

EOC 68-2

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ENEMY OIL COMMITTEE

Western Axis Subcommittee

PRESIDENT POSITION OF REFINING INDUSTRY

II

GERMAN-HELD EUROPE

November 22, 1943

PRESENT POSITION OF THE REFINING INDUSTRY

IN

GERMAN-HELD EUROPE

- (1) Whereas German-held Europe had, at the time of our last report, (EOC 45-2) a comfortable and fairly well distributed excess of refining capacity, it is now clear that the excess has been reduced to the danger point. The loss of certain Italian refineries, the destruction of certain Italian, German and Rumanian refineries, added to the impotence of the French and Lowlands refineries, has completely changed the outlook. For the first time it is evident that an immediate effective blow at the European refining industry would cause crude oil to be shut back in the wells.
- (2) The Allied capture of the Naples and Bari refineries represents a permanent loss to the German economy of 450,000 (a)\* tons per year of crude handling capacity. The approach of Allied armies and the destruction of crude supply lines by guerrillas is understood now to have immobilized the remaining Italian capacity to the further extent of 1,600,000 (b) tons per year. The damage to Rumanian and German refineries represents a loss, at least for several months, estimated at 3,925,000 (c) tons and 540,000 (d) tons respectively. The destruction of tankage and dismantling of equipment in Northern France and the Lowlands is calculated to represent a loss of 5,030,000 (e) tons. The total actual loss therefore is estimated to have been 11,545,000 (f) tons. In addition it must be noted that, excepting the small plants for local oil, the remaining capacity in France and the Lowlands, 4,085,000 (g) tons, is unavailable due to its remoteness from the centers of production and consumption. Furthermore, of the so-called "capacity" in Germany, 720,000 (h) tons represents simply lube or gasoline finishing capacity which could not be adapted to handling crude. This leaves only 9,765,000 (i) tons, of the original 26,115,000 (j) tons of European refining capacity, now available to the Germans for crude handling.
- (3) If subjected to no further molestation it is believed that a large part if not all of the damaged refinery equipment in Rumania and Germany could be replaced by the Spring of 1944. Equipment has been removed from French refineries which, with attendant facilities, would be capable of handling several million barrels per year of crude oil. Some of this equipment may be destined for the Lobau refinery, now under construction, or for the rumored new refineries to be built at Monarcen and Srederevo. It is even possible that "unknown" plants have been erected with these transplanted facilities, although no intelligence whatsoever has been received to such effect. On the other hand, a large part of it may have been consumed in the construction of the new synthetic plants. In any case, this or newly fabricated equipment could be installed in the presently damaged refineries and a safe margin of excess capacity reestablished by next Spring. It is obvious that the recovery of such a margin, before further raids, would be a matter of first urgency for the Germans.

\* These letters refer to items in the set of notes attached.

(4) Ignoring the possibility of "unknown" plants it is deemed most probable that for the treatment of the 8,810,000 (k) tons of crude petroleum currently in production, there is refinery capacity in German-held Europe, accessible and operable, totalling 9,765,000 (i) tons per year. This leaves a margin of only 955,000 (l) tons excess capacity which is hardly adequate since it is only 11% of the crude produced. This available excess capacity and the deficit capacity, in thousands of metric tons yearly, is distributed approximately as follows:

	<u>Excess Crude Cap'y</u>	<u>Deficit Crude Cap'y</u>
Germany	252	Austria 468
Czechoslovakia	668	Hungary 400
Italy	40	Total 868
Yugoslavia	130	
Rumania	288	
Poland	400	
France, Estonia	45	
Total Excess	<u>1,823</u>	
Total Deficit	<u>868</u>	
Net Excess	955	

(5) From the above considerations it appears that a successful new attack on the European refining industry would have an excellent chance of valorizing the Ploesti raid. It also appears that the sooner such an attack is made the greater would be the return.

NOTES ON REPORT OF REFINING INDUSTRY IN GERMAN-HELD EUROPE--Nov. 1943

(Figures, in thousands of metric tons per year, are those of Report EOC 45-2 except as regards present crude production, item K).

(a) Italian loss

Naples	200
Bari	250
	<u>450</u>

(b) Italian Immobilization

Aquila-Trieste	300
SIAP-Trieste	150
ROMSA-Fiume	150
AGIP-Venice	350
IAFTA-Spezia	400
ANIC-Leghorn	250
	<u>1,600</u>

(h) Cont'd

Schliemann-Grasbrook	65
Rhenania Ossag-Grasbrook	130
DPAC-Neuhof	65
Schindler-Neuhof	40
Duetsche Gasoline-Dollbergen	40
Vacuum-Bremen	60
Schindler-Peine	20
Niedersachsen-Dollbergen	10
Deutsche Gasoline-Emmerich	60
Ersag-Intershall-Salzbergen	30
Schmitz-Dortmund	20
Rhenania-Ossag-Monheim	115
	<u>720</u>

(c) Rumanian loss

Astra (50%)	900
Colombia (100%)	535
Concordia (15%)	225
Credit Minier (100%)	535
Orion (30%)	230
Steaua (100%)	<u>1,500</u>
	<u>3,925</u>

(i) Residual Capacity

Total	26,115
Lost (item f)	<u>11,545</u>
	<u>14,570</u>
Immobilized (item g)	<u>4,085</u>
	<u>10,485</u>
Immobilized (item h)	<u>720</u>
	<u>9,765</u>

(d) German loss (assumed)

Rhenania-Harburg (40%)	220
Ebano-Harburg (40%)	160
Eurotank-Fet'haven (40%)	<u>160</u>
	<u>540</u>

(j) Original Cap'y Figures

Germany	2,505
Czechoslovakia	700
Austria	800
Hungary	400
Italy	2,100
Yugoslavia	180
Rumania	<u>9,280</u>
Poland	800
Estonia	100
France	.7,915
Lowlands, etc.	<u>1,335</u>
	<u>26,115</u>

(e) French loss

Dunkerque	450
Courchelettes	300
Gonfreville	1,600
Port Jerome	1,250
Gravenchon	300
Petit Couronne	750
Consomm.-Donges	130
Pechel.-Donges	250
	<u>5,030</u>

(k) Crude Production Rate,  
Dec. 1, 1943

Germany	993
Czechoslovakia	32
Austria	1,268
Hungary	800
Italy	10
Yugoslavia	.50
Rumania	<u>5,067</u>
Poland	400
Estonia	95
France	<u>95</u>
	<u>8,810</u>

(g) French Immobilization

Pauillac	500
Bec d'Ambes	350
Frontignan	300
Martigues	650
Berre	550
L'Avera	400
Belg. Netherlands	
Denmark, Norway	<u>1,335</u>
	<u>4,085</u>

(l) Excess Refining Cap'y

Available (item i)	9,765
Crude	<u>8,810</u>
Excess	<u>955</u>

(h) German non-crude cap'y

Vacuum-Schulau	15
Albrecht-Grasbrook	30

i. Mineralöl & Asphaltwerke - Osterndorf, Germany

Common Name of the Refinery: MWAQ

Name of Company: Mineralöl und Asphaltwerke A.G.

