC SULFUR REMOVAL. Wedgewood, W.
 Inst. Gas. Engrs., Publ.; No. 525, 29p.(1958).
 Reduction of organic S to 2.8-5.9 grains/100
 ft³ in a Holmes--Maxted plant using catalyst
 bed. SULFUR; REMOVAL; ORGANIC SULFUR COMPOUNDS;
 CATALYSTS; GASES; DESULFURIZATION
- 01075 REMOVAL OF HYDROGEN SULFIDE FROM GAS BY THE ARSENIC--SODA METHOD. Pan*kovskii, V.I.; Kulikova, T.I. Gazov. Prom.; 1958: No. 3, 19-

- 22(1958).
 Difficulty in use of As-soda method on gas from underground gasification because of high CO₂ and H₂S contents. HYDROGEN SULFIDES; REMOVAL; CARBON DIOXIDE; COAL GAS; DESULFURIZATION; SCRUBBING; ARSENIC; SCDIUM CARBONATES
- 01076 EXTRACTION OF SULFUR FROM COKE-OVEN GAS AND THE MANUFACTURE OF SULFURIC ACID. Purcell, P.R.; Williams, T.H. Iron Steel Inst. (London), Spec. Rept.; 61: 56-61(1958). Removal of S by Collin NH3 process; H2SO4 produced by Chemiebau wet contact process from recovered H2S; equipment. CDAL GAS; SULFUR; REMOVAL; SULFURIC ACID; PRODUCTION; EQUIPMENT; DESULFURIZATION
- 01077 PRACTICAL DESIGN CONSIDERATIONS FOR GAS PURIFICATION PROCESSES. Zapffe, F. (Lone Star Gas Co., Dallas, TX). Petrol. Engr.; 30: No. 5, C 19-20, 22(1958).

 Use of amine, Fe sponge box, and K₂CO₃ processes for removing H₂S and CO₂ from natural gas. PURIFICATION; EQUIPMENT; ECONOMICS; NATURAL GAS; HYDROGEN SULFIDES; REMOVAL; DESULFURIZATION; CARBON MONOXIDE; PURIFICATION; AMINES; IRON; POTASSIUM CARBONATES
- O1078 INTENSIFICATION OF SCRUBBING HYDROGEN SULFIDE FROM COKE OVEN GAS IN A RAPIDLY REVOLVING ABSORBER. Ganz, S.N.; Lokshin, M.A. (F. E. Dzerzhinskii Chem.-Technol. Inst., Dnepropetrovsk). Zh. Prikl. Khim.; 31: 191-7(1958).

Absorber solution of As₂O₃ at pH 7.9-8.1. SCRUBBING; HYDROGEN SULFIDES; COAL GAS; DESULFURIZATION; EQUIPMENT; ARSENIC OXIDES; REMOVAL

- 01079 METHODS OF HYDROGEN SULFIDE REMOVAL FROM COAL GAS WITH THE AID OF AMMONIA WATER. Rosendahl, F. Gaz, Woda i Tech. Sanit.; 32: 136-43(1958).

 Review of earlier methods. HYDROGEN SULFIDES; REMOVAL; COAL GAS; DESULFURIZATION; REVIEWS; AMMONIA; WASHING; EQUIPMENT
- O1080 COAL DESULFURIZATION IN A FLUIDIZED CARBONIZER. Jacobs, J.K.; Mirkus, J.D. (United Engrs. and Constructors, Inc., Philadelphia, PA). Ind. Eng. Chem.; 50: 24-6(1958).

Bench-scale experiments; coal containing 4.90% S; organic S reduced less than pyritic and sulfate S; desulfurization improved by reducing particle size of coal. COAL; DESULFURIZATION; ILLINGIS; BITUMINGUS COAL

- 01081 HYDROGEN SULFIDE SCRUBBING FROM COKE-OVEN GAS WITH DEACIDIFIED AND CONCENTRATED AMMONIA LIQUOR. Hoffmann, G. Gas-Wasserfach; 99: 509-14(1958). HYDROGEN SULFIDES; SCRUBBING; COKE-OVEN GAS; AMMONIA; ECONOMICS; REMOVAL; DESULFURIZATION
- O1082 DESULFURIZATION OF COKE-OVEN GAS AT APPLEBY-FRODINGHAM. Reeve, L. J. Inst. Fuel; 31: 319-24(1958).

 Use of fluidized stream of Fe oxide at about 350°; H₂S and organic S compounds removed to about same extent. DESULFURIZATION; COAL GAS; IRON OXIDES; HYDROGEN SULFIDES; ORGANIC SULFUR COMPOUNDS; REMOVAL
- 01083 SULFUR REMOVAL FROM SYNTHETIC GASES. Jotani, F. (Resources Research Inst., Kawaguchi). Nenryo Kyokai-shi; 37: 61-9(1958).

Survey with 47 references. REVIEWS; GASES; DESULFURIZATION; SULFUR; REMOVAL

01084 CHOICE OF HIGHLY ECONOMICAL METHODS FOR THE HYDROGEN SULFIDE PURIFICATION OF COKE OVEN GAS. Kharlampovich, G.D. Koks i Khim; 1958:

No. 7, 48-51(1958). Relative costs of vacuum-potash and As-smethods. HYDROGEN SULFIDES; REMOVAL; COAL GAS;

DESULFURIZATION: COST

- REMOVAL OF HYDROGEN SULFIDE FROM DIESEL FUELS. Skripnik, E.I.; Nemkov, A.V. Khim.
 Tekhnoi. Topliv Masel; 3: No. 3, 53-6(1958).
 Washing with caustic solution with addition of antioxident inhibitor. HYDROGEN SULFIDES; REMOVAL; DIESEL FUELS; DESULFURIZATION; USSR; SCRUBBING; WASHING
- CATALYTIC EFFECT OF ADDITIONS OF ORGANIC AND INORGANIC SUBSTANCES ON THE REMOVAL OF SULFUR IN THE COKING OF COAL. Medvedev, K.P.; Petrolpol'skaya, V.M.; Nikitina, K.A. Koks i Khim.; 1958: No. 8, 15-18(1958). Catalytic elimination of S in coking process by addition of inorganic compounds such as MgCO3, CaO, Al2O3, NH4Cl, and CuCl2. SULFUR; COAL; DESULFURIZATION; REMOVAL; COKING; CATALYSIS
- PRACTICAL DESIGN CONSIDERATIONS FOR GAS PURIFICATION PROCESSES. Zapffe, F. (Lone Star Gas Co., Dallas, TX). Proc. Gas Conditioning Conf.; 1958: 17-24(1958). Comparison of amine, iron sponge, and hot potash methods. HYDROGEN SULFIDES; REMOVAL; NATURAL GAS; DESULFURIZATION; AMINES; IRON; POTASSIUM CARBONATES
- DRY DESULFURIZATION OF COAL GAS WITH SLIMES FROM METAL ETCHING. Boznanski, A.; Stiffes FROM METAL EIGHING. Boznanski, A.;
 Kijewski, W.; Kowal, S. Galicki, J. (Inst.
 Chem. Przerobki Wegla, Zabrze, Poland). Koks,
 Smola, Gaz; 3: 37-42(1958). (In English).
 Slimes from metal etching are not inferior
 to Laut mass and better than bog iron ore. COAL
 GAS; DESULFURIZATION; HYDROGEN SULFIDES; FEMOVAL
- METHODS OF HYDROGEN SULFIDE REMOVAL FROM COAL GAS WITH THE AID OF AMMONIA WATER. Gaz, Woda i Tech. Sanit.; 32: Rosendahl, F. 234-7(1958).

Indirect and semi-direct processes of ammonia recovery and production of SO₂ from H₂S are described in detail; 47 references. HYDROGEN SULFIDES; REMOVAL; COAL GAS; DESULFURIZATION; SULFUR DIOXIDE; PRODUCTION; CXIDATION

- SELECTIVE ABSORPTION OF HYDROGEN SULFIDE IN CARBONATE SOLUTIONS. Garner, F.H.; Long, R.; Pennell, A. (Univ. Birmingham, Engl.). J. Appl. Chem. (London); 8: 325— 36(1958).
 - $\rm H_2S$ mixed with CO $_2$ and N. HYDROGEN SULFIDES; REMOVAL; CARBONATES; GASES; DESULFURIZATION; CARBON DIOXIDE: NITROGEN
- FULHAM--SIMON-CARVES PROCESS FOR THE RECOVERY OF SULPHUR FROM FLUE GASES. Kennaway, T. J. Air Pollut. Contr. Ass.: 7: No. 4, 266-74(Feb 1958).

From 50. Air Pollution Control Assoc. Ann.

Meeting; St. Louis, MO (2 Jun-6 Jun 1957).

Flue gases are scrubbed with ammonia liquor.

FLUE GAS; DESULFURIZATION; REMOVAL; SULFUR DIOXIDE; SCRUBBING; AMMONIA; SOLUTIONS; SULFUR

1092 SEPARATION OF CARBON DIOXIDE AND HYDROGEN SULFIDE FROM GAS MIXTURES. Benson, H.E.; Field, J.H. British Patent 790,287. Feb 1958.

Absorption by scrubbing at about 100 psi with hot 30-40% K2CO3 solution; techniques. CARBON DIOXIDE; HYDROGEN SULFIDES; REMOVAL; POTASSIUM CARBONATES; GASES; DESULFURIZATION; **PURIFICATION**

DESULFURIZATION OF SOLIT FUELS. Gorin, E.: Curran, G.P.: Batchelor, J.D. Pittsburgh Consolidation Coal Co.). US Patent

- 2,824,047. 18 Feb 1958.
- Removal of S by mixing with acceptor solids such as metallic oxides; MnO is preferred. DESULFURIZATION; SULFUR; REMOVAL; MANGANESE OXIDES; CARBONACEOUS MATERIALS; SOLIDS
- 01094 DESULFURIZATION OF COAL. Remesnikov, I.D.; Yurovskii, A.Z. USSR Patent 109,529. 25 Feb 1958.

Coal fines or concentrates moistened with chemical oxidizer equivalent to 0.5% HzOz; coal is dried and magnetically separated. COAL; DESULFURIZATION

- 01095 STEPWISE DESULFURIZATION OF FLUIDIZED COKE WITH STEAM AND HYDROGEN. (to Esso Research and Engineering Co.). British Patent 791,093. 26 Feb 1958. STEAM; HYDROGEN; COKE; DESULFURIZATION;
- FLUIDIZED BED; SULFUR; REMOVAL 01096

HYDROXIDES; EMULSIONS; AMINES

- 096 RECOVERY OF SULFUR DIOXIDE FROM GAS MIXTURES. Thumm, W. (to Metallgesellschaft). German(FRG) Patent 1,025,400. 6 Mar 1958. Using NaOH or an aqueous emulsion of organic amines. GASES; DESULFURIZATION; REMOVAL; SULFUR DIOXIDE; SCRUBBING; AQUEOUS SOLUTIONS; SODIUM
- DESULFURIZATION OF INDUSTRIAL GASES. (to Office National industriel de l'azote). British Patent 792,161. 19 Mar 1958.
 Mixture of white PB 70 and PbO 30 parts by wt. used to treat gas containing organic S compounds. DESULFURIZATION; ORGANIC SULFUR COMPOUNDS; REMOVAL; GASES
- EXTRACTION OF HYDROGEN SULFIDE AND HYDROGEN CYANIDE FROM GAS MIXTURES CONTAINING CARBON DIGXIDE. Bratzler, K.; Eisenlohr, K.H.; Herbert, W.; Kohrt, H.U.; Thormann, K. (to Lurgi Gesellschaft fuer Waermetechnik mbH). German(FRG) Patent 1,027,190. 3 Apr 1958. By scrubbing under pressure with benzene or xylene. COAL GAS; PURIFICATION; DESULFURIZATION; REMOVAL; HYDROCYANIC ACID; HYDROGEN SULFIDES; MEDIUM PRESSURE; SCRUBEING; BENZENE; XYLENES; DRYING; METHANOL; HYDROCARBONS
- 1,028,278. 17 Apr 1958. 01099

Using catalysts composed of alkaline earths and alkaline earth hydroxides or carbonates. GASES; DESULFURIZATION; CATALYSTS; ALKALINE EARTH METAL COMPOUNDS: HYDROXIDES; CARBONATES

Zirngibl, H. (to German(FRG) Patent SULFUR DIOXIDE.

Farbenfabriken Bayer). German(FRG) Patent 1,028,097. 17 Apr 1958.

Removal of sulfur compounds from flue gases by decomposition to SO2. FLUE GAS;

DESULFURIZATION; REMOVAL; SULFUR COMPOUNDS; DECOMPOSITION; HIGH TEMPERATURE; SULFUR DIOXIDE

- 101 PURIFICATION OF GASES CONTAINING SULFUR DIOXIDE. Wegener, E.; Thumm, W.; Mobus, W.; Michels, R. (to Metallgesellschaft). German(FRG) Patent 1,028,976. 30 Apr 1958.

 By injection of fine-grained pyrite. GASES;

 DESULFURIZATION; REMOVAL; SULFUR DIOXIDE; INJECTION: PYRITES
- 102 CATALYTIC DESULFURIZATION AND DEOXIDATION OF GASES AND LIQUID HYDROCARBONS. 01102 (to Societe Francaise d'Oxy-Catalyse Oxy-France). French Patent 1,156,391. 14 May 1958.

Using a Pt-on-Al₂O₃/SiO₂ catalyst. GASES; HYDROCARBONS; PURIFICATION; DESULFURIZATION; CATALYSTS; PLATINUM; ALUMINIUM OXIDES; SILICON OXIDES: HYDROGEN

- 01103 REMOVAL OF HYDROGEN SULFIDE FROM GASES.
 Newling, W.H.S.; Tanner, M.W.G.; Wingrove, R.J.
 (to Gas Council). British Patent 878,493.
 19 May 1958.
 - H₂S removed from fuel gases by washing with aqueous solution of suspension containing compound or compounds of Zn or Cu, such as oxide, hydroxide, or carbonate which react irreversibly to form insoluble Zn or Cu compounds. HYDROGEN SULFIDES; REMOVAL; FUEL GAS; DESULFURIZATION; WASHING; COPPER COMPOUNDS; ZINC COMPOUNDS
- 01104 REMOVAL OF HYDROCYANIC ACID, HYDROGEN SULFIDE, AND AMMONIA FROM COAL-DISTILLATION GASES. Grosskinsky, O.; Fruhbuss, H.; Klempt, W. US Patent 2,837,398. 3 Jun 1958. HYDROCYANIC ACID; HYDROGEN SULFIDES; AMMONIA; REMOVAL; DESULFURIZATION; COAL GAS
- Olios PURIFICATION OF SYNTHESIS GAS.

 Herbert, W. (to Metallgesellschaft).

 German(FRG) Patent 969,533. 12 Jun 1958.

