## INDIRECT LIQUERACTION CONTRACTOR & REVIEW PROFILED ABSTRACT

Date: October 3, 1990

Title: The Development of a Cobalt Catalyst

for use in Slurry Reactors

Authors: Hayim Abrevaya (Principal Investigator),

William M. Targos

Institution: UOP

50 East Algonquin Road Des Plaines, IL 60017-5016

Phone: (708) 391-3219

Contract Number: DE-AC22-89PC89869

Period of Performance: 9/1/89 to 9/1/93

<u>Objective:</u> The objective of this program is to elucidate the relationship between catalytic properties and function of cobalt Fischer-Tropsch (F-T) catalysts and to apply this fundamental knowledge for developing a stable cobalt catalyst with low  $C_1+C_2$  selectivity in slurry reactors.

## Technical Approach:

- 1. Modify the existing catalyst testing plant.
- 2. Apply reverse micelle technique to develop a cobalt catalyst with low-methane selectivity.
- Use the fixed-bed reactor for rapid screening of catalysts.
- Test selected catalysts in the slurry reactor.
- 5. Improve performance of cobalt catalyst by introducing a second bimetallic component.
- 6. Introduce water-gas shift activity to the cobalt catalyst.
- 7. Demonstrate the best catalyst in an extended test in the slurry reactor.

## Significant Accomplishments:

- The existing catalyst testing plant was modified to operate the slurry and fixed-bed reactors simultaneously.
- 2. Reverse micelle technique has been applied to cobalt catalysts, and the catalyst synthesis strategy has been devised.