Address of Company: -

Affiliations of Company: -

Location of Refinery: Osterndorf, on right bank of Wibe river, 40 miles downstream from Ingolstadt near Munich. The refinery is on the Kaiser Wilhelm canal near the point where this joins the river.

Capacity in metric tons per year: 180,000, based on 140,000(a), 125,000(b),  
150,000(d), 140,000(z), 140,000(n)  
2500 B/P (ii)

Distillation Facilities: Pipe still and small stills (ii).

Cracking Facilities: None

Lube Facilities: None

Tunage Capacity in metric tons: 64,000(m) and (n)

Damages and Demolition: slight damage (cc). No recent damage.

Remarks: Asphalt facilities. Refinery probably inactive, Oct. 1936.

2. Europäische Tanklager

Hamburg, Germany

Common Name of the Refinery: Eurotank

Name of Company: Europäische Tanklager und Transport Aktiengesellschaft

Address of Company: Esplando 6, Hamburg 36, Germany

Affiliations of Company: Nitig Company, Berlin;  
Foreign Oil Co. Inc. 1st New York bldg.  
Boston, Mass.

Location of Refinery: On S. bank of Elbe river in the Finkenwerder section of  
the Hamburg region and just a few hundred yards SE of  
of the Neuer Petroleumhafen basin which is about 6  
miles downstream from the main Hamburg City bridges.

Capacity in metric tons per year: 400,000 is accepted although Winkler Koch  
who designed and built the refinery states  
its actual capacity as 9-11,000 B/D. Other  
figures are: 380,000(a), 500,000(b),  
400,000(q), 450,000(o), 300,000(w), 385,000  
(z), 6000 B/D (ii)

Distillation Facilities: Combination W-K topping and cracking unit with top-  
ping by heat exchange and gas oil cracking and  
naphtha reforming in two coils. Pitch from a vacuum  
tower following the cracking coil tower. Debutan-  
ization and stabilization, with sale of propane  
and butane.

Cracking Facilities: As shown above.

Lube Facilities: None.

Tankage Capacity in metric tons: Unknown

Damages and Demolition: Bombing damage to tankage nearby(cc). Oct. 1943  
shows no damage to refinery.

Remarks: Located close to considerable storage tank farm. 1941 photos  
show change in shape of harbors. This refinery built in 1933-5.

3. Rhenania Office

Hamburg, Germany

Common Name of the Refinery: Rhenania-Hamburg

Name of Company: Rhenania-Ossag Mineraloelwerke, A.G.

Address of Company: Hamburg, Germany

Affiliations of Company: Shell Transport & Trading Co., Ltd. (and NY  
Koninklijke Nederlandse Maatsch. N.V.). St. Helen's Court  
London S.C.3.

Capacity, in metric tons per year: 550,000, other figures 390,000(z), 300,000  
(b), 450,000(c), 30,000(w), 550,000(z),  
550,000(z), 550,000(ja), 100,000 (addition  
to 460,000) being added in 1939(c), 5000  
B/D (ii).

Distillation Facilities: Atmospheric and vacuum pipe stills for crude and  
topped crude. Vacuum pipe still for asphalt. Lube  
stills.

Cracking Facilities: None, although hot cracking for synthetic lube pro-  
duction was projected in 1939.

Lube Facilities: Acid treating or lube hydrodistillation. Also oleum  
plant, dewaxing plant and synthetic lube plant projected  
in 1939. Oleum plant not reported installed - 40,000  
T/yr capacity (z).

Refined Capacity in metric tons: 390,000 (assuming from (c)), 115,000 (v)  
by (c), 115,000(ff), 373,000(z).

Damages and Demolition: Bombed (cc). No damage visible Oct. 1945.

Remarks: This plant works in conjunction with the Rhenania-Crashbrook plant

which only a few miles away.

4. Ebano Asphaltworks

Hamburg, Germany

Common Name of the Refinery: Ebano

Name of Company: Ebano Asphaltwerke A.G.

Address of Company: Hamburg, Germany

Affiliations of Company: Standard Oil Co. (N.J.)

Location of Refinery: Alongside the Rhenania refinery. On the S bank of the Süder Elbe, 1½ miles W of the Hamburg bridges. Hamburg centers about 5 miles SW of the Hamburg bridges.

Capacity in metric tons per year: 400,000. Figures reported: 400,000(a), 420,000(b), 400,000(z), 8000 B/D (ii) 500 (gg).

Distillation Facilities: Two 2-stage crude pipe stills, three asphalt oxidizing stills.

Cracking Facilities: None (cracking unit under consideration in 1939)

Lube Facilities: None

Tankage Capacity in metric tons: 100,000 according to (c).

Damage and Demolition: Damage Aug. '43, to pipe still and pumphouse.

Remarks: Products include unfinished naphtha, gas oil and lube stocks as well as fuel oil and finished asphalt.

5 Rhenania Ossag

Hamburg, Germany

Common Name of the Refinery: Rhenania-Crusbrook

Name of Company: Rhenania-Ossag Mineralölwerke, A.C.

Address of Company: Hamburg, Germany

Affiliations of Company: Shell Trading & Transport Co.

(and Koninklijke Nederlandsche Mij).

St. Helen's Court, E.C.3.

Location of Refinery: On small canal from the S. bank of the Norder Elbe;  
in Kleiner Crusbrook, just 2 miles W. of the Hamburg  
Bridges.

Capacity in metric tons per year: 130,000 generally accepted. Figures re-  
ported: 100,000(a), 150,000(b), 130,000(c),  
100,000(v), 150,000(z), 130,000(dd),  
2000 B/D (ii)

Distillation Facilities: None, except in solvent extraction unit.