 Removal of organic S compounds using strongly alkaline Fe(OH)3. SYNTHESIS GAS; PURIFICATION; DESULFURIZATION; REMOVAL; ORGANIC SULFUR COMPOUNDS; TAR; DILS; ACTIVATED CARBON; IRON HYDROXIDES
- 01106 GAS PURIFIERS. Hubbard, W.S. (to North Western Gas Board). British Patent 796,632. 18 Jun 1958. Improved box for removal of H_2S from manufactured gas using Fe oxide. FUEL GAS; SYNTHETIC FUELS; DESULFURIZATION; HYDROGEN SULFIDES; PEMOVAL; IRON OXIDES
- 01107 REGENERATION OF DESULFURIZING MATERIAL FOR GASES AND VAPORS. Garlet, R. (to Office National Industriel de l'Azote). French Patent 1,159,361. 26 Jun 1958. Material consists of compounds of general formula M₂O₃ X M'O, in which M is metal that forms sesquinoxide, such as Fe, Mn, or Co, and M' is alkaline earth metal or other metal of Group II, such as Mg, Zn, of Cd. DESULFURIZATION; ORGANIC SULFUR COMPOUNDS; REMOVAL; CARBON SULFIDES; CARBON OXIDES; THIOPHENE; GASES
- 01108 REMOVAL OF SULFUR FROM GASES.
 Adelsberger, A.; Grosskinsky, O.; Klempt, W.
 (to Bergwerksverband GmbH). German(FRG)
 Patent 969,656. 3 Jul 1958.
 Removal of H₂S by ammoniacal liquor in a
 deacidifying pressure apparatus. COAL GAS;
 DESULFURIZATION; REMOVAL; HYDRGGEN SULFIDES;
 SCPUBBING; AMMONIA
- 01109 GAS-PURIFYING MASSES. Weyrauch, W.;
 Hennicke, H. (to VEB Filmfabrik Agfa Wolfen).
 German(FRG) Patent 1,033,364. 3 Jul 1958.
 Preparation of mass by heating to 300° a
 mixture of Mn oxides, Fe oxides, wood fluor,
 and organic binders. GASES; DESULFURIZATION;
 REMOVAL; HYDROGEN SULFIDES; CHEMICAL PREPARATION;
 MANGANESE OXIDES; IRON OXIDES; WOOD
- 01110 REGENERATION OF SPENT OXIDES FROM GAS PURIFICATION. Abele, E.; Heck, J. (to Phrix-Werke). German(FRG) Patent 1,033,639. 10 Jul 1958.
 - GASES; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; IRON OXIDES; REGENERATION
- 01111 GAS-SEPARATING PLANT FOR WASTE GASES
 CONTAINING SULFUR COMPOUNDS. Linde, R.v. US
 Patent 2,843,217. 15 Jul 1958.
 Hot gases cooled in regenerative heat
 exchanger and then SO₂ removed. SULFUR DIOXIDE;
 REMOVAL; GASES; PURIFICATION
- 01112 REMOVAL OF SULFUR FROM GAS BY THE MIXTURE OF ALCOHOLS AND ETHANOLAMINES.

- Nishimura, T.; Aida, T. (to Sumitomo Chemical Industry Co., Ltd.). Japanese Patent 6475.

 13 Aug 1958.

 Use of C. H. OH + NH(CH. OH.). to remove 98%
- Use of C_4H_9OH + NH(CH_2CH_2OH)₂ to remove 98% of S; also used CH_3OH , C_2H_5OH , C_3H_7OH , $NH_2CH_2CH_2OH$, and N(CH_2CH_2OH)₃. ORGANIC SULFUR COMPOUNDS; REMOVAL; ALCOHOLS; AMINES; GASES; DESULFURIZATION
- 01113 DESULFURIZING GASES. Adelsberger, A.; Grosskinsky, O.; Klempt, W. (to Bergwerksverband GmbH). German(FRG) Patent 970,064. 14 Aug 1958. Removal of H₂S by washing with ammoniacal
 - Removal of $\rm H_2S$ by washing with ammoniacal liquor. GASES; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; WASHING; AMMONIA
- O1114 SEPARATION OF HYDROGEN SULFIDE AND CARBON DIOXIDE FROM GAS MIXTURES. Giammarco, G. (to Vetrocoke Societa per Azioni). Italian Patent 581,179. 22 Aug 1958. Plant designs with explanation of details. HYDROGEN SULFIDES; CARBON DIOXIDE; DESULFURIZATION; PURIFICATION; REMOVAL; INDUSTRIAL PLANTS; GASES
- 01115 PURIFICATION OF GASES AND VAPORS AND RECOVERY OF SULFUR. Odell, W.W. US Patent 2,850,352. 2 Sep 1958.

 Gases containing organic S compounds, gum formers, hydrocarbons, etc., are purified by passage through bed of preheated refractory solids. SULFUR; REMOVAL; VAPORS; ORGANIC SULFUR

COMPOUNDS; PURIFICATION; GASES; DESULFURIZATION

- 01116 THREE WAYS TO PURIFY GAS. Zapffe, F. Oil Gas J.; 56: 100-3(8 Sep 1958).

 Removal of S compounds from natural gas by use of amines, Fe sponge, or hot K₂CO₃; advantages and disadvantages of each method; economics. SULFUR CGMPGUNDS; REMOVAL; NATURAL GAS; DESULFURIZATION; AMINES; IRCN; POTASSIUM CARBONATES: ECONOMICS
- 01117 UTILIZATION OF HEAT AND REMOVAL OF SULFUR DIOXIDE FROM FLUE GASES. Speransky, R. German(GDR) Patent 15,276. 24 Sep 1958.

 Use of coke filter to absorb SO₂. FLUE GAS; DESULFURIZATION; REMOVAL; SULFUR DIOXIDE; ABSORPTION; FILTERS; COKE
- Oli18 PURIFICATION OF COAL OR COKE-OVEN GAS.

 Marsh, J.D.F.; Rich, J. (to Gas Council).

 British Patent 802,284. 1 Oct 1958.

 Removal of H₂S and HCN by washing with a neutral or acidic aqueous solution of Cu₂SO₄.

 COAL; COAL GAS; PURIFICATION; DESULFURIZATION; REMOVAL; HYDROCYANIC ACID; HYDROGEN SULFIDES; SCRUBBING; AQUEOUS SOLUTIONS; COPPER SULFATES
- 01119 DESULFURIZING OF GASES CONTAINING CARBON MONOXIDE AND HYDROGEN. Rottig, W. (to Ruhrchemie). German(FRG) Patent 1,040,170. 2 Oct 1958.
- Use of alkaline earth metal hydroxide or carbonates as catalyst. SYNTHESIS GAS: DESULFURIZATION; CATALYSTS; ALKALINE EARTH METAL COMPOUNDS; IRON; NICKEL; COBALT; OXYGEN
- 01120 REMOVAL OF SULFUR FROM GASES. Rottig, W. (to Ruhrchemie). German(FRG) Patent 1,041,636. 23 Oct 1958.
 - Gases flow at 450-550° over alkaline earth oxides; hydroxides, or carbonates containing Ni or Co; aromatic S from thiophene changed to H₂S. THIOPHENE; SULFUR; REMOVAL; CHEMICAL REACTIONS; ALKALINE EARTH METAL COMPOUNDS; OXIDES; HYDROXIDES; CARBONATES; DESULFURIZATION; GASES
- 01121 SODIUM THIOSULFATE RECOVERY FROM COKE-OVEN GAS. Sowa, M.; Zimmer, W. (to Huta im. Lenina). Polish Patent 41,317. 28 Oct 1958. During removal of $\rm H_2S$ by the Thylox process. COAL GAS; DESULFURIZATION; THYLOX PROCESS; REMOVAL;

HYDROGEN SULFIDES; SODIUM COMPOUNDS; THIOSULFATES

01122 REMOVAL OF SULFUR FROM GASES. Rottig. W. (to Ruhrchemie). German(FRG) Patent 1,042,171. 30 Oct 1958.

Gases flow at 400-5000 over alkaline earth hydroxides, oxides, carbonates, or bicarbonates toghether with O. SULFUR; REMOVAL; CATALYSTS; CASES; DESULFURIZATION

- 01125 HOT POTASH PROCESS PURIFIES GAS AT LONE STAR'S FASHING PLANT. Crow, J.H.; Dungan, J.R. Oil Gas J.; 56: 97-9(24 Nov 1958).

 Removal of H₂S and CO₂; final purification using aqueous monoethanolamine solution.

 NATURAL GAS; HYDROGEN SULFIDES; REMOVAL; CARBON DIOXIDE; POTASSIUM CARBONATES; DESULFURIZATION; PURIFICATION
- 01124 HYDROGEN SULFIDE REMOVAL AND RECOVERY FROM NATURAL GAS. Miller, E.B. (to Jefferson Lake Sulphur Co.). US Patent 2.861,651. 25 Nov 1958. Cyclic adsorption process with 2 activation cycles. HYDROGEN SULFIDES; REMOVAL; NATURAL GAS; DESULFURIZATION
- Oli25 PURIFICATION OF COAL GAS.
 Bzhezinskii, D.S.: Shiktorov, V.N.: Pinsker,
 A.E. USSR Patent 115,317. 29 Nov 1958.
 Residues, dust, etc., removed hydraulically;
 then gas is cooled and heavy tar and medium
 oil are condensed fractionally. COAL GAS;
 PURIFICATION
- 01126 TREATMENT OF FLUE GASES. Burgess, W.D. (to Consolidated Mining and Smelting Co. of Canada, Ltd., Montreal (Quebec)). US Patent 2.862,789. 2 Dec 1958. Filed date 17 May 1954. Sp.

May 1954. Sp.

Removal of sulfur oxides. FLUE GAS;
DESULFURIZATION; REMOVAL; SULFUR OXIDES;
CHEMISORPTION; AMMONIUM COMPOUNDS; SULFATES;
COOLING; SULFURIC ACID

01127 PURIFICATION OF GASES. Herbert, W.; Kohrt, H.U.; Becker, F.; Danulat, F. (to Metallgesellschaft). US Patent 2,863,527. S Dec 1958.

Washing with polar organic liquid to remove H₂S, organic S compounds, etc.; CH₃OH is preferred absorber. NATURAL GAS; SYNTHESIS GAS; HYDROGEN SULFIDES; GRGANIC SULFUR COMPOUNDS; DESULFURIZATION; REMOVAL; METHANOL

- 01128 REMOVAL OF SULFUR OXIDES FROM FLUE GASES. Newall, H.E. British Patent 805,531. 10 Dec 1958.
 - Multistage process of scrubbing gases with solutions of NH $_{4}$ salts. FLUE GAS; DESULFURIZATION; REMOVAL; SULFUR OXIDES; SCRUBBING
- 01129 PURIFICATION OF COAL GASES. Guttmann, F.W. (to Aug. Kloenne). German(FRG) Patent 1,107,882. 17 Dec 1958.

H₂S removed from coal gases with NH₃-containing gases using washing tower with deacidifier connected in cycle. COAL GAS; DESULFURIZATION; HYDROGEN SULFIDES; REMOVAL; AMMONIA; WASHING

- 01130 ADSORPTION OF SULFUR DIOXIDE FROM GASES. Gietl, W.M.; Grosskinsky, O.; Huck, G.; Juntgen, H. (to Bergwerksverband GmbH). German(FRG) Patent 1,046,818. 18 Dec 1958. Low-temperature coke from mineral or brown coal used as absorbent after partial oxidation with O or O-containing gases before carbonization. SULFUR DIOXIDE; ADSORPTION; COKE
- 01131 CATALYTIC REMOVAL OF ORGANIC SULFUR COMPOUNDS FROM FUEL GASES. Maxted, E. British Patent 806,411. 23 Dec 1958. Use of fuel gas previously freed of H₂S;

organic S compounds converted to $\rm H_2S$ prior to removal; Ni or Cu molybdophosphates are suitable catalysts. FUEL GAS; DESULFURIZATION; ORGANIC SULFUR COMPOUNDS; REMOVAL; CATALYSTS; CHEMICAL PREPARATION

01132 REMOVAL OF AMMONIA AND HYDROGEN SULFIDE FROM GASES CONTAINING CARBON DIOXIDE. Weber, H. (to Firma Carl Still). German(FRG) Patent 1,047,366. 24 Dec 1958.

H₂S removed in countercurrent washer by strong ammoniacal liquor; NH₃ washed out by weak ammoniacal liquor and then by fresh H₂O. AMMONIA; HYDROGEN SULFIDES; REMOVAL; WASHING; GASES; DESULFURIZATION; PURIFICATION

01133 PURIFICATION OF GASES CONTAINING CARBON DIOXIDE AND SULFUR COMPOUNDS. (to Metallgesellschaft). German(FRG) Patent 1,047,365. 24 Dec 1958.

Gases washed with alkazides prior to washing with alkali metal carbonate. CARBON DIOXIDE; PURIFICATION; HYDROGEN SULFIDES; DESULFURIZATION; REMOVAL; GASES; WASHING; EQUIPMENT

- 01134 REMOVAL OF HYDROGEN SULFIDE FROM GAS STREAMS. Lamont, A.G.W. (to Houdry Process Corp.). US Patent 2,866,679. 30 Dec 1958. Use of 3% NaOH solution at 100°F and 3500 p.s.i. to remove most of H₂S. HYDROGEN SULFIDES; REMOVAL; SOLUTIONS; SODIUM HYDROXIDES; GASES; DESULFURIZATION
- Oli35 GIAMMARCO—VETROCOKE PROCESSES.

 Reisenfeld, F.C.; Mullowney, J.F. (Fluor Corp., Ltd., Los Angeles, CA). Petrol.

 Refiner; 38: No. 5, 161-8(1959).

 Gases, such as natural and synthesis gas, freed from CO₂ by treatment with alkali carbonate solution containing As₂O₃; H₂S removed by treatment with alkali arsenites and arsenates; S is removed by filtration; economic analysis. NATURAL GAS; SYNTHESIS GAS; PURIFICATION; DESULFURIZATION; CARBON DIOXIDE; HYDROGEN. SULFIDES; REMOVAL; FILTRATION
- O1136 SEPARABILITY OF PYRITE PARTICLES IN SOME PULVERIZED COALS. van Hees, W. (Baltimore Gas and Elec. Co., Baltimore, MD). Fuel; 38: 419-24(1959).

 By the float-and-sink method. BITUMINOUS COAL; COAL; DESULFURIZATION; REMOVAL; PYRITES; SEPARATION PROCESSES; DENSITY
- O1137 OPERATION OF LIQUID AND GASTECHNIK PURIFICATION PLANTS AT CARDIFF. Powdrill, J. (Inst. Gas Engrs.). No. 551, 44p.(1959). Washing of gas with weak alkaline solution containing suspension of hydrated Fe₂O₃. HYDROGEN SULFIDES; REMOVAL; GASES; DESULFURIZATION
- 01138 AMMONIA-CIRCULATION METHOD (IN DESULFURIZING GAS) AND ITS CONDITIONS.

 Dalluge, G. Energietechnik; 9: 514-6(1959).

 Removal of H₂S from coal gas. COAL GAS;

 DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES;

 SCRUBBING; AMMONIA
- 01139 ELIMINATION OF SULFUR FROM COAL WITH MOLECULAR HYDROGEN. Medvedev, K.P.; Petropol'skaya, V.M.; Nikitina, K.A. Koks i Khim.; 1959: No. 2, 5-9(1959). SULFUR; REMOVAL; COAL; DESULFURIZATION; HYDROGEN
- 01140 COMPARISON OF THE DRY PURIFICATION OF COAL GAS IN A MODERN INSTALLATION WITH WET SCRUBBING. Pani, P. Ind. Chim. Belge; No. 1, 496-500(1959). (In French). Removal of H₂S. COAL GAS; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; SCRUBBING; AUTOMATION
- 01141 PRINCIPAL METHODS FOR THE PURIFICATION OF INDUSTRIAL AND NATURAL GASES. Vulkov, T.; Tonchev, I. Tekhnika (Sofia); 8: No. 8, 16-

18(1959).

Review wih 10 references. GASES; PURIFICATION; DESULFURIZATION; REVIEWS

01142 NATURAL GAS PROCESSING PLANT. Cronan, C.S. Chem. Eng. (London); 66: No. 8, 148-51(1959).

Separation of gaseous compounds and liquid condensate; production of fuel gas, stabilized condensate for gasoline blending, low pressure gas for industrial and domestic fuels, and elemental S; H₂S absorbed from gaseous streams with 20% aqueous monoethanolamine and oxidized to S. NATURAL GAS; FLOWSHEETS; FUEL GAS; PRODUCTION; GASOLINE; SULFUR; HYDROGEN SULFIDES; OXIDATION; REMOVAL; DESULFURIZATION

- 01143 ORGANIC SULFUR IN MANUFACTURED GAS.
 Jaenicke, W. (Inst. Gas Technol., Karlsruhe,
 Ger.). Gas- Wasserfach; 100: 1281-4(1959).
 Literature survey with 54 references. GASES;
 DESULFURIZATION; REMOVAL; ORGANIC SULFUR
 COMPOUNDS; REVIEWS
- 01144 GAS PURIFICATION BY MEANS OF THE RECTISOL PROCESS. Kohrt, H.U. Kaltetechnik; 11: 130-3(1959).