Cracking Facilities: None

Lube Facilities: Edelsoam plant and acid and clay treating facilities. Greas-  
e plant. Solvent dewaxing.

Tankage capacity in metric tons: 121,000 according to (aa), 46,000 M<sup>3</sup> (ff),  
121,000(z)

Damaging and Demolition: Slight damage(cc), More damage Aug. '43 but in use.  
Oct. '43.

Remarks: Operates in connection with Rhenania-Hamburg. For lube manufacture.

6. Albrecht

Hamburg, Germany

Colon Name of the Refinery: Albrecht-Hamburg

Name of Company:

Address of Company:

Affiliations of Company:

Location of Refinery: Alongside the Schliemann refinery and just SW of the Rhenerit in Kleiner Grasbrook, 2 miles " of the Hamburg bridges. On a small canal from the S. bank of the Norder Elbe.

Capacity in metric tons per year: 30,000 based on 30,000(a), 35,000(b),  
30,000(q), 35,000(w).

Distillation Facilities: None

Cracking Facilities: None

Lube Facilities: Acid and clay

Tankage Capacity in metric tons: 40,000(w)

Damage and Demolition: Damaged and not fully repaired by Oct, '45.

Remarks: A lube plant

Hamburg, Germany

7 Ernest Schliemann

Common Name of the Refinery: Schliemann

Name of Company: Ernest Schliemann Oelwerke, A.G.

Address of Company: Hamburg, Germany

Affiliations of Company:-

Location of Refinery: Alongside the Albrecht refinery and just S of the Rhine in Klein Grasbrook, 2 miles W of the Hamburg bridges. On a small canal from the S. bank of the Norder Elbe.

Capacity in metric tons per year: 65,000 based on 50,000(a), 75,000(b),  
65,000(q), 60,000(r).

Distillation Facilities: No distilling equipment

Cracking Facilities: None

Lube Facilities: Acid and clay for production of white oils as well as ordinary lubes.

Trucking Capacity in metric tons: 40,000(v)

Damages and Demolition: Slightly damaged Oct. '43.

Remarks: A lube plant

S. Deutsche Petroleum

Hamburg, Germany

Common Name of the Refinery: Deutsche Petroleum - Wilhelmsburg

Name of Company: Deutsche Petroleum A.G.

Address of Company: Martin Luther Strasse, Berlin-Schoonberg

Affiliations of Company: Anglo-Irish Oil Co.  
London

Location of Refinery:

Wilhelmsburg, which is just S. of Hamburg across the  
Hamburg bridges. The refinery is 1½ miles due W.  
of the Wilhelmsburg RR station and just ½ mile W of  
the highway from Hamburg to Harburg. On the N. of  
the Reiherstieg canal.

Capacity in metric tons per year: 65,000 based on 70,000(a), 60,000(b),  
65,000(q), 75,000(w), 70,000(z),

Distillation Facilities: Small stills

Cracking Facilities: None

Lube Facilities:

Tanking Capacity in metric tons: 95,000(g).

Damage and Demolition: Damage to tanks by bombing (cc). Further damage  
readily is possible.

Workers:

Hamburg, Germany

9. Julius Schindler

Common Name of the Refinery: Schindler-Hamburg

Name of Company: Oelwerke Julius Schindler

Address of Company: Hohes Bleichen 28, Hamburg 36, Germany

Affiliations of Company:

Location of Refinery: In Neuhof which is to the extreme NW of Wilhelmsburg, SW of the Hamburg bridges and NW of the Hürburg bridges. The refinery is on the NE bank of the Rethe canal, which takes off SE from the Kohlbrand.

Capacity in metric tons per year: 40,000 based on 80,000(a), 35,000(b),  
40,000(q), 50,000(w).

Distillation Facilities: Shell stills, atmospheric and vacuum

Cracking Facilities: None

Lube Facilities: Acid and Clay

Tankage Capacity in metric tons: 40,000(w)

Refuge and Demolition: No arrangements apparent Oct. '43.

Remarks: A lube plant

10. Rhonania Ossag

Harburg, Germany

Common Name of the Refinery: Rhonania-Wilhelmsburg

Name of Company: Rhonania Ossag Mineraloerke, A.G.

Address of Company: Hamburg, Germany

Affiliations of Company: Shell

Location of Refinery: In Wilhelmsburg, half way between the Rhonania Grasbrook and Rhonania Harburg refineries and alongside, just W of the Schliemann refinery. On the N bank of the Reiherstieg canal where it blends halfway between the Norder and Suder Elbe River branches.

Capacity in metric tons per year: 70,000 (fr)

Distillation Facilities: Shell stills

Gasoline specialty plant

New pipe still built between Sept. '41 and July '42.

Cracking Facilities: None

Lube Facilities: None

Tar/Asphalt Capacity in metric tons: 19,000 ft<sup>3</sup>(fr), 90,000(z)

Burnage and Demolition: Slight damage.

Remarks: This is simply a special gasoline plant.

11 Deutsche Vacuum

Hamburg, Germany.

Common Name of the Refinery: Schulau

Name of the Company: Deutsche Vacuum Oil A.G.

Address of Company: Hamburg, Germany

Affiliations of Company: Socony-Vacuum Oil Co.  
New York, New York

Location of Refinery: On N. bank of Elbe river just E. of the lighthouse  
which is SE of Schulau which in turn is just S of  
Hamburg. The refinery is 19 km downstream from the  
Hamburg RR bridge.

Capacity in metric tons per year: 19,000

Distillation Facilities: Six 800 bbl. shell stills for lube rerunning

Cracking Facilities: None

Lube Facilities: Acid and soda, wax pressing, lube rerunning and blending,  
grease compounding.

Tankage Capacity in metric tons: 197,517 (hh) 51,000(z)

Damage and Demolition: Bombed severely in March 1943 and still inactive  
Oct. '43.

Remarks: This plant used for finishing of lube distillates from Bremen.  
Total output (50 gallon barrels): 1936 - 128,000  
37 - 171,000  
38 - 145,000

12. Deurag-Nerag

Misburg (Hannover) Germany

Common Name of the Refinery: Deurag-Nerag

Name of Company: Deutsche Erdöl Raffinerie A.G. und Gewerkschaft  
Neue Erdöl Raffinerie A.G.