Use of polar or organic liquids (such as MeOH) cooled to -75° for removal of CO₂ and H₂S from gas. GASES; PURIFICATION; DESULFURIZATION; REMOVAL; CARBON DIOXIDE; HYDROGEN SULFIDES; METHANOL; LOW TEMPERATURE; RECTISGL PROCESS

01145 BEHAVIOR OF SULFUR IN THE PROCESS OF COAL CHLORINATION. Losev, I.; Vorobeva, N.S.; Ninin, V.K.; Zimakova, E.A. Zh. Prikl. Khim.; 32: 2300-3(1959).

Removal of S (particularly SO₄--) from coal by chlorination. COAL; DESULFURIZATION; REMOVAL; SULFUR; CHLORINATION

01146 CRYSTAL-PHASE COMPOSITION OF A HYDRATED IRON OXIDE CATALYST FOR USE IN DESULFURIZATION OF INDUSTRIAL GASES. Banerjee, B.K.; Basak, N.G.; Lahiri, A. J. Sci. Ind. Res.; 18B: 70-2(1959).

Catalyst in colloidal state which is prerequisite for pronounced catalytic activity. DESULFURIZATION; CATALYSTS; IRGN GXIDES; HYDROGEN SULFIDES; REMOVAL; GASES; COLLOIDS

01147 REDUCTION OF THE ASH AND SULFUR CONTENT OF COAL IN THE LAYER T. Galiguzov, N.S. Obogashchen. i Briketirovan. Ugeli; 1959: No. 9. 38-42(1959).

9, 38-42(1959).

Reduction of S content by the gravitation method. COAL; DESULFURIZATION; DENSITY; SEPARATION PROCESSES

01148 DESULFURIZATION OF GAS BY THE THYLOX METHOD. I. Radomski, W. (Polytech., Lodz, Poland). Przem. Chem.; 38: 201-4(1959).
33 references to work in Czechoslovakia, Japan, and USSR. DESULFURIZATION; THYLOX PROCESS; CZECHOSLOVAKIA; JAPAN; USSR; GASES

01149 BIBLIOGRAPHY OF PROCESSES FOR REMOVING HYDROGEN SULFIDE FROM INDUSTRIAL GASES.
JANUARY 1950-DECEMBER 1957. Katell, S.; Fan, L-T. (U. S. Bur. of Mines, Morgantown, WV).
U. S. Bur. Mines, Inform. Circ.; No. 7886, 43p.(1959).

223 references. HYDROGEN SULFIDES; REMOVAL; BIBLIOGRAPHIES; GASES; DE SULFURIZATION

01150 RECOVERY OF HYDROGEN SULFIDE FROM GAS
BY AMMONIA LIQUOR. I. SCRUBBING HYDROGEN
SULFIDE FROM THE GAS. Rosendahl, F. GasWasserfach; 100: 263-7(1959).
Review with 37 references. HYDROGEN SULFIDES;

Review with 37 references. HYDROGEN SULFIDES; REMOVAL; AMMONIA; REVIEWS; GASES; DESULFURIZATION; SCRUBBING

01151 POSSIBILITY OF CONVERTING THE ORGANIC

SULFUR OF COALS INTO CALCIUM SULFIDE BY COKING IN THE PRESENCE OF CALCIUM HYDRIDE. Angelova, G.K.; Syskov, K.I. (D. I. Mendeleev Chem.-Technol. Inst., Moscow). Nauch. Doklady Vysshei Shkoly, Khim. i Khim. Tekhnol.; 1959: No. 1, 166-8(1959).

CALCIUM HYDRIDES; ORGANIC SULFUR COMPOUNDS; CALCIUM SULFIDES; CHEMICAL PREPARATION; CHEMICAL PEACTIONS; COAL; DESULFURIZATION

01152 WATER WASHING FOR ACID GAS REMOVAL.
Burnham, J.G. (Stearns-Roger Mfg. Co.,
Denver, CO). Petrol. Engr.; 31: No. 2, C15,
16, 18, 21(1959).

Design and economic report on use of $\rm H_2O$ to remove $\rm H_2S$ and $\rm CO_2$ from natural gas; process particularly effective for high $\rm H_2S/CO_2$ ratios. WATER; WASHING; HYDROGEN SULFIDES; CARBON DIOXIDE; REMOVAL; ECONOMICS; NATURAL GAS; DESULFURIZATION; PURIFICATION

01153 LACQ IS A SOURCE OF NATURAL GAS AND SULFUR. Chwalibog, H. Chemik (Gliwice); 12: 58-60(1959).

Gas contains light hydrocarbons with 15.2% H₂S and 9.6 CO₂; H₂S removed by Girbotol process and converted to S by Claus method. NATURAL GAS; SULFUR; PRODUCTION; DESULFURIZATION; HYDROGEN SULFIDES; REMOVAL; GIRBOTOL PROCESS; CLAUS PROCESS

O1154 REMOVAL OF HYDROGEN SULFIDE IN COAL GAS
BY LIME SUSPENSION IN HIGHLY EFFICIENT SIEVE—
PLATE TOWER. Cheng, Y.-Y.; Wei, T.-H.; Ts'ao,
P.-H.; Wang, P.; Lo, K.-H.; Hsu, H.-M.
(Peking Inst. Petroleum Technol.). Jan Liao
Hsueh Pao; 4: 329-39(1959).

COAL GAS; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; ABSORPTION; SUSPENSIONS; CALCIUM DXIDES

01155 RECOVERY OF HYDROGEN SULFIDE FROM GAS BY AMMONIA LIQUOR. II. EVOLUTION OF AMMONIA AND HYDROGEN SULFIDE FROM THE ENRICHED AMMONIA LIQUOR. Rosendahl, F. Gas- Wasserfach; 100: 362-6(1959).

Continuation of review of patents on H₂S recovery. HYDROGEN SULFIDES; REMOVAL; AMMONIA; GASES: DESULFURIZATION

O1156 CONVERSION OF ORGANIC COMPOUNDS OF SULFUR ON A COBALT--MOLYBDENUM CATALYST IN THE SCRUBBING OF GASES. Brodskaya, N.I.; Teodorovich, V.P. Zh. Prikl. Khim.; 32: 2448-52(1959).

CDAL GAS; DESULFURIZATION; REMOVAL; ORGANIC SULFUR COMPOUNDS; CATALYSTS; COBALT; MOLYBDENUM; HYDROGEN SULFIDES

01157 PUTTING TO WORK THE NATURAL GAS
DEPOSITS AT LACQ. Fouchier, J.; Vicart, M.
(Inst. Gas Engrs.). No. 543, 20p.(1959).
Gas contains 20% by volume H₂S and 9.7% CO₂;
acidic gases removed by mono— and

diethanolamine, conversion of H₂S to S by Claus process, and recovery of higher hydrocarbons. NATURAL GAS; DESULFURIZATION; HYDROGEN SULFIDES; OXIDATION; SULFUR; REMOVAL; CLAUS PROCESS

01158 DESULFURIZATION OF COAL DURING COKING BY THE ACTION OF HYDROGEN. Angelova, G.K.; Syskov, K.I. Tr. Mosk. Khim.-Tekhnol. Inst.; 1959: No. 28, 51-7(1959).

Coal sample heated in quartz tube in current of H while increasing temperature from 350-4000 to 8500 at rate of 50/min. COAL; DESULFURIZATION; HYDROGEN; HYDROGEN SULFIDES; REMOVAL; SULFUR; PRODUCTION

01159 TREATMENT OF NATURAL GAS AT LACQ. Berthier, M. Chim. Ind. (Paris); 81: 49-55(1959).

High H₂S content reduced by ethanolamine treatment; by-product is S; gas dried and cooled for fractionation. NATURAL GAS; HYDROGEN

SULFIDES; REMOVAL; AMINES; ALCOHOLS; DESULFURIZATION

REMOVAL OF HYDROGEN SULFIDE FROM GASES. Mills, J.E. (to Gas Council). US Patent 2,868,617. 13 Jan 1959.

HaS removed from gases by washing gas with

solution of dye base that yields readily oxidizable reduction product on contact with $\rm H_2S$ and then bringing solution into contact with air or 0. HYDROGEN SULFIDES; REMOVAL; GASES; DESULFURIZATION

- GASIFICATION OF CARBONACEOUS MATERIALS. Woebcke, H.N. (to Hydrocarbon Research, Inc.). US Patent 2,868,631. 13 Jan 1959 Carbonaceous materials of high ash and moisture content are fluidized and gasified; equipment. GASIFICATION; CARBONACEOUS MATERIALS; COUTEMENT
- REGENERATION OF ALKALI METAL CARBONATE SOLUTIONS USED TO REMOVE HYDROGEN SULFIDE FROM COAL-DISTILLATION GASES. Hitz, F. (to Heinrich Koppers GmbH). German(FRG) Patent

1.050.012. 5 Feb 1959.
Solutions treated with air in 2 steps; first with air at 3 atm to oxidize H₂S almost to S, and then with air and solution countercurrently to remove up to 99.82% original H₂S. COAL GAS; DESULFURIZATION; HYDROGEN SULFIDES; REMOVAL; COAL; DISTILLATION; ALKALI METAL COMPGUNDS; CARBONATES; REGENERATION; OXIDATION

REMOVAL OF HYDROGEN SULFIDE FROM GASES. 01163 Uffelmann, R.; Fischer, F. (to Pintsch-Bamag). German(FRG) Patent 1,050,013. 5 Feb 1959.

Fe(III) salts oxidize H_2S to S and are reduced to Fe(II); oxidation of H2S is: 3H2S + Fe₂(50_4)₃ \rightarrow 3S + $3H_2S0_4$ + $6FeS0_4$; regeneration: $3H_2S0_4$ + 5Fe($S0_4$)₂(9H)₂(9H)₂ \rightarrow 3Fe($S0_4$)₃ + $6H_2O$ and $6FeS0_4$: 1.50_2 + $3H_2O$ \rightarrow 3Fe($S0_4$)₂(9H)₂.

HYDROGEN SULFIDES; REMOVAL; OXIDATION; IRON COMPOUNDS; REDUCTION; GASES; DESULFURIZATION

RECOVERY OF HYDROGEN SULFIDE FROM NATURAL GAS. Miller, E.B. (to Jefferson Lake Sulphur Co.). US Patent 2,877,861. Mar 1959.

Cyclic adsorption process using SiO_2 gelonyDRGGEN SULFIDES; REMOVAL; NATURAL GAS; DESULFURIZATION

PURIFYING NATURAL GASES. Herbert, W.; Danulat, f.; Kohrt, H.U.; Becker, R. (to Gesellschaft fuer Linde's Eismaschinen and

Gesellschaft fuer Linde's Eismaschinen and Lurgi Gesellschaft fuer Waermetechnik mbH).

German(FRG) Patent 971,786. 26 Mar 1959.

Natural gases cooled in presence neutral polar organic solvents, such as CH₃OH or acetone, and washed with them and (or) nonpolar solvents. NATURAL GAS; PURFFICATION; ORGANIC SULFUR COMPOUNDS; PEMOVAL; DESULFURIZATION; HYDROGEN SHEEDES-CARBON DIOXIDE HYDROGEN SULFIDES; CARBON DIOXIDE

REMOVAL OF SULFUR COMPOUNDS FROM GASES. Kakabadze, I.L. USSR Patent 119,172.

S compounds adsorbed on solid adsorbers; ordanic S compounds adsorbed on dolomite. SULFUS COMPOUNDS; REMOVAL; GASES; DESULFURIZATION; OPGANIC SULFUR COMPOUNDS; DOLOMITE

PURIFICATION OF GASES. Marsh, J.D.F.; Newling, W.B.S. (to Gas Council). British Patent 812,428. 22 Apr 1959.

Washing with weakly ammoniacal ZnSO4 solution containing sufficient (NH₄)₂SO₄ to prevent precipitation of Zn(OH)₂. HYDROGEN SULFIDES; REMOVAL; DESULFURIZATION; HYDROCYANIC ACID; PURIFICATION; ZINC SULFATES; AMMONIA; AQUEOUS SOLUTIONS; GASES

- COOLING AND DESULFURIZING OF COAL-DISTILLATION GASES. Opderbecke, O.; Kaiser, W.; Grulich, H. (to Didier-Werke).
 German(FRG) Patent 1,056,782. 6 May 1959. SCRUBBING; HYDROGEN SULFIDES; COAL GAS; DESULFURIZATION: REMOVAL
- REMOVAL OF SULFUR DIOXIDE FROM FLUE 01169 GASES. Newall, H.E. (to Simon-Carves Ltd.). German(FRG) Patent 1,056,771. 6 May 1959. Flue gas passed through 2 successive packed GASES. sections each with recirculation of NH4 salt solution, in single tower. SULFUR DIOXIDE; REMOVAL: FLUE GAS; DESULFURIZATION
- REMOVAL OF ACID-FORMING GASES FROM SYNTHESIS GAS. Hesky, H. (to Friedrich Uhde GmbH). German(FRG) Patent 1,057,075. 14 May 1959.

Removal of H_2S and CO_2 by absorption in NH_4OH_4 SYNTHESIS GAS; PURIFICATION; DESULFURIZATION; HYDROGEN SULFIDES; CARBON DIOXIDE; REMOVAL

REMOVAL OF HYDROGEN SULFIDE FROM 01171 INDUSTRIAL GASES, ESPECIALLY COAL-DISTILLATION GASES. Bischoff, H. (to Bau Kompl. Gasreinigungs und Wasserrueckkuehlanlagen). British Patent 870,688. 15 May 1959.

Dry process for removal of H2S from industrial gases by tower purifying plants arranged in series. REMOVAL; HYDROGEN SULFIDES; COAL GAS; DESULFURIZATION; AIR; STEAM

- SULFUR DIOXIDE REMOVAL BY LIQUID 01172 ABSORPTION. Kohl, A.L.; Riesenfeld, F.C. Chem. Eng.; 66: No. 12, 147-51(15 Jun 1959). Absorption in aromatic amines (xylidine or dimethylanilene). FLUE GAS; DESULFURIZATION; REMOVAL; SULFUR DIOXIDE; CHEMISORPTION; AROMATICS; AMINES; SODIUM CARBONATES; AMMONIA; CALCIUM OXIDES; CALCIUM SULFATES; SODIUM COMPOUNDS; SULFITES; ZINC OXIDES; ALUMINIUM HYDROXIDES; SULFATES
- REMOVAL OF HYDROGEN SULFIDE FROM INDUSTRIAL OR NATURAL GASES WITH RECOVERY OF ELEMENTAL SULFUR. Garbato, C. Patent 595,686. 2 Jul 1959. Italian

S recovered from H2S-containing gas with minimum amount of thiosulfate formation by absorption in H_3BO_3 solution containing oxidation catalyst; equipment. HYDROGEN SULFIDES; NATURAL GAS; SULFUR; EQUIPMENT; REMOVAL; DESULFURIZATION; GASES; RECOVERY

REMOVAL OF HYDROGEN SULFIDE AND CARBON DIOXIDE FROM GASES. Hitz, F. (to Heinrich Koppers GmbH). German(FRG) Patent 1,061,026. 9 Jul 1959.

Gases, such as those from carbonization of coal, freed from H_2S and CO_2 scrubbing with alkaline liquid containing O carrier. HYDROGEN SULFIDES; REMOVAL; CARBON DIOXIDE; COAL GAS; PURIFICATION; DESULFURIZATION

- 175 SEPARATION OF TAR, NAPHTHALENE, AMMONIA, HYDROGEN SULFIDE, HYDROGEN CYANIDE, AND PYRIDINE FROM COKE-OVEN GAS. Otten, E.; Gas scrubbed with ammoniacal liquor. COAL
 GAS; DESULFUR IZATION; PURIFICATION; COAL TAR; NAPHTHALENE; AMMONIA; HYDROGEN SULFIDES; HYDROCYANIC ACID; PYRIDINES; SCRUBBING; REMOVAL;
- REMOVAL OF HYDROGEN SULFIDE FROM GAS 01176 MIXTURES. Bleyer, K. German(FRG) Patent 1,063,320. 13 Aug 1959.