Address of Company: Misburg (Hannover), Germany.

Affiliations of Company: Elverath

Location of Refinery: At junction of Wester-Elbe and Zweig canals at  
Misburg which is 4 miles E. of Hannover.

Capacity in metric tons per year: 300,000 b used on 290,000(a), 250,000(b)  
300,000(d), 420,000(z), 450,000(occ)

Distillation Facilities: Two 2-stage pipe stills for crude. Rerun  
pipe still.

Cracking Facilities: Dubbs cracker

Lube Facilities: Furfural solvent extraction, benzol-acetone dewaxing.  
Solvent ext. capacity 40,000 T/yr. (z).

Tankage Capacity in metric tons: 235,000(a) and (z)

Durance and Demolition: Severely bombed in 1941 and reported out of com-  
mission for six months. October 1943 reports show  
activity after slight damage in September.

Remarks: Polymerization plant probably completed in 1942. The 2500 B/T  
refinery, installed by McKee just before war, probably doubled.  
This refinery in two parts: Deurag, the old part, and Nerag,  
containing the new lube facilities.

Peine (Hannover) Germany

13 Julius Schindler

Common Name of the Refinery: Schindler-Peine

Name of Company: Oelwerke Julius Schindler, G.m.b.h.

Address of Company: Hohe Bleichen 28, Hamburg 33, Germany

Affiliations of Company: -

Location of Refinery: Peine, which is 20 miles E. by S. of Hannover.

Capacity in metric tons per year: 20,000 based on 30,000 (a), 20,000 (b),  
18,000 (q), 15,000 (w)

Distillation Facilities: Shell stills

Cracking Facilities: None

Lube Facilities: None except axle oil

Tankage Capacity in metric tons: 5,000 (w)

Damage and Demolition: No report

Remarks: Small gasoline and tractor fuel business. Mainly axle oil.  
Slight activity October '43.

14 Deutsche Gasolin

Dollbergen (Hannover), Germany

Common Name of the Refinery: Deutsche Gasolin-Dollbergen

Name of Company: Deutsche Gasolin A.G.

Address of Company: Berlin

Affiliations of Company: Shell(?) SOCONY(?) I.G. Farben(?)

Location of Refinery: Dollbergen, which is 20 miles E. of Hannover.

Capacity in metric tons per year: 40,000

Distillation Facilities: Shell stills, new pipe still

Cracking Facilities: None

Lube Facilities: Axle Oil only

Tankage Capacity in metric tons:

Damage and Demolition: Slight bombing damage reported in 1943. Bombed recently.

Remarks: Small business in gasoline, tractor fuel and axle oil. Reported doubled in size with new pipe still. Construction still active. December 1943.

18 Niedersachsen-Norddeutsche

Dollbergen (Hannover) Category

Common Name of the Refinery: Niedersachsen (Or Norddeutsche)

Name of Company: Norddeutsche Mineralöl A.G.

Address of Company: Dollbergen (Hannover), Germany

Affiliations of Company: None

Location of Refinery: Dollbergen, which is 20 miles E. of Hannover.

Capacity in metric tons per year: 10,000 based on 10,000(a), 10,000(b)

Distillation Facilities: Shell stills

Cracking Facilities: None

Lube Facilities:

Tanage Capacity in metric tons: ?

Purge and Demolition: -

Remarks: -

16. Vacuum Oil Co.

Oslebshausen, (Bremen); Germany

Common Name of the Refinery: Vacuum Oil

Name of Company: Deutsche Vacuum Oil A.G.

Address of Company: Bremen, Germany

Affiliations of Company: Socony Vacuum Oil Co.  
26 Broadway, New York, N.Y.

Location of Refinery: Oslebshausen, which is S. of Bremen.

Capacity in metric tons per year: 80,000 based on 100,000(a), 90,000(b),  
180,000(z), 180,000(as).

Distillation Facilities: Crude pipe still and shell stills plus a  
rare run pipe still.

Cracking Facilities: None

Lube Facilities: New equipment, moved to Kolin, Czechoslovakia

Tankage Capacity in metric tons: 150,000(z)

Damages and Demolition: Slight damage to tanks (cc).  
Refinery shows no damage Oct. '43.

Markings: Primarily lube plant

17 Deutsche Gasolin

Emscher, Germany

Common Name of the Refinery: Deutsche Gasolin - Emmerich

Name of Company: Deutsche Gasolin A.G.

Address of Company: Berlin

Affiliations of Company: Shell(?) SOCOUJ(?) I.G. Farben(?)

Location of Refinery: Emmerich, which is 40 miles NW of Duisberg, on the Rhine.

Capacity in metric tons per year: 60,000 based on 70,000(a), 60,000(b),  
70,000(g), 50,000(z), 50,000(aa)

Distillation Facilities: Pipe still

Cracking Facilities: Small unit

Lube Facilities:

Tankage Capacity in metric tons: ?

Damage and Demolition: Badly damaged in June 1940 and in 1942 (cc).  
Repaired and OK in July 1943.

Remarks:

18 Erstag-Wintershall

Salzbergen, Germany

Common Name of the Refinery: Erstag-Salzbergen

Name of Company: Erdöl-Raffinerie Salzbergen

Address of Company: Kassel

Affiliations of Company: SOCONY (?) SHELL (?) Wintershall

Location of Refinery: Salzbergen which is about 2 Km NW of Rhine, close to the Netherlands border.

Capacity in metric tons per year: 60,000 based on 50,000(a), 30,000(b), 20,000(c), 100,000(d), 100,000(aa).

Distillation Facilities: Shell stills  
New Pipe Still

Cracking Facilities: Small unit

Lube Facilities:

Tankage Capacity in metric tons: 66,000(aa).

Drawdown and Demolition: Unknown

Remarks: Underground storage tanks. Considerably extended in 1941 including new pipe, still and tank etc. with activity.

19 Schmitz Westfälische

Dortmund, Germany

Common Name of Refinery: Schmitz-Westfälische

Name of Company: Westfälisch Mineralöl und Asphaltwerke, M.H.  
Schmitz Norrlandit Gesellschaft.

Address of Company: Dortmund

Affiliations of Company: -

Location of Refinery: Dortmund.

Capacity in metric tons per year: 20,000 based on 20,000(s), 25,000(q),  
30,000(z).

Distillation Facilities: Small stills

Cracking Facilities: None

Lube Facilities: ?