RECOVERY

Crude hydrocarbon gases passed hrough chambers with addition of air and steam, and heating indirectly with ceramic bodies to produced little or no H2S. HYDROGEN SULFIDES; REMOVAL; AIR; STEAM; CERANICS; FUEL GAS;

DESULFURIZATION

01177 DESULFURIZATION OF COKE-OVEN GASES.
Ibing, H.; Bayerlein, C. (to Firma Hugo Ibing). German(FRG) Patent 1,063,321. 13
Aug 1959.

Washing with NH₄OH to remove H₂S. COAL GAS; DESULFURIZATION; AMMONIA; AQUEOUS SOLUTIONS; WASHING; HYDROGEN SULFIDES; REMOVAL

01178 SEPARATION OF HYDROGEN SULFIDE FROM METHANE OR NATURAL GAS. Kurata, F.; Kohn, J.P. US Patent 2,901,326. 25 Aug 1959.
Gas stream of CH₄ containing <6 mole% H₂S subjected to at least 450 p.s.i. and temperature low enough to form 2 liquid phases, one rich in CH₄ and one in H₂S; H₂S solidified by cooling to <-161°. HYDROGEN SULFIDES; REMOVAL; METHANE; NATURAL GAS; DESULFURIZATION

01179 PURIFICATION DF COAL-DISTILLATION GASES. Grosskinsky, D.; Huck, G.; Klempt, W. (to Bergwerksverband GmbH). German(FRG) Patent 972,725. 10 Sep 1959.

Multistep compression and cocling operation. COAL; DISTILLATION; COAL GAS; HYDROGEN SULFIDES; REMOVAL; DESULFURIZATION

01180 SEPARATING CARBON DIOXIDE AND HYDROGEN SULFIDE FROM GAS MIXTURES. Benson, H.E.; Field, J.H. British Patent 821,166. 30 Sep 1959.

By cooling as mush as 55°F. GASES; DESULFURIZATION; PURIFICATION; REMOVAL; CARBON DIOXIDE; HYDROGEN SULFIDES; COOLING; THERMAL EFFICIENCY

01181 REMOVAL OF HYDROGEN SULFIDE FROM GASES. Nicklin, T.; Sommerville, A.W.; Brunner, E.; Isherwood, R. (to North Western Gas Board; Clayton Aniline Co. Ltd.). British Patent 871,233. 21 Oct 1959.

Gas is washed with aqueous alkaline solution of some anthraquinonedisulfonic acids to oxidize H₂S and liberate S; pH of washing solution is 8.5-9.5. HYDROGEN SULFIDES; REMOVAL; OXIDATION; SULFUR; GASES; DESULFURIZATION

C1182 REMOVING HYDROGEN SULFIDE FROM GASES.

Moore, D.B.; Cook, P.S.L. (to Robert Dempster and Sons Ltd.). British Patent 823,366. 11

Nov 1959.

By passing concurrent to a moving granular bed of hydrated Fe oxide. GASES; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; GAS FLOW; HYDRATES; IRON DXIDES

01183 RECOVERY OF SULFUR FROM COAL-DISTILLATION GASES. Kart, A. (to Heinrich Koppers GmbH). German(FRG) Patent 1,069,590. 26 Nov 1959.

Scrubbing with NH₄OH at pH 8 in presence of air to oxidize H₂S to S. COAL GAS; SULFUR; REMOVAL; DESULFURIZATION; SCRUBBING; HYDROGEN SULFIDES; OXIDATION; AIR; COAL; DISTILLATION

01184 DESULFURIZATION OF GASES AND RECOVERY OF ELEMENTARY SULFUR. (to Societe Francaise d*Oxy-Catalyse Oxy-France). French Patent 72,408. 10 Dec 1959.

DESULFURIZATION; SULFUR; REMOVAL; HYDROCARBONS; CATALYSTS

01185 REMOVAL OF SULFUR OXIDES FROM FLUE GASES AND STACK GASES. Syers, R. (to Chemical Construction (G.B.) Ltd.). British Patent 826.221. 31 Dec 1959.

Patent 826,221. 31 Dec 1959.

By addition of NH₃ and collection of sulfites and sulfates formed on an electrostatic precipitator. FLUE GAS; DESULFURIZATION; REMOVAL; SULFUR LIOXIDE; SULFUR OXIDES; AMMONIA; AMMONIUM COMPGUNDS; SULFITES; SULFATES; ELECTROSTATIC PRECIPITATORS

01186 SOLUBILITY OF HYDROGEN SULFIDE IN METHANOL AT LOW TEMPERATURES. Zel'venskii, Y.D.; Strunina, A.V. Gazov. Prom.; 5: No. 1, 42-7(1960).

HYDROGÉN SULFIDES; SCLUEILITY; METHANOL; LOW TEMPERATURE

01187 PURIFICATION OF INDUSTRIAL GASES FROM HYDROGEN SULFIDE AND CARBON DIOXIDE. Revzin, F.Y. Khim. Prom. (Moscow); 1960: No. 1, 48-50(1960).

Comparison of economics of monoethanolamine process and arsenic-soda process plus H₂O to remove CO₂. GASES; PURIFICATION; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; CARBON DIOXIDE; SCRUBBING; AMINES; ARSENIC; SODIUM CARBONATES; WATER; COMPARATIVE EVALUATIONS; ECONOMICS

01188 ETHANDLAMINE PURIFICATION OF GASES. Khromov, B.K. Gazov. Prom.; 5: No. 5, 48-51(1960).

Removal of H₂S and CO₂. GASES; PURIFICATION; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; CARBON DIOXIDE; AMINES

D1189 INFLUENCE OF VOLATILE CONTENT OF BROWN COALS ON DESULFURIZATION DURING DRY DISTILLATION. Mirev, D.; Zlateva, I. Izvest. Khim. Inst. Bulgar Akad. Nauk.; 7: 3-11(1960).

BROWN COAL; COAL; DESULFURIZATION; VOLATILITY

01190 NEW POTASSIUM CARBONATE PROCESS. Goolsbee, J.A.; McLaughlin, H.K. (Tellepsen Petro-Chem Constructors, Houston, TX). Petrol. Refiner; 39: No. 1, 159-60(1960). Removal of CO_2 and $\mathrm{H}_2\mathrm{S}$ from natural gas by scrubbing with aqueous $\mathrm{K}_2\mathrm{CO}_3$ solution. NATURAL GAS; PURIFICATION; DESULFURIZATION; REMOVAL; CARBON DIOXIDE; HYDROGEN SULFIDES; SCRUBBING; AQUECUS SOLUTIONS; POTASSIUM CARBONATES

O1191 CATALYTIC DESULFURIZATION OF TOWN GAS
AND OF INDUSTRIAL GASES BY CONTACT MASSES
COMPOSED OF MIXED NONMETALLIC CRYSTALS SIMILAR
IN STRUCTURE TO THE RANEY PHASE. Simon, A.;
Lang, M. (Tech. Hochschule, Dresden, Ger.).
Chim. Ind. (Paris); 83: 67-75(1960).
Characteristics of mixed nonmetallic
crystals used for extraction of HT²S. TOWN GAS;
DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES;
FERRITE; CRYSTALS

01192 COMBINED WET AND AIR PREPARATION
PROCESS FOR PYRITE-CONTAINING BROWN COAL OF THE
BRUNSWICK COAL MINE IN HELMSTEDT. Lochte and
Franz. Braunkohle; 12: 104-12(1960).
BROWN COAL; COAL; DESULFURIZATION; REMOVAL;
PYRITES; DIAGRAMS

01193 DESULFURIZING LOW-TEMPERATURE CHAR.
Batchelor, J.D.; Gorin, E.; Zielke, C.W.
(Consolidation Coal Co., Library, PA). Ind.
Eng. Chem.; 52: 161-9(1960).

Effects of pressure, temperature, and H₂S content on kinetics of char desulfurization. CHARS; DESULFURIZATION; TEMPERATURE DEPENDENCE; PRESSURE DEPENDENCE; HYDROGEN SULFIDES; INHIBITION; CHEMICAL REACTION KINETICS

01194 USE OF S35 IN THE STUDY OF THE PROCESS OF DESULFURIZING COAL. Kulishenko, A.Z.; Medvedev, K.P. Koks i Khim.; 1960: No. 7, 5-10(1960).

Tracer study of reactions. COAL;
DESULFURIZATION; CHEMICAL REACTION KINETICS;
SULFUR 35; TRACER TECHNIQUES; AMMONIUM COMPOUNDS;
CHLORIDES; POTASSIUM COMPOUNDS; CHLORINE
COMPOUNDS; OXYGEN COMPOUNDS

01195 GAS SCRUBBING FOR H₂S REMOVAL AND CH₄ ENRICHMENT. Buswell, A.M. Purdue Univ., Eng. Bull., Ext. Ser.; No. 106, 392-404(1960). 3-stage injector-type scrubber with Cl₂ as

- aid. HYDROGEN SULFIDES; REMOVAL; SCRUBBING; METHANE; ENFICHMENT; FUEL GAS; DESULFURIZATION
- REDUCTION OF HYDROGEN SULFIDE CONTENT IN GENERATOR GAS BY ADDING LIME TO COAL.
 German, M.Y.; Karasik, I.I. Trudy
 Dnepropetrovsk. Khim. Tekhnol. Inst.; 1960:

No. 10, 127-9(1960).

Addition of up to 2% CaO to gasified fuel containing more than 1.5% S. HYDROGEN SULFIDES; CALCIUM OXIDES; DESULFURIZATION; COAL; REMOVAL; COAL GAS

HOT POTASH-AMINE TREATING OF SOUR GAS AT FASHING PLANT. Dungan, J.R., Jr.; Martin, M.M. (Lone Star Producing Co., Dallas, TX).
Proc. Gas Conditioning Conf.; 1960: 143-53(1950).

Description of operation of purification system for natural gas. CARBON DIOXIDE; HYDROGEN SULFIDES; REMOVAL; NATURAL GAS; DESULFURIZATION; PUBLIFICATION: ECONOMICS

- PURIFYING GASES CONTAINING HYDROGEN Wiadomosci Naft.; 6: No. 2, 29-30(1960).

 H₂S is removed from CH₄ and other gas
 streams by absorption in diethanolamine; 50% diethanolamine is more efficient than 100%. HYDROGEN SULFIDES; REMOVAL; METHANE; DESULFURIZATION; AMINES; ALCOHOLS; GASES
- PURIFICATION OF COKE-OVEN GAS FROM HYDROGEN SULFIDE BY A SOLUTION OF MONGETHANOLAMINE UNDER PILOT-PLANT CONDITIONS. Litvinenko, M.S.; Khvat, M.B.; Pertseva, N.Y. Sb. Nauchn. Tr., Ukr. Nauchn.-Issled. Uglekhim. Inst.; 1960: No. 10, 143-63(1960).

 Absorption of H₂S and CO₂ by technical monocthanolamine. COAL GAS; DESULFURIZATION;

HYDROGEN SULFIDES; REMOVAL; ALCOHOLS; AMINES; PILOT PLANTS: CARBON DIOXIDE: PURIFICATION

- 200 Ochistka ot sery koksoval nogo i drugikh goryuchikh gazov. (PURIFICATION OF COKE OVEN AND OTHER FUEL GASES FROM SULFUR). Egorov, N. V. Moscow; Gosudarst. Nauch.-Tekh. Izdatel. Lit. po Chernoi i Tsvetnoi Met. (1960). 341p. COAL GAS; FUEL GAS; SULFUR; REMOVAL; DESULFURIZATION
- 201 REMOVING HYDROGEN SULFIDE BY HOT POTASSIUM CARBONATE ABSORPTION. Field, J.H.; 01201 Johnson, G.E.; Benson, H.E.; Tosh, J.S. (U. S. Bur. of Mines, Pittsburgh, PA). U. S. Bur. Mines, Rept. Invest.; No. 5660, 19p.(1960). CO2 removed simultaneously with H2S. HYDROGEN SULFIDES; REMOVAL; POTASSIUM CARBONATES; GASES: DESULFURIZATION
- DRY GAS DESULFURIZATION TECHNIQUE. Boznanski, A.; Falecki, M.; Kowal, S. (Centraine Lab. Gazownictwa, Warsaw). G. Woda i Tech. Sanitarna; 34: 262-5(1960). Use of Fe oxide beds. COAL GAS; DESULFURIZATION; IRON OXIDES
- DESULFURIZATION OF COAL AND COKE BY CHEMICAL AND PHYSICOCHEMICAL METHODS. Krasyukov, A.F.; Slutskaya, S.M.; Tsin'ko, A.V. Trudy Bashkirsk. Nauch.-Issledovatel. Inst. po Pererabotke Nefti; 1960: No. 4, 76-82(1960). Desulfurization by heating was found to be the most economical means for decreasing S content of cake. COAL; COKE; DESULFURIZATION
- REMOVAL OF THE HYDROGEN SULFIDE CONTENT FROM SOFT COAL DISTILLATION GAS BY ABSORPTION IN SODIUM BIPHENGLATE SOLUTION. Takacs, P. Takacs, P. (Research Inst. Heavy Chem. Ind., Veszprem, Hung.). Nehezvegyipari Kutato Intezet Kozlemenyei; 2: 65-106(1960). Gas contained approximately 25% CO2, 14%

- H₂S, and 1.52 g organic S/m³, continuous method for lowering H2S content; gas washed with NaOH and then pyrocatechol. HYDROGEN SULFIDES; REMOVAL; COAL GAS; DESULFUR IZATION; ORGANIC SULFUR COMPOUNDS
- 01205 REMOVAL OF HYDROGEN SULFIDE FROM NATURAL GAS. Opel, G.C. (Delta Tank Manuf. Co. Inc., Baton Rouge, LA). Proc. Gas Conditioning Conf.; 1960: 53-64(1960). Review of processes including Fe oxide, ferrox, Ni, Thylox, Seaboard, phenolate, caustic soda, lime, and aqueous amine. HYDROGEN SULFIDES; REMOVAL; NATURAL GAS; DESULFURIZATION; REVIEWS; FLOWSHEETS; COST
- 206 REMOVAL OF HYDROGEN SULFIDE AND OTHER ACID IMPURITIES FROM GASES. Karl, A. (to Heinrich Koppers GmbH). German(FRG) Patent 01206 1,074,202. 28 Jan 1960. Use of aqueous solution of alkali metal

carbonate and bicarbonate containing substituted or unsubstituted hydroxy- or polyhydroxybenzenes. HYDROGEN SULFIDES; REMOVAL; COAL GAS; DESULFURIZATION; OXIDATION; SULFUR; ALKALI METAL COMPOUNDS; CARBONATES; AQUEOUS SOLUTIONS

- REMOVAL OF ACIDIC COMPONENTS FROM 01207 GASES. Thormann, K.; Kohrt, H.U.; Bratzler, K.; Gross, H.W. (to Metallgesellschaft).

 German(FRG) Patent 1,074,200. 28 Jan 1960.

 Removal of CO₂, SO₂, and HCN from gases at <120° and >10 atm with 30-60% aqueous Na₂CO₃.

 REMOVAL; CARBON DIOXIDE; SULTUR DIOXIDE; HYDROCYANIC ACID; SODIUM CARBONATES; AQUEOUS SOLUTIONS; GASES; DESULFURIZATION; PURIFICATION
- REMOVING HYDROGEN SULFIDE FROM GASES. Mills, J.E. (to Gas Council).
 Patent 827,151. 3 Feb 1960. Brītish By scrubbing with a solution of an organic dye base. GASES; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; SCRUEBING; DYES; ANILINE; CRESOLS
- REMOVAL OF SULFUR FROM CARBONACEOUS MATERIALS. Batchelor, J.D.; Curran, G.P.; Gorin, E. (to Consolidation Coal Co.). Patent 2,927,063. 1 Mar 1960.