Tankage Capacity in metric tons: ?

Damage and Demolition: Unknown

Remarks:

20 Rhenania-Ossag

Monheim, Germany

Common Name of the Refinery: Rhenania-Monheim

Name of Company: Rhenania-Ossag Mineralölwerke, A.G.

Address of Company: Hamburg, Germany

Affiliations of Company: Shell Transport & Trading Co., Ltd.  
(and NV Koninklijke Nederlandsche Mij).  
St. Helen's Court, London, E.C.3.

Location of Refinery: Monheim, which is on the right bank of the Rhine,  
a few miles S. of Dusseldorf

Capacity in metric tons per year: 115,000 based on 100,000(a), 100,000(b),  
130,000(c), 75,000(w), 115,000(z),  
115,000(ad).

Distillation Facilities: Shell stills, some under vacuum

Cracking Facilities: None

Lube Facilities: Acid and clay, small SO<sub>2</sub> extraction unit (8000 T/yr)

Tankage Capacity in metric tons: 36,000(c), 42,000 M<sup>3</sup> (ff)

Damages and Demolition: Slight damage by bombing reported in 1940.  
May '43 report indicated severe damage, reducing  
capacity to 25%.

Marks: This is not a crude oil refinery, although it had some asphalt  
business.

21 Rhenania Ossag

Reisholz (Dusseldorf), Germany

Common Name of the Refinery: Rhopania-Reisholz

Name of Company: Rhenania Ossag Mineralölwerke, A.G.

Address of Company: Würzburg, Germany

Affiliations of Company: Shell Company

Location of Refinery: Reisholz, which is 4 miles SE of Dusseldorf

Capacity in metric tons per year: 67,000 (ff)

Distillation Facilities: Shell stills  
Gasoline specialty plant

Cracking Facilities: None

Lube Facilities: None

Storage Capacity in metric tons: 37,000 (ff), 65,000 (z)

Damage and Demolition:

Remarks: This is simply a special gasoline plant.

Common Name of the Refinery: Apollo-Bratislava

Name of Company: Apollo Raffinerie Minerálnich Olíju

Address of Company: Culanova

Affiliations of Company: I.G. Farbenindustrie (II). Formerly French owners.

Location of Refinery: About 2 miles out of Bratislava (Pressburg) in Danube harbor.

Capacity in metric tons per year: 150,000 based on 60,000(a), 90,000(h), 150,000(j), 80,000(z), 90,000(jj), 1800 B/D (ii) and additions (y).

Distillation Facilities: Bruhn Konigsfeld Pipe still recently made two stage (y). Also shell stills and McKee pipe still (y).

Cracking Facilities: Dubbs unit for 1100 B/D. 40,000 T/yr (y).

Lube Facilities: Acid, clay, filter press dewaxing. Also phenol extraction and Barisol dewaxing.(y)

Hydrogen Capacity in metric tons: 60,000(n), 200,000(aa), 65,000(jj), 60,000(y)

Demolition and Demolition: None

Remarks:

23-Lederer - Benzol Verband

Kralupy, Bohemia

Common Name of the Refinery: Kralupy

Name of Company: Kralupska Rafinerie Mineralnich Oleju (Lederer & Co.).

Address of Company: Prague

Affiliations of Company: Czechoslovak

Location of Refinery: Kralupy, just N. of Prague, on Elba river on RR  
from Prague to Podriokly.

Capacity in metric tons per year: 60,000 based on 60,000(a), 50,000(b),  
50,000(c), 33,000(z), 33,000(aa),  
60,000(jj)

Distillation Facilities: Shell stills

Cracking Facilities: None

Lube Facilities:

Tartrage Capacity in metric tons: 25,000 (jj)

Damage and Demolition:

Remarks:

24 Vacuum Oil Company.

Kolin, Bohemia

Common Name of the Refinery: Kolin

Name of Company: Vacuum Oil Co. A.S.

Address of Company: Prague

Affiliations of Company: Socony Vacuum  
New York, New York

Location of Refinery: At Sanderznic, the northern suburb of Kolin, which is  
62 Km E. of Prague. About 2 Km N. of Elbe, on RR  
from Prague to Podnokly.

Capacity in metric tons per year: 90,000 based on 150,000(a), 90,000(b),  
100,000(q), 80,000(z), 80,000(aa),  
120,000(jj), 1800 B/D(ii).

Distillation Facilities: Foster-Wheeler pipe still, atmospheric and vacuum.  
Also shell stills.

Cracking Facilities: None

Lube Facilities: Duosol solvent extraction, Lummus benzol-acetone demarking.

Tankage Capacity in metric tons: 50,000(h), 60,000(jj)

Turnaround and Demolition: None

Remarks: Distillation facilities reported increased considerably above  
90,000 T/yr since war (hh).

25. Fanto Werke

Pardubice, Bohemia

Common Name of the Refinery: Fanto-Pardubice

Name of Company: Fanto Refinerie

Address of Company: Fratres Mlachow

Affiliations of Company: Swiss

Location of Refinery: 2 Km N of Pardubice, 120 Km E and slightly S. of Prague.

Capacity in metric tons per year: 200,000 based on 190,000(a), 200,000(b),  
90,000(c), 180,000(z), 120,000(jj),  
4000 D/P (ii)

Distillation Facilities: Vacuum pipe still and shell stills

Cracking Facilities: None

Lube Facilities: Acid and clay, filter presses, 20,000 T/yr(y)

Tankage Capacity in metric tons: 70,000(jj)

Demolge and Demolition:

Remarks:

26 Fanto Werke

Novy Bohumin (Oderberg), Moravia

Common Name of the Refinery: Fanto-Bohumin

Name of Company: Fanto Werke, A.G.

Address of Company: Prague, Smichow

Affiliations of Company:

Location of Refinery: Novy Bohumin (Oderberg), important RR junction a few miles N. of Moravská Ostrava.

Capacity in metric tons per year: 60,000 based on 90,000(a), 60,000(b),  
50,000(c), 65,000(z), 65,000(aa),  
50,000(jj)

Distillation Facilities: Shell stills

Cracking Facilities: None

Lube Facilities:

Tankage Capacity in metric tons: 50,000 (jj)

Damage and Demolition:

Permits:

27. Privozer Mineralöl  
Privoz (Moravská Ostrava), Moravia

Common Name of the Refinery: Privoz

Name of the Company: Privozer Mineralölwerke, A.G.

Address of Company: Moravská Ostrava

Affiliations of Company: Thoraach of Vienna

Location of Refinery: Privoz, a suburb of Moravská Ostrava in the NE corner of Moravia, on the RR from Bohumín to Přerov.

Capacity in metric tons per year: 50,000 based on 50,000(a), 65,000(b),  
40,000(c), 55,000(z), 55,000(aa),  
40,000(jj)

Distillation Facilities: Shell stills

Cracking Facilities: None

Lube Facilities:

Tankage Capacity in metric tons: 20,000(jj)

Storage and Demolition:

Remarks:

23. Government Refinery

Dubowa, Slovakia

Common Name of the Refinery: Dubowa

Name of Company: ?

Address of Company: ?

Affiliations of Company: Government

Location of Refinery: Dubowa, which is NE of Vienna and SE of Moravska Ostrava. On the RR from Zvolen to Marsocany, near Pobrezova.

Capacity in metric tons per year: 90,000 based on 90,000(b), 70,000(g), 60,000(z), 60,000(aa), 50,000(jj), 60,000(y)

Distillation Facilities:

Cracking Facilities:

Lube Facilities:

Tankage Capacity in metric tons: 50,000(jj)

Damage and Demolition:

Remarks: This refinery built by the Government in 1935-7 and the intelligence items relating to it have been scarce. Produced 32,000 T in '42.'y).

29. Shell Floridsdorfer

Floridsdorf (Vienna), Austria

Common Name of The Refinery: Floridsdorf

Name of Company: Shell-Floridsdorfer Mineralölfabrik, A.G.

Address of Company: Vienna

Affiliations of Company: Shell Transport & Trading Co., Ltd.  
(and NV Koninklijke Nederlandsche Mij.).  
St. Helen's Court, London, E.C.3.

Location of Refinery: Floridsdorf, about 5 miles N. of Vienna's  
center bridge.

Capacity in metric tons per year: 100,000 based on 100,000(a), 100,000(b),  
100,000(c), 80,000(d), 90,000(z),  
90,000(dd), 2000 P/B (ii)

Distillation Facilities: Pipe still atmospheric and vacuum

Cracking Facilities: None

Lube Facilities: Acid and clay, and vacuum still

Tankage Capacity in metric tons: 15,000, 31,000 M<sup>3</sup>(c)

Dismantle and Demolition:

Remarks: Intelligence items indicate a considerable increase in capacity  
recently.

30 Creditul Minier

Korneuburg (Vienna), Austria

Common Name of the Refinery: Korneuburg

Name of Company: Credit Minier Osterreichisch-Rumanische Ges. v.o.

Address of Company: Vienna

Affiliations of Company: --

Location of Refinery: Southern outskirts of Korneuburg, on the E. bank  
of the Danube about 6 miles upstream from the  
north RR bridge at Vienna.

Capacity in metric tons per year: 50,000 based on 50,000(a), 70,000(b),  
20,000(c), 36,000(w), 45,000(z),  
45,000(aa), 24000 R/D (ii)

Distillation Facilities: Pipe still without tower plus 4 shell stills.

Cracking Facilities: None

Lube Facilities: Acid and clay

Tankage Capacity in metric tons: 10,000(q), 15,000(w)

Demolition and Removal: None

Remarks:

51 Vacuum Oil Company

Klagen (Vienna), Austria

Common Name of the Refinery: Maeran

Name of Company: Brenzin und Oel Industrie Maeran, A.G.  
(Vacuum Oil Co. A.G.)

Address of Company: Vienna

Affiliations of Company: Socony-Vacuum, New York

Location of Refinery: Klagen, which is 8 miles E from center of Vienna

Capacity in metric tons per year: 60,000 based on 30,000(a), 60,000(b),  
60,000(q), 66,000(z), 66,000(aa)

Distillation Facilities: Brunn Konisfeld atmospheric and vacuum pipe  
still. Also 3 shell stills.

Cracking Facilities: None

Lube Facilities: Continuous acid treating, with centrifuges, and clay  
contacting with 3 filter presses, 2 grease kettles

Tankage Capacity in metric tons: 20,000(b), 20,670(h)(bb)

Barrels and Demolition: None

Remarks: Full details of the refinery ownership and equipment in P&W  
Foreign Division N.Y. files.

52 Österreichische Fanto

Vosendorf (Vienna), Austria

Common Name of the Refinery: Fanto-Vosendorf

Name of Company: Österreichische "Fanto", A.G.

Address of Company: Vienna

Affiliations of Company: --

Location of Refinery: Vosendorf, which is 6 miles SW of the center of Vienna.

Capacity in metric tons per year: 40,000 based on 30,000(a), 40,000(q), 40,000(z).

Distillation Facilities: Pipe still

Cracking Facilities: None

Lube Facilities: None

Tankage Capacity in metric tons: 10,000(?)

Dismantle and Demolition: None

Remarks:

53. Pterodilema - (C.O.H.)

Arno di Faro, Italy.

## Common Name of the Species

Name of Company: Società Petroliera Italiana

Address of Company: 1200 1/2 E. 11th St., New York.

Applications for Company Standing 21-46. (11-7)

Location of Refinery: Formoso River, which is 2 miles S of rural  
village of Formoso.

## Location of Refinery:

Location C-1000  
Total capacity 40,000(L) 50,000(G)

Capacity in millions of tons 2000-1/2 (v)

distillation facilities and stills

U.S. Civil War Militia: 1860

## Lahore Feminines

1960 Collection

## Use of an Oligation

Answer: Only a little still still  
available, especially rope.

54 Petrolia

Piernazuelo, Italy

Common Name of the Refinery: Petrolia

Name of Company:

Address of Company: Nove, Italy

Affiliations of Company:

Location of Refinery: Piernazuelo

Capacity in metric tons per year: 10,000

Distillation Facilities: Small stills

Cracking Facilities: None

Lube Facilities: None

Tankage Capacity in metric tons:

Demolition and Demolition:

Remarks: Operated on a small part of the local crude

Sc. MARY, di VENDRI 100, Italy

Common name of the refinery: Hoffmeyer Oil Refinery

Name of Company:

**Address of Company's Agent, if any**

Affiliation of Company: International Chemical Co.,  
New York, New York.