 Removal of H₂S using MnO and inert carrier.

 COAL; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; ABSORPTION; MANGANESE OXIDES; REGENERATION
- DESULFURIZATION OF GASES. 01210 Schade, H. (to Firma August Klonne). German(FRG) Patent 1,076,874. 3 Mar 1960. Two-step scrubbing with ammoniacal liquors to remove H2S from gases. DESULFURIZATION; HYDROGEN SULFIDES; REMOVAL; SCRUBBING; GASES; AMMONIA; SOLUTIONS
- 01211

DESCRIPTION OF THE GASES. (to Societe Francaise d'Oxy-Catalyse Oxy-France). French Patent 1,209,894. 4 Mar 1960.

Gases containing H₂S, CH₃SH, and COS oxidized with air or 0 to H₂O, CO₂, and SO₂ over catalyst. SULFUR; REMOVAL; HYDROGEN SULFIDES; THIOLS; CARBON OXIDES; CARBON DIOXIDE; OXIDATION; SULFUR DROYTHE-CASES. DESULFIDE TATTON SULFUR DIOXIDE; GASES; DESULFURIZATION

DESULFURIZATION OF CARBON MONOXICE-CONTAINING GASES. Eastman, D. (to Texaco Development Corp.). British Patent 829,844. 9 Mar 1960.

Gasification of solid carbonacus fuel in presence of CaO, Ca(OH) $_2$, or CaCO $_3$; resulting gas brought into ontact with lime water to produce gas substantially free of S. DESULFURIZATION; CARBON MONOXIDE; GASIFICATION; CARBONACEOUS MATERIALS; SOLIDS; CALCIUM OXIDES; CALCIUM HYDROXIDES; CALCIUM CARBONATES; FUEL GAS 01213 REMOVAL OF HYDROGEN SULFIDE FROM GAS MIXTURES. Bloch, H.S.; Haensel, V. (to Universal Gil Products Co.). US Patent 2,930,673. 29 Mar 1960.

By treatment with moist Ag₃PC₄, Hg₃PO₄, Cu₃(PO₄)₂, Zn₃(PO₄)₂, or Cd₃(PO₄)₂ supported on Al₂O₃ or C. METHANE; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; SCRUBBING; SILVER PHOSPHATES; COPPER PHOSPHATES; CADMIUM PHOSPHATES; ZINC PHOSPHATES; MERCURY COMPOUNDS; PHOSPHATES; ALUMINIUM OXIDES: CARBON

01214 HYDROGEN SULFIDE REMOVAL FRCM COAL-DISTILLATION GASES. Strauss, F. (to Gottfried Bischoff K.-G. Bau Kompletter Gasreinigungs- und Wasserruckkuhlanlagen K.-G.). German(FRG) Patent 1,078,729. 31 Mar 1960.

Use of ammoniacal liquor; equipment description. HYDROGEN SULFIDES; REMOVAL; COAL GAS; DESULFURIZATION; CARBON DIOXIDE; PURIFICATION; AMMONIA; EQUIPMENT

01215 DESULFURIZATION OF COKE-OVEN GAS. (to Bergwerksverband GmbH). British Patent 832,075. 6 Apr 1960.

H₂S and NH₃ scrubbed from coke-oven gas in several stages. DESULFURIZATION; COAL GAS; AMMONIA; SCRUBBING; PURIFICATION; HYDROGEN SULFIDES: REMOVAL

01216 (PB--221191-T) RESTRICTING EMISSION OF HYDROGEN SULPHIDE AND OTHER SULPHUR-CONTAINING COMPOUNDS, EXCEPT SULPHUR DIOXIDE, FROM GAS GENERATORS IN COKE, GAS, AND COALCONSTITUENT PROCESSING PLANTS. May 1960.

22p. (Translated from German). (APTD--1479). NTIS.

Specifications on air pollution. HYDROGEN SULFIDES; REMOVAL; FUEL GAS; DESULFURIZATION; AIR POLLUTION; SPECIFICATIONS

- 01217 REMOVING HYDROGEN SULFILE FROM GAS MIXTURES. Giammarco, G. (to Vetrocoke S.p.A.). US Patent 2,937,071. 17 May 1960. By scrubbing with an aqueous solution of an arsenite. GASES; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; SCRUBBING; AQUEOUS SOLUTIONS; ARSENIC COMPOUNDS; REGENERATION
- 01218 SCRUBBING OF HYDROGEN SULFIDE FROM COKE-OVEN GAS. (to Bergwerksverband GmbH). British Patent 835,890. 25 May 1960. Using NH₃ liquor at 5 atmospheres pressure at temperatures as low as 5°. CCAL GAS; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; SCRUBBING; AMMONIA; MEDIUM PRESSURE; MEDIUM TEMPERATURE
- O1219 GAS-PURIFYING MIXTURES OF HYDRATED IRON OXIDE AND CALCIUM SULFATE. Chakravorty, K.R.; Sen, S.P.; Ghosal, K.K. (to Sindri Fertilizers and Chemicals (Private) Ltd.). Indian Patent 64,247. 1 Jun 1960.

 Preparation of catalyst for removal of H₂S from industrial gases. GASES; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; CATALYSTS; IRON OXIDES; HYDRATES; CALCIUM SULFATES; CHEMICAL PREPARATION
- 01220 PURIFICATION OF HYDROGEN SULFIDE—
 CONTAINING GASES. (to Pintsch-Bamag).
 German(FRG) Patent 1,083,015. 9 Jun 1960.
 Oxidation of H₂S carried out catalytically
 by means of FeSO₄ solution; gas or catalyst may
 be ozonized or irradiated with uv light to
 speed up oxidation. HYDROGEN SULFIDES; OXIDATION;
 OXYGEN; REMOVAL; IRON SULFATES; AQUEOUS SOLUTIONS;
 ULTRAVIOLET RADIATION; IRRADIATION; OZONE; GASES
- 01221 REMOVAL OF HYDROGEN SULFIDE FROM COKE-OVEN GAS. Otten, E.; Schmidt, W. (to Deutsche Geratebau GmbH). German(FRG) Patent 1,085,641. 21 Jul 1960. Gaseous $\rm NH_3$ used for removal of $\rm H_2S$.

HYDFOGEN SULFIDES; REMOVAL; COKE-OVEN GAS; DESULFURIZATION; AMMONIA

01222 SUPPORTED CATALYSTS FOR REMOVAL OF GRGANIC SULFUR COMPOUNDS FROM COMBUSTIBLE GASES. Newling, W.B.S. (to North Thames Gas Board). British Patent 844,093. 10 Aug

Activated Al $_2$ O $_3$ is dehydrated and heated to 1250-1350° to give corundum (α --Al $_2$ O $_3$); porous product soaked in solution of Ni sulfate; pellets are dried at 100°; Ni sulfate reduced by coal gas to Ni $_3$ S $_2$ to be used for decomposition of organic S compounds. DRGANIC SULFUR COMPOUNDS; REMOVAL; CATALYSTS; FUEL GAS; DESULFURIZATION; ALUMINIUM OXIDES; CHEMICAL PREPARATION; NICKEL SULFATES

01223 PURIFICATION OF GASES. Guinot, H.M. (to Societe pour l'Equipment des Industries Chimiques S. P. E. I. C. H. I. M. Reunion des Anciens Establissements Barbot, Ergot and Grange, Pingris and Mollet-Fontaine). British Patent 844,095. 10 Aug 1960.

Concentrated solution containing 2-5 moles $\rm KH_2PO_4$ preferentially absorbs $\rm H_2S$ from mixture with $\rm CO_2$ and eliminates $\rm CO_2$ from solution at lower rate than $\rm H_2S$. HYDROGEN SULFIDES; REMOVAL; DESULFURIZATION; GASES

- 01224 REMOVAL OF SULFUR FROM GASES. Rottig, W.; Hanisch, F. (to Ruhrchemie). German(FRG) Patent 1,086,247. 11 Aug 1960.
 Use of oxidized and sulfurated Ni catalysts for hydrogenation of organic S compounds with formation of H₂S. SULFUR; REMOVAL; ORGANIC SULFUR COMPOUNDS; COAL GAS; DESULFURIZATION
- 01225 MAINTAINING THE ACTIVITY OF MANGANESE OXIDE HYDROGEN SULFIDE ACCEPTORS FOR DESULFURIZATION OF SOLID CARBONACEOUS FUELS. Batchelor, J.D.; Curran, G.P.; Gorin, E. (to Consolidation Coal Co.). US Patent 2,950,229. 23 Aug 1960.

Regeneration of MnO₂ acceptor of H₂S. COAL; DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; MANGANESE OXIDES; REGENERATION

01226 MANGANESE-ORE HYDROGEN SULFIDE
ACCEPTORS FOR DESULFURIZATION OF CARBONACEOUS
SOLID FUELS. Batchelor, J.D.; Curran, G.P.;
Gorin, E. (to Consolidation Coal Co.). US
Patent 2,950,231. 23 Aug 1960.
COAL; DESULFURIZATION; REMOVAL; HYDROGEN
SULFIDES; MANGANESE OXIDES; IRON OXIDES; ALUMINIUM
OXIDES; SILICON OXIDES; ORES

01227 ELIMINATION OF SULFUR FROM COAL BY
MICROBIAL ACTION. Rogoff, M.H.; Silverman,
M.P.; Wender, I. (U. S. Bur. of Mines,
Pittsburgh, PA). Am. Chem. Soc., Div. Gas
Fuel Chem., Preprints; 2: 25-36(Sep 1960).
Increase in oxidation of pyrites by
Ferrobacillus ferrooxidans. SULFUR; REMOVAL; COAL;
DESULFURIZATION; MICROORGANISMS; SULFUR COMPOUNDS;
OXIDATION; PYRITES

01228 SULFUR REMOVAL FROM GASES. Rottig, W. (to Ruhrchemie). German(FRG) Patent 1,090,368. 6 Oct 1960.

Organic S compounds converted to H₂S by Ni catalyst; S removed by passage over limestone purifier or Ca(OH)₂ catalyst to remove S. ORGANIC SULFUR COMPOUNDS; REMOVAL; HYDROGEN SULFIDES; COAL GAS; DESULFURIZATION

01229 GASES FROM THE DISTILLATION OF COAL. Bratzler, K.; Dorschner, O.; Eisenlohr, K.H.; Herbert, W.; Rudbach, W. (to Metallgesellschaft). British Patent 851,443. 19 Oct 1960.

Coke-oven gas purified by catalytic treatment, desulfurization by scrubbing, and removal of lighter hydrocarbons; scrubbing with

alkaline liquids for desulfurization. COAL; DISTILLATION; COAL GAS; DESULFURIZATION; SCRUBBING; CATALYSIS

01230 REMOVAL OF TRACES OF ACIDIC COMPONENTS FROM GAS MIXTURES. Fischer, F.; Kraus, H. (to Pintsch-Bamag). German(FRG) Patent 1,091,272. 20 Oct 1960.

Alkali metal carbonate or other alkaline solution used as absorber for trace amounts of H₂S, HCN, NO₂, etc.. HYDROGEN SULFIDES; HYDROCYANIC ACID; NITROGEN OXIDES; TRACE AMOUNTS; ORGANIC SULFUR COMPOUNDS; SYNTHESIS GAS; DESULFURIZATION; PURIFICATION; REMOVAL

01231 DESULFURIZATION OF GASES. Schade, H. (to Firma August Klonne). German(FRG) Patent

1,091,275. 20 Oct 1960.

H₂S removed by 2-step scrubbing with ammoniacal liquor. DESULFURIZATION; REMOVAL; HYDROGEN SULFIDES; SCRUBBING; AMMONIA; RECOVERY; GASES

01232 REMOVAL OF HYDROGEN SULFIDE FROM GASES BY MEANS OF A WASHING FLUID CONTAINING IRON. (to Humphreys and Glasgow Ltd.). German(FRG) Patent 1,091,696. 27 Oct 1960. Solution of Fe³⁺ chelate in which Fe is in

Solution of Fe $^{3+}$ chelate in which Fe is in form of complex with amino acid of type $R(NX_2)_2$, e.g., Na salt of EDTA. HYDROGEN SULFIDES; REMOVAL; GASES; DESULFURIZATION; IRON COMPLEXES; CHELATES

01233 SELECTIVE ABSORPTION OF HYDROGEN SULFIDE FROM MIXTURES WITH CARBON DIOXIDE.
Rohl, H.: Seibring, H.: Eversmann, W. (to Chemische Werke Huls). German(FRG) Patent 1.093.513. 24 Nov. 1960.

1,093,513. 24 Nov 1960.
Washing solution is aqueous NH,0H, KOH,
NaOH, or salt of weak organic acid with strong
inorganic base. HYDROGEN SULFIDES; ABSORPTION;
CARBON DIOXIDE; WASHING; GASES; DESULFURIZATION;
REMOVAL; AMMONIUM COMPOUNDS; HYDROXIDES; POTASSIUM
HYDROXIDES; SODIUM HYDROXIDES

01234 PURIFICATION OF GASES. Hartley, W.; Craig, R.S.; Sapiro, R.H. (to Humphreys and Glasgow Ltd.). British Patent 855,421. 30

Solution of chelated Fe used for removal of H₂S from gases; chelating agents are EDTA; 1,2-diaminocyclohexanetetraacetic acid, and disthylenetriaminepentaacetic acid. HYDROGEN SULFIDES; REMOVAL; GASES; DESULFURIZATION; IRON COMPOUNDS; CHELATES; EDTA; DCTA; DTFA

01235 PURIFYING FUEL GASES OF HYDROGEN
SULFIDE AND CARBON DIOXIDE. Dorfman, E.Y.;
Lupanov, P.A. USSR Patent 134,256. 25 Dec

Use of aqueous solution of ethylendiamine. HYDROGEN SULFIDES; CARBON DIOXIDE; REMOVAL; FUEL GAS; DESULFURIZATION; PURIFICATION; AMINES

01236 HYOROGEN SULFIDE REMOVAL BY THE STRETFORD LIQUID PURIFICATION PROCESS. Nicklin, T.; Brunner, E. Inst. Gas. Engrs. Publ.; 1: No. 8, 523-49(1961). Use of aqueous alkaline solution of Na salts

Use of aqueous alkaline solution of Na salts of anthraquinonedisulfonic acids to precipitate S; 18 references. HYDROGEN SULFIDES; REMOVAL; STRETFORD PROCESS; SULFONIC ACIDS; SULFUR; PRECIPITATION

01237 SELECTIVE ADSORPTION TO REMOVE H₂S.
Rushton, D.W.; Hays, W. (Can. Equipment Sales
and Serv. Co., Ltd., Edmonton). Oil Gas J.;
59: No. 38, 102-3(1961).

Use of Ca aluminosilicate to more economically sweeten natural gases with CO₂/H₂S above 3:1 than by use of amines. HYDROGEN SULFIDES; REMOVAL; NATURAL GAS; DESULFURIZATION; ECONOMICS

01238 CHEMISTRY OF SULFUR IN COAL. Given, P.H.; Wyss, W.F. Brit. Coal Utilisation Research Assoc., Monthly Bull.; 25: 165-79(1961).

Review with 38 references. SULFUR; CHEMISTRY; COAL; REVIEWS

01239 ELIMINATION OF HYDROGEN SULFIDE FROM INDUSTRIAL GASES. Guinot, H.M.; Le Henaff, P.; Tinchant, X. Chim. Ind. (Paris); 85: 561-75(1961).

Review of established methods of $\rm H_2S$ removal and new method, based on use of aqueous ferric propionate, described; 34 references. HYDROGEN SULFIDES; REMOVAL; FUEL GAS; DESULFURIZATION; IRON COMPOUNDS

01240 PURIFICATION OF WATER GAS WITH SOLUTIONS OF ETHANOLAMINES. Lopatin, K.I. (State Univ., Leningrad). Zh. Prikl. Khim.; 34: 66-70(1961).

Pilot plant studies on removal of CO₂ and H₂S by absorption in solutions of triethanolamine. WATER GAS; PURIFICATION; ALCOHOLS; AMINES; DESULFURIZATION; PILOT PLANTS; CARBON DIOXIDE; HYDROGEN SULFIDES; REMOVAL

01241 ORGANIC SULFUR IN [TOWN] GAS. Reinhardt, K. Freiberger Forschungsh.; A217: 23-45(1961).

Removal using Rectisol process. ORGANIC SULFUR COMPOUNDS; TOWN GAS; RECTISOL PROCESS; DESULFURIZATION; REMOVAL

01242 DESULFURIZATION OF GASES WITH DIPHENOLATES. Takacs, P.; Harmathy, L. (NEVIKI, Veszprem, Hung.). Magy. Kem. Lapja; 16: 69-72(1961).

Equipment and procedure. DESULFURIZATION; HYDROGEN SULFIDES; REMOVAL; COAL GAS; EQUIPMENT

01243 REMOVAL OF HYDROGEN SULFIDE FROM COKE-OVEN GAS WITH POTASH SOLUTIONS IN SCRUBBERS WITH FORCED-JET ATOMIZING PLATES. Plit, I.G.; Kuznetsov, E.G.; Loboda, N.S.; Shevchenko, A.I. (Chem.-Technol. Inst., Dnepropetrovsk). Koks i Khim.; 1961: No. 10, 42-7(1961). Use of KOH solutions to remove H₂S; spray-

Use of KOH solutions to remove H₂S; sprayjet plates more effective than packed columns. HYDROGEN SULFIDES; REMOVAL; COAL GAS; DESULFURIZATION; SCRUBBING; POTASSIUM HYDROXIDES; EQUIPMENT

01244 MODERN METHODS FOR THE PURIFICATION OF INDUSTRIAL GASES FROM HYDROGEN SULFIDE AND CARBON DIOXIDE. Revzin, F.Y. Khim. Prom. (Moscow); 1961: 130-3(1961).

Review with 14 references. HYDROGEN SULFIDES; CARBON DIOXIDE; DESULFURIZATION; PURIFICATION; REMOVAL; GASES

01245 DESULFURIZATION OF COALS AT LOW TEMPERATURES BY GASEOUS DESULFURIZING AGENTS.

I. ATTEMPTS TO DESULFURIZE CERTAIN COALS FROM THE YIU VALLEY BY OXIDATION IN A FIXED BED. Blum, I.; Cindea, V. Acad. Rep. Populare Romine, Inst. Energet., Studii Cercetari Energet.; 11: 325-43(1961).

Process for desulfurization of noncoking coals by air-steam mixture. COAL; DESULFURIZATION; AIR; STEAM

01246 [REMOVAL OF] SULFUR FROM GAS FOR LESS
THAN 1 1/2 CENT PER MILLION CUBIC FEET.
Pylant, H.S. (Oil and Gas J., Tulsa, OK).
Oil Gas J.; 59: No. 4, 94(1961).
Stretford process consists of ashing sour

Stretford process consists of asking sour gas with quinone solution, reaction of H₂S to form S and hydroquinone, oxidation of hydroquinone to quinone, and removal of S by filtration. STRETFORD PROCESS; HYDROGEN SULFIDES; SULFUR; REMOVAL; OXIDATION; BENZOQUINONES; GASES; DESULFURIZATION

01247 GAS DEHYDRATION AND DESULFURIZATION OPERATING PROBLEMS. Gough, J.; Lawrence, L.L.; Worley, M.S. (Black, Sivalls, and Bryson, Ltd., Calgary). Can. Mining Met. Bull.; 588: 318-26(1961).

Discussion of liquid glycols and dry desiccants. DESULFURIZATION; NATURAL GAS; DEHYDRATION

01248 ABSORPTION OF CARBON DICXIDE AND HYDROGEN SULFIDE FROM COMPRESSED GASES IN PACKED COLUMNS, WITH REFRIGERATED METHANOL. Gel perin, N.I.; Nikiforov, V.A. Gazov. Prom.; 6: No. 4, 39-45(1961).

Mass transfer equation for CO₂ to methanol at -21 to -60°. CARBON DIOXIDE: HYDROGEN SULFIDES; REMOVAL; AB SORPTION; METHANOL; EQUATIONS; GASES; DESULFURIZATION; PURIFICATION

01249 REMOVAL OF HYDROGEN SULFIDE FROM SHALE
GAS BY AN ARSENIC OXIDE SODA ASH SOLUTION IN A
FOAM-TUBE COLUMN. Dytnerskii, Y.I.; Veranyan,
R.S.; Petrov, G.G. Tr. Mosk. Khim.-Tekhnol.
Inst.; 1961: No. 33, 95-7(1961).
HYDROGEN SULFIDES; REMOVAL; GASES;
DESULFURIZATION; EQUIPMENT

01250 REMOVAL OF THIOPHENE FROM SYNTHESIS GAS. Kono, K.; Ogoro, H.; Inaba, T. (Univ. Osaka Prefecture). Kogyo Kagaku Zasshi; 64: 888-92(1961).

Comparison of Ni and Mo catalysts. THIOPHENE; REMOVAL; SYNTHESIS GAS; DESULFURIZATION; CATALYSTS; MOLYBDENUM; NICKEL

01251 REMOVAL OF CARBON DISULFIDE FROM
SYNTHESIS GAS. Kono, K.; Ogoro, H.; Inaba, T.
(Univ. Osaka Prefecture). Kogyo Kagaku Zasshi;
64: 631-5(1961).

 CS_2 was converted to H_2S by 2 processes; Fe, Ni, Co, and Cu catalysts fix CS_2 , and Ni, Co, and Mg convert it to H_2S . CARBON SULFIDES; REMOVAL; SYNTHESIS GAS; DESULFURIZATION; CATALYSTS

01252 REMOVAL OF DISULFIDES FROM SYNTHESIS GAS. Kono, K.; Ogoro, H.; Inaba, T. (Univ. Osaka Prefecture). Kogyo Kagaku Zasshi; 64: 535-8(1961).

Ni, Co, Fe, and Cu catalysts fix disulfides, and Ni, Co, and Cu convert them to H₂S. DRGANIC SULFUR COMPOUNDS; REMOVAL; SYNTHESIS GAS; DESULFURIZATION; CATALYSTS

01253 REMOVAL OF SULFIDES FROM SYNTHESIS GAS-Kono, K.; Ogoro, H.; Inaba, T. (Univ. Osaka Prefecture). Kogyo Kagaku Zasshi; 64: 532-5(1961).

Ni and Co catalysts suitable for fixing sulfides, and Ni, Co, Mo, and Cd for converting them to H₂S. SYNTHESIS GAS; DESULFURIZATION; ORGANIC SULFUR COMPOUNDS; REMOVAL; CATALYSTS

01254 REMOVAL OF MERCAPTANS FROM SYNTHESIS GAS. Kono, K.; Ogoro, H.; Inaba, T. (Univ. Osaka Prefecture). Kogyo Kagaku Zasshi; 64: 525-31(1961).

Catalyst consisted of kieselguhr containing 20% (as metal) of oxide of Fe, Ni, Co, Cu, Mn, Cd, Cr, Mo, V, Al, or Mg; thiols converted to H₂S and a small amount to sulfides. THIOLS; REMOVAL; SYNTHESIS GAS; DESULFURIZATION; CATALYSTS

01255 BEHAVIOR OF COAL PYRITE DURING FLOTATION AND PRACTICAL ASPECTS OF FLOTATION-DESULFURIZATION OF COALS. Galiguzov, N.S. Tr. Gos. Proektno-Konstrukt. i Nauchn.-Issled. Inst. po Obogashch. i Briketir. Uglei; 1961: No. 17, 59-68(1961).

Optimum conditions for flotationdesulfurization of a coal are also optimum for flotation deashing. COAL; DESULFURIZATION; PYRITES; FLOTATION; USSR; PEMOVAL HYDROGEN SULFIDE FROM GAS MIXTURES WITH INJECTOR ABSORPTION APPARATUS. Geilperin, N.I.; Grishko, V.Z. Gazov. Prom.; 6: No. 6, 46-52(1961).

Mathematical discussion of physics of CO₂ and H₂S absorption together with scale and diagrammatic drawings of laboratory apparatus. CARBON DIOXIDE; HYDROGEN SULFIDES; PEMOVAL; ABSORPTION: DIAGRAMS

O1257 PURIFICATION OF LIGNITE COKE GAS BY THE GIRBOTOL PROCESS WITHOUT PRESSURE. Leibnitz, E.; Koch, H.; Goetze, A. (Deut. Akad. Wiss., Berlin). J. Prakt. Chem.; 13: 215-36(1961). Absorption of CO2 and H2S by NH2CH2CH2OH, NH(CH2CH2OH)2, N(CH2CH2OH)3, and an alkaline solution of sulfosolvan B (C4HBC2NK) was studied in especially designed apparatus. COAL GAS; GIRBOTOL PROCESS; CARBON DIOXIDE; HYDROGEN SULFIDES; REMOVAL; DESULFURIZATION; PURIFICATION; EQUIPMENT; AMINES; ALCOHOLS

01258 HYDROGEN SULFIDE REMOVAL [FROM COAL GAS] BY THE STRETFORD LIQUID PUPIFICATION PROCESS. Nicklin, T.; Brunner, E. Gas Times; 95: No. 959, 35-8(1961).

 $\rm H_2S$ absorbed by alkaline solutions of anthraquinonedisulfonic acids; dissolved 0 oxidizes $\rm H_2S$ to S; Na vanadate increases capacity of solution for $\rm H_2S$ and rate of production of S. HYDROGEN SULFIDES; REMOVAL; COAL GAS; STRETFORD PROCESS; OXIDATION; SULFUR; SULFONIC ACIDS; SODIUM COMPOUNDS; VANADATES; DESULFURIZATION

01259 PRINCIPLES IN THE PROCESS OF ABSORPTION OF HYDROGEN SULFIDE AND CARBON DIOXIDE BY TRIETHANOLAMINE SOLUTIONS. Lopatin, K.I. (State Univ., Leningrad). Zh. Prikl. Khim.; 34: 265-72(1961).

Graphical method for evaluaton of coefficient of absorption. HYDROGEN SULFIDES; ABSCRPTION; CARBON DIOXIDE; ALCOHOLS; AMINES; SYNTHESIS GAS; DESULFURIZATION; PURIFICATION; REMOVAL

01260 DESULFURIZATION OF COAL BY SALT FLOTATION. Kharlamov, V.S. Sb. Nauchn. Tr. Krivorozhsk. Gornorudn. Inst.; 1961: No. 10, 349-50(1961).

Laboratory experiments on flotation of coal ($<0.5\,$ mm) with NaCl solutions of different concentrations. CUAL; DESULFURIZATION; FLOTATION

01261 REMOVAL OF HYDROGEN SULFIDE FROM GAS IN A ''BOILING LAYER'' OF MANGANESE SLIMES.
Buchukuri, Y.G.; Chagunava, V.T. (V. I. Lenin Polytech. Inst., Tbilisi). Soobshch. Akad.
Nauk Gruz. SSR; 26: 659-64(1961).

Mn slime (in pure MnO₂) used as fluidized bed with 3 beds in series; H₂S converted to H₂O, MnS, and S; preferred temperature was 340-50°. HYDROGEN SULFIDES; REMOVAL; MANGANESE OXIDES; FLUIDIZED BED; GASES; DESULFURIZATION

01262 DRY-PROCESS ADSORPTION OF HYDROGEN SULFIDE FROM COKE-OVEN GASES. Steding, A.; Mueller, R. (to Didier-Werke). US Patent 2,967,587. 10 Jan 1961.

Description of process. CDAL GAS; DESULFURIZATION; HYDROGEN SULFIDES; REMOVAL; EQUIPMENT

01263 RECOVERY OF SULFUR FROM HYDROGEN SULFIDE-CONTAINING GASES. (to Osaka Gas Co., Ltd.). British Patent 860,954. 15 Feb 1961. Recovery from coal gas, oil gas, or producer gas in 3-step process; dilute Na₂CO₃ used as absorbent for H₂S; H₂S stripped from absorbent by Seaboard process; gas then scrubbed with solution of picric acid and Na₂CO₃ to oxidized H₂S to S. SULFUR; HYDROGEN SULFIDES; RECOVERY; COAL GAS; PRODUCER GAS; NATURAL GAS; SEA BOARD PROCESS; OXIDATION; DESULFURIZATION; REMOVAL

- 01264 REMOVING HYDROGEN SULFILE FROM GASES, ESPECIALLY COAL GAS. Mills, J.E. (to Gas Council). US Patent 2,975,026. 14 Mar 1961. Washing of coal gas with alkaline solution. COAL GAS; DESULFURIZATION; HYDROGEN SULFIDES;
- 265 TOWN GAS. Wencke, K. (to VEB Projektierungs-, Konstruktions- und Montageburo 01265 PKM Kohleverarbeitung). German(FRG) Patent 1,105,552. 27 Apr 1961.

Gases containing CO, H, ad S, especially from gasification or degasification of brown coal, treated at 20-40 atm and 400-4200 with catalysts of Mo and Al $_2$ O $_3$; CO $_2$ and S removed from product. TOWN GAS; MOLYBDENUM; ALUMINIUM OXIDES; CATALYSTS; CHEMICAL PREPARATION; HYDROGEN SULFIDES; CARBON DIOXIDE; REMOVAL; DESULFURIZATION; PURIFICATION

- 01266 DRY PURIFICATION OF FUEL GASES FROM HYDROGEN SULFIDE. Berry, J.K. (to Whessoe Ltd.). British Patent 866,757. 3 May 1961. 80% fuel gas diluted with 20% N. FUEL GAS: DESULFURIZATION: HYDROGEN SULFIDES: REMOVAL: NITROGEN
- REMOVAL OF HYDROGEN SULFIDE FROM GASES. Newling, W.H.S.: Tanner, M.W.G.: Wingrove, R.J. (to Gas Council). British Patent 869,127. 31 May 1961.

Absorption-desorption process. HYDROGEN SULFIDES; REMOVAL; COAL GAS; DESULFURIZATION; HYDROCYANIC ACID: PURIFICATION

268 REMOVAL OF HYDROGEN SULFIDE IN LOW CONCENTRATIONS FROM GASES. Banks, R.J.H.; Newling, W.B.S. (to Gas Council). British Patent 869,131. 31 May 1961.

Gas washed with aqueous suspension of Zn(OH)z or basic Zn carbonated in presence of alkali or alkali metal carbonate; H₂S is converted to ZnS. HYDRUGEN SULFIDES; REMOVAL; TRACE AMOUNTS; ZINC SULFIDES; COAL GAS; DESULFURIZATION

REMOVAL OF SULFUR AND NITROGEN FROM COAL-TAR AND COAL-GAS LIGHT-GIL FRACTIONS.
Fowle, M.J.; Pitts, P.M., Jr.; Aristoff, E.
(to Atlantic Refining Co.). US Patent
2,990,364. 27 Jun 1961.