Location of library: Middle

Capacity in various units: 1000 (a), 220,000 (b),  
1000 (c), 220,000 (d), 3000 B/D (e),  
1000 (f), 220,000 (g).

Distillation facilities: Five stills each comprising one vacuum stage.

Cracking Facilities: Built crack for 22,000 bbl/day catalytic cracker for

solvent extraction.

Bank's capacity in matriculation: 17,000 (x, 120,000(+)

## Demolition

1938. - 1941. - 1942.

Common Name of the Refinery: Bari.

Name of Company: Aziende Nazionali Italiane - Combustibili.

Address of Company: Bari, Italy

Affiliations of Company:

Location of Refinery: On hill west of Bari on road to Neugno

Capacity in metric tons per yr.: 250,000(b), 150,000(x), 220,000(b),  
150,000(x), 200,000(x), 175,000(z), 185,000(3)(x),  
150,000(3)(x), 1,000 L/H (v), 5000 T/D (kk)

Distillation Facilities: Foster Wheeler distill, feed for 1000 T/D.  
Also railroad tills.

Cracking Facilities: 2 Heimcrackers, modified, feed for 600 T/D

Lube Facilities: Lube int. 1000 T/D, also lubricating facilities

Tankage Capacity in metric tons: 150,000(b), 150,000-25,000(x), 150,000(m)  
125,000 (mm), 215,000(z,m), 161,000 (j)

Dating and Demolition:

Remarks: New unit feed 15,000 T/yr.

Bosanski Brod, Yugoslavia

57. Vacuum Oil Company

Common Name of the Refinery: Brod

Name of Company: Standard-Vacuum of Croatia, Inc.

Address of Company: Bosanski-Brod

Affiliations of Company: Socony-Vacuum Oil Co., New York, New York

Location of Refinery: Bosanski Brod which is on the right bank of the Sava River  
about 113 miles ESE of Zagreb.

Capacity in metric tons per year: 100,000 based on 110,000 (a), 100,000 (b)  
100,000 (x), 94,000 (z), 100,000 (y).

Distillation Facilities: Atmospheric pipe still and vacuum shell stills

Cracking Facilities: None

Lube Facilities: Acid

Tankage Capacity in metric tons: 80,000 333,709 bbls. (b), 33,000-41,000 (x)  
44,000 (hh) 53,200 (x)

Damage and Demolition:

Remarks:

58. Anglo-Yugoslav-Shell

Caprag (Sisak) Yugoslavia

Common Name of the Refinery: Caprag

Name of Company: Shell Co. of Yugoslavia, Ltd. (Jugoslavensko Shell DD)

Address of Company: Sisak

Affiliations of Company: Shell, London

Location of Refinery: Caprag, which is just across the bridge and 1½ miles from Sisak on the Sava River, about 33 miles SE of Zagreb.

Capacity in metric tons per year: 100,000 (aa), 60,000 (a), 110,000 (b),  
100,000 (c), 10,000 (dd), 12,000 (z),  
100,000-120,000 (x), 100,000 (ff),  
120,000 (y).

Distillation Facilities: Shell stills, atmospheric and vacuum

Cracking Facilities: None

Lube Facilities: Yes

Tankage Capacity: in metric tons: 40,000 M<sup>3</sup> (cc), 34,900 (x)

Damage and Demolition:

Remarks: Handles Hungarian oil,

Osijek, Yugoslavia

59. Ipoil

Common Name of the Refinery: Osijek

Name of Company: Ivanovich & Co. (Astra DD)

Address of Company: Osijek

Affiliations of Company:

Location of Refinery: Osijek

Capacity in metric tons per year: 20,000 (a)

Distillation Facilities: A few shell stills

Cracking Facilities: None

Lube Facilities: None

Tankage Capacity in metric tons: 2,500 (x)

Damage and Demolition:

Remarks: Built of second-hand equipment

60. Astra Romana

Ploesti, Rumania

Common Name of the Refinery: Astra Romana

Name of Company: Astra Romana, S.S.

Address of Company: Bucarest, Rumania

Affiliations of Company: Shell Co. London

Location of Refinery: S edge of Ploesti

Capacity in metric tons per year: 1,750,000 based on 1,950,000 (a),  
2,500,000 (b), 2,000,000 (c)  
1,650,000 (v), 1,750,000 (dd),  
2,000,000 <sup>W</sup>(x), 1,750,000 (z)  
1,600,000 2,000,000 (ff)

Distillation Facilities: Two-stage McKee pipe still good for 3600 T/D  
maximum also shell still battery with pre-  
topper good for 3000 T/D maximum

Cracking Facilities: Four Dubbs crackers and reformer - 750,000 T/yr  
capacity. Trumble unit to fractionate cracked  
distillate.

Lube Facilities: Vacuum rerun pipe still. Acid treating and filtration

Tankage Capacity in metric tons: 400,000 (r), 420,000 (c), 147,000 (x),  
424,500 (ll).

Damage and Demolition: Considerable damage, now repaired (power plant, 3  
pipe stills, spare parts).

Remarks: Alkylation unit. Asphalt plant. Refinery produced 567,065 T of  
products first 6 months of 1941 (m). Two boiler houses: #1 has  
8 boilers, #2 (for Dubbs) has 5. Three turbogenerators.

Ploesti, Romania

61. Concordia "Vega"

Common Name of the Refinery: Concordia "Vega"

Name of Company: Concordia Vega SA Roumaine pour l'Industrie du Petrole

Address of Company: Bucarest, Romania

Affiliations of Company:

Location of Refinery: Edge of Ploesti

Capacity in metric tons per year: 1,450,000 based on 1,450,000 (a),  
1,570,000 (c), 1,450,000 (g),  
1,070,000 (d), 1,470,000 M<sup>3</sup> (e),  
1,300,000 (f), 1,300,000 (bb).

Distillation Facilities: Two pipe stills good for 370,000 T/yr and three  
batteries of shell stills good for 800,000 T/yr

Cracking Facilities: Winkler Koch cracker for 210,000-260,000 T/yr

Lube Facilities: Acid treating plant and vacuum rerun pipe still

Tankage Capacity in metric tons: 147,000 (x), 143,910 (ll)

Damage and Demolition: Considerable damage now repaired.

Remarks: Asphalt plant. Refinery produced 341,698 T of products first 6  
months of 1941 (mm).