Compounds of S and N from aromatic hydrocarbon fractions produced in destructive distillation of coal removed by hydrogenation; S and N converted to H₂S and NH₃, resp.. COAL GAS; DESULFURIZATION; PURIFICATION; HYDROGEN SULFIDES; AMMONIA; ORGANIC SULFUR COMPOUNDS: ORGANIC NITROGEN COMPOUNDS; REMOVAL; AROMATICS; COAL: DISTILLATION

REMOVAL OF CARBON DIOXIDE AND HYDROGEN SULFIDE WITH POTASSIUM CARBONATE. Owens, E.J.; Teeter, D.L. (to California Research Corp.).
US Patent 2,997,366. 22 Aug 1961.
CARBON DIGXIDE; HYDROGEN SULFIDES; REMOVAL;

POTASSIUM CARBONATES; NATURAL GAS; SCRUBBING: PUPIFICATION; DESULFURIZATION

- GAS-PURIFICATION PROCESS. Guinot, M. French Patent 75,439. 8 Sep 1961. Aqueous solutions of Fe(III) salts to wash out H2S; solution contains Fe salts of propionic, acetic, and lactic acids; solution is reused after reoxidation. HYDROGEN SULFIDES; REMOVAL; AQUEOUS SOLUTIONS; IRON COMPOUNDS; WASHING; GASES; DESULFURIZATION
- COKE OVEN GAS. (to Bethlehem Steel
 Co.). British Patent 882,752. 22 Nov 1961.
 NH₃, H₂S, and HCN removed by scrubbing with
 waste liquor from steel pickling. COAL GAS;
 DESULFURIZATION; PURIFICATION; AMPONIA; HYDROGEN
 SULFIDES; HYDROCYANIC ACID; REMOVAL; SCRUBBING

REMOVAL OF SULFUR OXIDES FROM GASES 01273 CONTAINING CARBON DIOXIDE. Egger, A. Lonza Elektrizitaetswerke und Chemische Fabriken). Swiss Patent 357,825. 15 Dec 1961.

Gases from combustion of coal or during production of synthesis gas washed with aqueous (NH₄)₂SO₄, (NH₄)₂SO₃, NH₄HSO₃, and (NH₄)₂CO₃. SULFUR OXIDES; REMOVAL; CARBON DIOXIDE; SYNTHESIS GAS; PRODUCTION; COAL; COMBUSTION; AQUEOUS SOLUTIONS; WASHING; AMMONIUM COMPOUNDS; SULFATES; SULFITES; CARBONATES; DESULFURIZATION

- LABORATORY RESEARCH ON METALLURGICAL COKE PREPARED BY DESULFURIZATION OF COKE CONTAINING INORGANIC ADDITIVES BY THE ACTION OF STEAM ON CALCIUM SULFICE. Epure, I. Rev. Electrotech. Energ., Acad. Repub. Pop. Roum.; 7: 149-60(1962). COKÈ; DESÚLFURIZATION; STEAM; SULFUR; REMOVAL
- REMOVAL OF ORGANIC SULFUR FROM GAS BY CATALYTIC CRACKING. Reinhardt, K.; Oberlaender, G.; Funke, W. Mitt. Inst. Energetik. (Leipzig); 43: 161-8(1962). Addition of molybdic acid on clay and use of Fe oxide carrier results in 75% removal of S. ORGANIC SULFUR COMPOUNDS; REMOVAL; CRACKING; CATALYSIS; BROWN COAL; COAL GAS; DESULFURIZATION
- 01276 SUITABILITY OF MIXTURES OF BOG IRON ORE AND PICKLING SLUDGES FOR REMOVAL OF HYDROGEN SULFIDE FROM GASES. Boznanski, A.; Kowalowa, S.; Falecki, M. Koks, Smola, Gaz; 7: No. 2, 63-6(1962). (In Polish).

Mixtures containing 40-60% bog Fe ore and the rest pickling sludge absorb hydrogen sulide more efficiently than does either component alone. HYDROGEN SULFIDES; REMOVAL; IRON ORES; ABSORPTION; GASES; DESULFURIZATION

- REMOVAL OF ORGANIC SULFUR COMPOUNDS FRCM TOWN GAS. Mills, C.E.; Johnson, E. Inst. Gas Engrs., Publ.; 2: 664-79(1962).
 TOWN GAS; DESULFURIZATION; ORGANIC SULFUR COMPOUNDS: REMOVAL
- SODA-POTASH METHOD FOR ABSORBING HYDROGEN SULFIDE FRCM COKE-OVEN GAS. Zaraiskii, P.K.; Rott, M.V.; Senyuta, V.N.; Shukh, Y.I.; Markov, A.E. Koks i Khim.; 1962: No. 4, 40-3(1962). HYDROGEN SULFIDES; REMOVAL; COAL GAS; DESULFURIZATION
- REMOVAL OF SULFUR COMPOUNDS FROM COKE GAS WITH SLUDGE FROM PRODUCTION OF POTASSIUM PERMANGANATE. Gdzelishvili, M.Y. Tr. Inst. PERMANGANATE. Gdzelishvili, M.Y. Tr. Inst Prikl. Khim. i Electrokhim., Akad. Nauk Gruz. SSR; 3: 49-55(1962).

Removal of COS, CS2, RSH, C4H4S, and its homologs by means of sludge obtained by anodic dissolution of carbonaceous ferromanganese in KOH. COAL GAS; CARBON SULFIDES; REMOVAL; CARBON OXIDES; DESULFURIZATION; THIOLS; THIOPHENE; ORGANIC SULFUR COMPOUNDS

280 PILOT-PLANT STUDIES OF THE HOT-CARBONATE PROCESS FOR REMOVING CARBON DIGXIDE 01280 AND HYDROGEN SULFIDE. Field, J.H.: Benson,

AND HYDROGEN SULFIDE. Field, John; menson, H.E.; Johnson, G.E.; Tosh, J.S.; Forney, A.J. (U. S. Bur. of Mines, Pittsburgh, PA). U. S. Bur. Mines, Bull.; No. 597, 44p.(1962). Removal of CO₂ and H₂S from gas mixtures necessary in synthesizing liquid fuels from coal. PILOT PLANTS; CARBONATES; CARBON DIGXIDE; HYDROGEN SULFIDES; REMOVAL; COAL; SYNTHETIC FUELS; LIQUID PRODUCTS; COAL GAS; DESULFURIZATION; DIDITERATION. PRODUCTION PURIFICATION; PRODUCTION

REMOVING HYDROGEN SULFIDE FROM 01281 SYNTHESIS GAS WITH IRON OXIDE AT ELEVATED PRESSURE. Johnson, G.E.; Field, J.H.; Decker, W.A.; Jimeson, R.M. (U. S. Bur. of Mines, Pittsburgh, PA). U. S. Bur. Mines, Rept. Invest.; No. 5323, 27p.(1962).

Use of wood chips impregnated with Fe oxide to reduce H₂S content. HYDROGEN SULFIDES; REMOVAL; SYNTHESIS GAS; DESULFURIZATION; IRON DXIDES

SEPARATION AND RECOVERY OF HYDROGEN SULFIDE FROM GASES WITH HIGHER CARBON DIOXIDE CONTENTS. Pasternak, R. (Steinkohlengas, Dorsten, Ger.). Brennst.-Chem.; 43: 65-7(1962).

Use of alkazide solution for preliminary desulfurization of CO_2 -rich gases. HYDPOGEN SULFIDES; CARBON DIOXIDE; REMOVAL; DESULFURIZATION;

PURIFICATION OF GAS CONTAINING HYDROGEN SULFIDE. Guinot, H.M. 885,961. 3 Jan 1962. British Patent

Aqueous scrubbing solution containing mixture of ${\rm Fe_2(SD_4)_3}$ and ferric salt of 1 or more of lower aliphatic acids removes H₂S by forming S. HYDROGEN SULFIDES; REMOVAL; DESULFURIZATION; AQUEOUS SOLUTIONS; SCRUBBING; IRON SULFATES; SULFUR; OXIDATION; GASES

SELECTIVE REMOVAL OF HYDROGEN SULFIDE FROM NATURAL GAS CONTAINING CARBON DIOXIDE. Roemberg, E. (to Gewerkschaft Elwerath).
German(FRG) Patent 1,122,208. 18 Jan 1962.
Method described that gives conversion of 90% of the $\rm H_2S$ to sulfides to leave gas with H₂S content of 1 g./m³. HYDROGEN SULFIDES; REMOVAL; NATURAL GAS; DESULFURIZATION; CARBON DICXIDE

DESULFURIZATION OF AROMATIC HYDROCARBONS. Benzie, R.J. (to Imperial Chemical Industries Ltd.). British Patent 889,226. 14 Feb 1962.

S impurities removed from coal tar or fractions containing $C_6H_6,\ C_6H_5CH_3,\ and\ C_{10}H_8$ in vapor phase by hydrogenation to H_2S in presence of catalyst. DESULFURIZATION; AROMATICS; HYDROGENATION; CATALYSTS; WASHING; COAL TAR; BENZENE; TOLUENE; NAPHTHALENE; SULFUR COMPOUNDS; HYDROGEN SULFIDES; REMOVAL

REMOVAL OF ORGANIC SULFUR COMPOUNDS 01286 FROM COAL-DISTILLATION GASES. Bratzler, K.; Storp, K.; Kleemann, H. (to Laboratorium fuer Adsorptionstechnik GmbH). German(FRG) Patent 1,124,180. 22 Feb 1962. ORGANIC SULFUR COMPOUNDS; REMOVAL; CCAL GAS; DESULFURIZATION; COAL; DISTILLATION; GASEOUS PRODUCTS

REMOVAL OF ACID COMPONENTS FROM GASES. 01287 Bratzler, K; Gross, H.W.; Kohrt, H.U.;
Thormann, K. (to Metallgesellschaft).
German(FRG) Patent 1,127,533. 12 Apr 1962.
Removal of CO₂, H₂S, and HCN by washing with hot, alkaline absorption liquids that are regenerated and recycled. CARBON DIOXIDE; HYDROGEN SULFIDES; HYDROCYANIC ACID; WASHING; REMOVAL; GASES; DESULFURIZATION; PURIFICATION

SEPARATION AND RECOVERY OF HYDROGEN SULFIDE FROM GASES. Gollmar, H.A. (to Koppers Co., Inc.). US Patent 3,030,182. Apr 1962.

H₂S recovered from coal-carbonization gases by continuous absorption-desorption process. HYDROGEN SULFIDES; REMOVAL; COAL GAS; DESULFURIZATION; COAL; CARBONIZATION

01289 HYDROGEN SULFIDE REMOVAL FROM COAL GAS WITH FLUIDIZED IRON OXIDE. Drewery, C.C. (to Clayton Son and Co. Ltd.). British Patent 893,956. 18 Apr 1962. Raw gas saturated with $H_2\mathrm{D}$ at 50-1000 sent

to fluidized bed of Fe oxide at 50-70°.

HYDROGEN SULFIDES: REMOVAL: COAL GAS: IRON GXIDES: DESULFURIZATION: REGENERATION

HYDROGEN SULFIDE FROM COKE-OVEN GAS. 01290 Golimar, H.A. (to Koppers Co., Inc.).
Patent 3,035,900. 22 May 1962. H₂S, HCN, and CO₂ recovered from coke-oven gas by absorption in Na₂CO₃ solution; equipment. HYDROGEN SULFIDES; COAL GAS; REMOVAL; HYDROCYANIC ACID: CARBON DIOXIDE: SODIUM CARBONATES: ABSORPTION: EQUIPMENT: DESULFURIZATION: PURTETCATION

01291 REMOVAL OF HYDROGEN SULFIDE FROM GAS MIXTURES. Kraus, H.; Fischer, F. (to Pintson Bamag). German(FRG) Patent 1,132,283. 28 Jun 1962.

Removal of H₂S from CO₂-containing gases. HYDROGEN SULFIDES; REMOVAL; DESULFURIZATION; WASHING; CARBON DIOXIDE; GASES

PURIFICATION OF FUEL GASES. (to 01292 Metallgesellschaft). British Patent 901,272. 18 Jul 1962.

Fuel gas purified at >10 atm and <-100 with organic, polar, H₂O-soluble liquids, e.g., CH₃OH or acetone. FUEL GAS; PURIFICATION; ACETONE;

01293 PURIFICATION OF FUEL GASES. Becker, P.D.; Heidl, H.; Thormann, K.; Kohrt, H.U. (to Metallgesellschaft). German(FRG) Pate 1,133,497. 19 Jul 1962. German(FRG) Patent

Washing with organic polar solvent such as methanol or acetone at -300. FUEL GAS; METHANOL; ORGANIC SOLVENTS; WASHING; ACETONE; LOW TEMPERATURE; HYDROGEN SULFIDES; WATER VAPOR; PURIFICATION; DESULFURIZATION; CARBON OXIDES; CARBON SULFIDES: CARBON DIOXIDE; REMOVAL

HYDROGEN SULFIDE REMOVAL. Reeve, L. (to United Steel Companies Ltd.). Patent 902,138. 25 Jul 1962.

Final ${\rm H_2S}$ removal by passage through fluidized bed of hot fresh oxide. HYDROGEN SULFIDES; REMOVAL; FLUIDIZED BED

HYDROGEN SULFIDE REMOVAL. Reeve. L. (to United Steel Companies Ltd.). British
Patent 902,140. 25 Jul 1962.
Final H₂S removal by passage through one or

more beds of fresh Fe or Mn oxide at 100° in auxiliary absorber. HYDROGEN SULFIDES; REMOVAL; MANGANESE OXIDES; IRON OXIDES

CONTACT OF GASES AND FLUIDIZED SOLIDS. Bureau, A.C. (to United Steel Companies Ltd. and Henry Balfour and Co. Ltd.). British Patent 902,139. 25 Jul 1962.

Process and equipment to cause reaction

between gases and fluidized solid particles particularly applicable to removal of H2S or other S compounds from fuel gas. HYDROGEN SULFIDES; REMOVAL; FUEL GAS; DESULFURIZATION; SULFUR COMPOUNDS: EQUIPMENT

1297 HYDROGEN SULFIDE REMOVAL. Jowitt, R. (to Humphreys and Glasgow Ltd.). British Patent 902,256. 1 Aug 1962.

Scrubbing of gases with solution of SO₂ in ethylene sulfite. HYDROGEN SULFIDES; REMOVAL; Jowitt, R.

GASES; SCRUBBING; ORGANIC SULFUR COMPOUNDS

REMOVING HYDROGEN SULFIDE FROM COKE-OVEN GAS. Zaraiskii, P.K; Markov, A.E.; Rott, M.V.; Senyuta, V.N.; Shukh, Y.I. USSR Patent 149,094. 4 Aug 1962.

Use of K and Na double salt carbonate solutions as absorbers. HYDROGEN SULFIDES; REMOVAL; COAL GAS; DESULFURIZATION; SODIUM CARBONATES: POTASSIUM

REMOVAL OF ORGANIC SULFUR COMPOUNDS FROM GASES. (to Laboratorium fuer

Adsorptionstechnik GmbH). British Patent

903,612. 15 Aug 1962. Removal of S compounds at 120-40°; gases passed through cylinder containing alternating layers of Al₂O₃ and ThO₂ or CoO₂; H₂S oxidized to S and separated by active C. ORGANIC SULFUR COMPOUNDS; REMOVAL; EQUIPMENT; CATALYSTS; ALUMINIUM OXIDES; THORIUM OXIDES; CERIUM OXIDES; ACTIVATED CARBON: HYDROGEN SULFIDES: GXIDATION: SULFUR

- 1300 CONTINUOUS BRY METHOD FOR REMOVAL OF SULFUR COMPOUNDS FROM GASES. Mikheev, A.P.; Nikitin, D.I.; Poluboyarinov, G.N. USSR Patent 86,337. 28 Aug 1962. REMOVAL: FLUIDIZED BED; SULFUR COMPOUNDS
- CONTINUOUS REMOVAL OF HYDROGEN SULFIDE AND HYDROGEN CYANIDE FROM ACID COKE-OVEN AND SIMILAR EFFLUENTS. Kaunert, P.; Doering, H. to Gewerkschaft Auguste Victoria).
 German(FRG) Patent 1,156,284. 6 Sep 1962.
 Equipment. HYDROGEN SULFIDES; REMOVAL;
 HYDROCYANIC ACID; EQUIPMENT; GASES; PURIFICATION; DESULEURIZATION
- CATALYTIC DESULPHURIZATION OF LIGHT DISTILLATE. Nishio, A. Japanese Patent 15,173. 6 Sep 1962. (In Japanese). Use of V oxide catalyst at ambient or lower pressure at 420°C to remove 93% of thiophene and 100% of C disulfide. COAL TAR OILS; VANADIUM OXIDES; CATALYSTS; MEDIUM PRESSURE; THIOPHENE; CARBON SULFIDES; REMOVAL; DESULFURIZATION; HYDROGEN; CHEMICAL REACTIONS
- 303 REMOVAL OF SULFUR, VANADIUM, AND ALKALIES FROM HEATING AND COMBUSTION GASES. Wickert, K. (to Rheinische Kalksteinwerke GmbH). Belgian Patent 614,885. 10 Sep 1962. Gases purified by reaction with basic compounds such as CaO or MgO at $600-800^\circ$; catalysts such as Fe_2O_3 or V_2O_5 used to oxidize SO_2 to SO_3 . SULFUR; VANADIUM; CATALYSTS; IRON OXIDES: VANADIUM OXIDES; REMOVAL; FUEL GAS; DESULFURIZATION; PURIFICATION; SULFUR DIOXIDE; OXIDATION
- 01304 DESULFURIZATION OF COKE. Steinbrecher, H. (to Braunschweigische Kohlen-German(FRG) Patent 1,136,979. Bergwerke). 27 Sep 1962.

Coke preheated to 900-9500 and desulfurized by mixture of H₂D vapor and CO₂ heated to 500-500°. COKE; DESULFURIZATION; LIGNITE; BITUMINOUS COAL; WATER VAPOR; CARBON DIOXIDE

- 305 FUEL GAS. Barshchevskii, M.M.; Hezmozgin, E.S.; Zaglodin, L.S.; Sinel'nikov, A.S. USSR Patent 150,481. 11 Oct 1962. FUEL GAS; SOLIDS; FOSSIL FUELS; EQUIPMENT; HYDROGEN SULFIDES; CARBON DIOXIDE; REMOVAL; PURIFICATION; DESULFURIZATION; OXYGEN; PYROLYSIS; GASIFICATION
- 1306 REMOVAL OF HYDROGEN SULFIDE FROM GASES AND SULFUR RECOVERY. Mitchell, D.A. (to Power-Gas Corp. Ltd.). British Patent 909,108. 24 Oct 1962.

Gas is first scrubbed with absorbent liquor (e.g., aqueous triethanolamine); residual H₂S is then removed by Fe or Mn oxide. HYDROGEN SULFIDES; REMOVAL; SULFUR; RECOVERY; SYNTHESIS GAS; ALCOHOLS; AMINES; AQUEOUS SOLUTIONS; SCRUBBING; MANGANESE UXIDES; IRON OXIDES; DESULFURIZATION

307 PURIFICATION OF FUEL GASES. Landan, M.; Todhunter, K.H.; Kennaway, T. US Patent 3,061,421. 30 Oct 1962. Removal of S compound, such as CS2, COS,

thiols, thiophene, and H₂S, and by virtual elimination of CO. FUEL GAS:PURIFICATION:CARBON SULFIDES:CARBON OXIDES:THIOLS:THIOPHENE; HYDROGEN SULFIDES; REMOVAL; CARBON MONOXIDE; DESULFURIZATION; STEAM; SULFUR; RECOVERY

01308 RECOVERY OF SULPHUR IN A MARKETABLE FORM FROM FLUE GASES. Wallis, E. Bri Chem. Eng.; 7: No. 11, 833-6(Nov 1962). Recovery of S by Fulham—Simon—Carves process in which flue gas reacts directly with ammonia liquor, and solution is processed to give ammonium sulfate and S. SULFUR; RECOVERY; SULFUR DIOXIDE; REMOVAL; FLUE GAS; DESULFURIZATION; AMMONIA; CHEMICAL REACTIONS; SULFATES; PRODUCTION; AMMONIUM COMPOUNDS; FULHAM-SIMON-CARVES PROCESS

01309 REMOVAL OF SULFUR COMPOUNDS FROM FUEL GASES. Newling, W.B.S.; Marsh, J.D.F. (to Gas Council). British Patent 909,973. 7 Nov 1962.

Removal of organic S compounds by passage of gas over catalyst of active oxide or sulfide of Fe. FUEL GAS; DESULFURIZATION; REMOVAL; ORGANIC SULFUR COMPOUNDS; IRON OXIDES; IRON SULFIDES; CATALYSTS

- 01310 INCREASING THE DESULFURIZING CAPACITY OF GAS-PURIFYING AGENTS. Rudloff, H. Steinkohlengas). German(FRG) Patent 1,139,473. 15 Nov 1962. Effect of CO₂ on desulfurization. DESULFURIZATION; FUEL GAS; CARBON DIOXIDE
- DESULFURIZATION DURING COKING. 01311 Pokhvisnev, A.N.; Spektor, A.N.; Yusfin, Y.S. (Steel and Alloy Inst., Moscow). Izv. Vyssh. Ucheb. Zaved., Chern. Met.; 6: No. 7, 33-8(1963).

By passing H, desulfurized coke-oven gas, or gaseous hydrocarbons through coke during coking, up to 54% of initial S can be removed. DESULFURIZATION; COKING; COAL GAS; HYDROGEN; HYDROCARBONS; SULFUR; REMOVAL

- 312 REMOVAL OF HYDROGEN SULFIDE FROM COKE-OVEN GAS BY THE STRETFCRD PROCESS. Nicklin, T.; Holand, B.H. Dechema Monogr.; 48: No. 835-858, 243-71(1963). (In English). Solutions of Na anthraquinonedisulfonate absorbed H₂S and convert it to S; vanadate improves rate of oxidation to S. HYDROGEN SULFIDES; REMOVAL; COAL GAS; DESULFURIZATION; STRETFORD PROCESS
- 313 PURIFICATION OF COMPRESSED COKE-OVEN GAS. Baldauf, D.J. Dechema Monogre; 48: No. 835-858, 205-16(1963). 01313 Oxidizer unit for removal of NO, coolers and bubble cap benzene washers, dry S remover, coolers, naphthalene washers, and low-temperature coolers to keep low point at 5°c. COAL GAS; DESULFURIZATION; SULFUR; REMOVAL;
- 01314 PURIFICATION OF COMPRESSED COKE-OVEN GAS. Hoffmann, G. Dechema Monogr.; 48: No. 835-858, 229-42(1963).

EQUIPMENT

Ammonia condensation, S removal, benzene scrubbing, and separation of naphthalene and light hydrocarbons in gas at 10 to 12 atm compared with atm-pressure process. COAL GAS; DESULFURIZATION; SULFUR; REMOVAL; PRESSURE DEPENDENCE; NAPHTHALENE; BENZENE; HYDROCARBONS

- 01315 SULFUR REMOVAL FROM COKE-OVEN GAS BY THE THYLOX PROCESS. Naturalista, A. Kok Smola, Gaz; 8: No. 3, 84-8(1963). COAL GAS; SULFUR; REMOVAL; DESULFURIZATION; Koks. THYLOX PROCESS; REVIEWS
- 316 COMPLETE REMOVAL OF ORGANIC SULFUR COMPOUNDS BY THE DESOREX PROCESS. Bratzler, K.; Storp, K.; Kleemann, H. (Lurgi-Gesellschaft Chemotech. mbH, Frankfurt/M., Ger.). Dechema Monogr.; 48: No. 835-858, 285-95(1963). Use of series of absorption stages. ORGANIC

SULFUR COMPOUNDS: DESOREX PROCESS: REMOVAL:

ABSORPTION; STEAM; COAL GAS; DESULFURIZATION

- BACTERIAL ACTION. Silverman, M.P.; Rogoff, M.H.; Wender, I. (U. S. Bur. of Mines, Pittsburgh, PA). Fuel; 42: 113-24(1963).

 With small sizes of coal more than 80% of pyrites was removed; mechanism of pyrite removal by bacteria is discussed. PYRITES; SULFUR; REMOVAL; COAL; DESULFURIZATION; BACTERIA; REACTION KINETICS
- 01318 FLUIDIZED-BED DESULFURIZATION OF NONCOKING COALS. Blum, I.; Nistor, I.; Cindea-Panaitescu, V.; Ionescu, C. Rev. Electrotech. Energ., Acad. Repub. Pop. Roum.; 8: No. 1, 113-24(1963). (In English).

 Air-steam treatment of noncoking coals in fluidizing chamber. FLUIDIZED BED;
 DESULFURIZATION; COAL; AIR; STEAM; PYRITES; SULFUR; REMOVAL
- 01319 REMOVAL BY ACTIVE CARBON OF SULFUR FROM WASTE GASES OBTAINED DURING PRODUCTION OF TOWN GAS IN THE LURGI GENERATOR. Prohlik, J. Prace Ustavu Vyzkum Paliv; 6: 138-50(1963). S removed in 2 absorbers connected in series. ACTIVATED CARBON; SULFUR; REMOVAL; DESULFURIZATION; COAL GASIFICATION; TOWN GAS
- 01320 DESULFURIZATION KINETICS OF ENERGETIC CDALS. Muntean, V.C. Acad. Rep. Populare Romine, Studii Cercetari Met.; 8: No. 3, 331-40(1963).

 Steam-air mixture used under fixed-bed conditions. DESULFURIZATION; COAL; CHEMICAL REACTION KINETICS; PYRITES; STEAM; AIR; REMOVAL;

OPGANIC SULFUR COMPOUNDS

- 01321 APPLICATION OF THE FOAMING COLUMN IN THYLOX-TYPE DESULFURIZATION PLANTS. Szmicsek, S. (Univ. Chem. Ind., Veszprem, Hung.). Vsezpremi Vegyip. Egyetem Kozlemeny.; 7: No. 3, 271-80(1963). DESULFURIZATION; THYLOX PROCESS; COAL GAS; HYDROGEN SULFIDES; REMOVAL; PILOT PLANTS; EXTRACTION COLUMNS
- 01322 DESULFURIZATION OF DONETS BASIN COALS
 BY FLOTATION. Migulya, P.S. Ugol; 38: No.
 10, 54-6(1963).
 Flotation inefficient in desulfurizing
 pyrite coals. COAL; DESULFURIZATION; FLOTATION;
 POWDERS; PYRITES; EFFICIENCY; REMOVAL
- 01323 MECHANISM OF COAL DESULFURIZATION WITH GASES. Muntean, V.C. Acad. Rep. Populare Romine, Studii Cercetari Met.; 8: No. 4, 461-71(1963).

 Mechanisms and theories. COAL;
 DESULFURIZATION; CHEMICAL REACTION KINETICS
- O1324

 APPLICATION OF FLUIDIZED BED TECHNIQUES IN GAS PURIFICATION. Chakravarty, R.K.; Banerjee, S.; Basak, N.G.; Lahiri, A. (Central Fuel Res. Inst., Jealgora). Indian J. Technol.; 1: No. 11, 423-6(1963).

 Use of Fe oxide catalyst to remove H₂S from coke-oven gas; catalyst prepared by mixing FeSO, (ground), Ca(OH)₂, and H₂O in rotary mixer; Fe(OH)₂ oxidizes in air to Fe₂O₃, and CaSO, acts as binder and carrier; description of apparatus. FLUIDIZED BED; COAL GAS; HYDROGEN SULFIDES; REMOVAL; DESULFUPIZATION; IRON OXIDES; CATALYSTS; CHEMICAL PREPARATION; EQUIPMENT
- 01325 CLEANING COKE-OVEN GAS BY THE STRETFORD PROCESS. Nicklin, T.; Holland, B.H. Gas J.; 313: 292-5, 325-6(1963).

 COAL GAS; STRETFORD PROCESS; PURIFICATION
- 01326 USE OF OXYGEN CARRIERS FROM REMOVAL OF HYDROGEN SULFIDE FROM [GENERATOR] GAS BY A WET METHOD. Regulska, H. (Centraine Lab.

- Gazownictwa, Warsaw). Gaz, Woda Tech. Sanit.; 37: No. 2, 65-8(1963). (In Polish). Hydrogen sulfide absorbed in aqueous solution carbonate and aqueous ammonia containing O carriers, such as hydroquinone, sulfohydroquinone, anthraquinone, and Sulfoanthraquinones, saits of Fe, V, and Cu activated regeneration of absorbing solutions. HYDROGEN SULFIDES; REMOVAL; SODIUM CARBONATES; AQUEOUS SOLUTIONS; ABSORPTION; QUINONES; AMMONIA
- 01327 REMOVAL OF HYDROGEN SULFIDE FROM COKE-OVEN GAS IN UNPACKED TOWERS EQUIPPED WITH A CENTRIFUGAL ATOMIZER. Ganz, S.N.; Kuznetsov, I.E. (Chem.-Technol. Inst., Dnepropetrovsk). Koks i Khim.; 9: 37-42(1963). Highly effective method. HYDROGEN SULFIDES; REMOVAL; DESULFURIZATION; CUAL GAS; EQUIPMENT
- 01328 COKE DESULFURIZATION WITH REDUCING GASES. Epure, I. Acad. Rep. Populare Romine, Studii Cercetari Energet. Ser. B.; 13: No. 4, 569-80(1963).

 Use of H in fixed bed and methane in fluidized bed. COKE; DESULFURIZATION; HYDROGEN; FLUIDIZED BED; METHANE
- O1329 APPLICATION OF THE STRETFORD PROCESS TO THE REMOVAL OF HYDROGEN SULFIDE AT HIGH PRESSURE. Pyder, C.; Smith, A.V. Inst. Gas Engrs. J.; 3: No. 6, 283-95(1963). (In English).

 Absorbent solution of Na anthraquinodisulfonate and Na carbonate; equipment. STRETFORD PROCESS; HYDROGEN SULFIDES; REMOVAL; OXYGEN; RECOVERY; SULFUR; EQUIPMENT; ABSORPTION
- 01330 REMOVAL OF SULFUR COMPOUNDS FROM GASES. Reeve, L. (to United Steel Companies Ltd.). British Patent 914,398. 2 Jan 1963.

 Most of H₂S and organic S compounds (except thiophene) removed from gas by passage through Zn at 350-500° after passage through hot Fe or Mn oxide layer; ZnO regenerated by heating in oxidizing atmosphere at 700-900°. REMOVAL; ORGANIC SULFUR COMPOUNDS; HYDROGEN SULFIDES; MANGANESE OXIDES; IRON OXIDES; THIOPHENE; GASES; DESULFURIZATION; ZINC OXIDES; REGENERATION
- 01331 DESULFURIZING REDUCING GASES. Lewis, W.K. (to Esso Research and Engineering Co.). US Patent 3,079,223. 26 Feb 1963.
 Removal of H₂S from coke-oven gas, producer gas, water gas, and hydrocarbon gases: fluidized solid bed of Cu--SiO₂ gel used to remove H₂S by decomposition. DESULFURIZATION; HYDROGEN SULFIDES; REMOVAL; COAL GAS; PRODUCER GAS; WATER GAS; HYDROCARBONS; FLUIDIZED BED; COPPER; SILICA GEL
- O1332 ABSORBING SULFUR DIOXIDE FROM INDUSTRIAL WASTE GASES. Klinecek, R.; Jara, V. Czech Patent 106,829. 15 Mar 1963.
 Presence of small amounts of Na, K, or ammonium hydroxides increases absorption of sulfur dioxide to 80-90% in comparison with 70-80% with zinc hydroxide. SULFUR DIOXIDE; ABSORPTION; SODIUM HYDROXIDES; POTASSIUM HYDROXIDES; AMMONIUM COMPOUNDS; HYDROXIDES; ZINC HYDROXIDES; COMPARATIVE EVALUATIONS; REMOVAL
- 01333 DESULFURIZING INDUSTRIAL GASES.
 Varshney, S.C.; Ghosh, S.C.; Banerjee, S.;
 Basak, N.G.; Lahiri, A. (to Council of
 Scientific and Industrial Research). Indian
 Patent 75,407. 11 May 1963.
 Gas purified by passage through fluidized
 bed of Fe oxide catalyst. DESULFURIZATION; COAL
 GAS; NATURAL GAS; FUEL GAS; IRON OXIDES; CATALYSTS
- 01334 REMOVAL OF CARBON DIOXIDE AND HYDROGEN SULFIDE FROM GAS MIXTURES. (to Chemical Construction Corp.). British Patent 927,210.