62. Romano Americana

Ploesti, Rumania

Common Name of the Refinery: Romano-American

Name of Company: Romano Americana SA pour l'Industrie, le Commerce et  
l'Exportation du Petrole

Address of Company: Bucarest Rumania

Affiliations of Company: Standard Oil Co. (NJ) New York, New York

Location of Refinery: Felcajen, which is 3 miles E of Ploesti

Capacity in metric tons per year: 1,170,000 based on 1,170,000 (a),  
1,750,000 (b), 900,000 (c), 1,400,000 M<sup>3</sup>  
(x), 1,100,000 (z)

Distillation Facilities: Pipe still for 15,000 B/D and 12 Shell stills for  
12,000 B/D. Also Foster Wheeler pipe still for  
4,500 B/D bottoms and 6 asphalt shell stills.

Cracking Facilities: Tube and Tank cracking coil for 30,000 B/D

Lube Facilities: 6 vacuum shell stills acid agitators

Tankage Capacity in metric tons: 110,000 based on 808,730 bbls (a),  
134,000 (b), 104,000 (c), 163,957 (ll)

Damage and Demolition: None

Remarks: Asphalt plant. Refinery produced 333,675 T first 6 months of 1941  
(mm). Two boiler houses: #1 has 10 boilers, #2 has 8 boilers.  
Power plant has 4 diesel electric generators (ll).

63. Unirea Orion

Ploesti, Romania

Common Name of the Refinery: Orion

Name of Company: Unirea SA Romana de Petrol

Address of Company: Bucarest, Romania

Affiliations of Company:

Location of Refinery: Adjoining and nearly surrounded by Astra Romana refinery on S edge of Ploesti

Capacity in metric tons per year: 750,000 based on 750,000 (a), 550,000 (g),  
635,000 (v), 720,000 M<sup>3</sup> (x), 800,000 (z),  
720,000 (mm).

Distillation Facilities: Pipe still with two furnaces

Cracking Facilities: Mono (r) (Winkler Koch cracker (z))

Lube Facilities: Con vacuum shell stills

Tankage Capacity in metric tons: 90,000 57,000 (l) 55,940 (ll)

Damage and Demolition: Some damage now repaired.

Remarks: Three asphalt stills. This refinery works in connection with  
Speranta; has been enlarged since war. Has boiler house and  
power plant.

64. Unirca Speranta

Ploesti, Romania

Common Name of the Refinery: Speranta

Name of Company: Unirca SA Romana de Petrol

Address of Company: Bucarest, Rumania

Affiliations of Company:

Location of Refinery: SE edge of Ploesti

Capacity in metric tons per year: 440,000 based on 40,000 (a), 340,000 (g),  
420,000 (v), 441,000 (x), 400,000 (z).

Distillation Facilities: McKee pipe still good for 195,000 T/yr; two batteries of shell stills good for 146,000 T/yr.

Cracking Facilities: None

Lube Facilities: None

Tankage Capacity in metric tons: 30,000 33,000 (z) 33,000 (ii)

Damage and Demolition: No appreciable damage

Remarks: Works in connection with Orion. Produced 52,852 T first 6 mon. of 1941 (am). One main boiler house and two auxiliary boiler houses.

Ploesti, Rumania

65. Colombia, "Aquila"

Common Name of the Refinery: "Colombia "Aquila"

Name of Company: Bucarest, Rumania

Affiliations of Company:

Location of Refinery: SW edge of Ploesti

Capacity in metric tons per year: 535,000 based on 535,000 (a), 670,000 (b),  
450,000 (c), 480,000 (w), 540,000 m<sup>3</sup> (x),  
485,000 (z), 485,000 (bc).

Distillation Facilities: Winkler Koch pipe still good for 500,000 T/yr.  
(1500 B/D)

Cracking Facilities: Winkler Koch in combination with the pipe still. Two  
old Dubbs crackers are abandoned.

Lube Facilities: None

Tankage Capacity in metric tons: 65,000 65,000 (x) 64,750 (ll)

Damage and Demolition: Severe damage, now repaired.

Remarks: Old skimming unit (6000 B/D) tied in with new Winkler Koch equipment which was completed in 1938 in collaboration with A.F. Craig. Refinery produced 140,254 T first 5 months of 1941 (mm). Lachmann unit for cracked naphtha. Boiler and power house.

66. Petrol Block "Standard"

Ploesti, Rumania

Common Name of the Refinery: Petrol Block "Standard"

Name of Company: "Petrol Block" SA Romana

Address of Company: Bucarest, Rumania

Affiliations of Company:

Location of Refinery: Adjoining UnirSA Sporenta refinery on its W boundary,  
on SE edge of Ploesti

Capacity in metric tons per year: 485,000 based on 465,000 (a), 670,000 (b)  
530,000 (q), 350,000 (w), 504,000 M<sup>3</sup> (x),  
550,000 (z), 570,000 (bb)

Distillation Facilities: Two batteries of shell stills, also 6 steam stills.

Cracking Facilities: Dubbs cracker good for 144,000 T/yr

Lube Facilities: Battery of vacuum stills: Agitators

Tankage Capacity in metric tons: 96,000 82,000 (z) 82,056 (ii)

Damage and Demolition: No appreciable damage

Remarks: Supposed to have ordered a polymerization and hydrocodimer plant  
but it was never delivered (y). The refinery not operated in  
1942 (y). Produced 208,298 T first 6 months of 1941 (mm).  
Boiler and power house.

Ploesti, Rumania

67. Xenia

Common Name of the Refinery: Xenia

Name of Company: Xenia, S.A.

Address of Company: Bucarest, Rumania

Affiliations of Company:

Location of Refinery: NW edge of Ploesti

Capacity in metric tons per year: 290,000 based on 290,000 (a), 360,000 (b)  
150,000 (c), 230,000 (w), 292,000 M<sup>3</sup> (x)  
(mm), 230,000 (z)

Distillation Facilities: Borman pipe still and two shell rerun stills

Cracking Facilities:

Lube Facilities:

Tankage Capacity in metric tons: 49,000 49,000 (x)

Damage and Demolition: No damage

Remarks: Refinery produced 44,023 T first 6 months of 1941 (mm)

68. Dacia Romana

Ploesti, Romania

Common Name of the Refinery: Dacia

Name of Company: Dacia Romano Petroleum Syndicate

Address of Company: Ploesti

Affiliations of Company:

Location of Refinery: N part of Ploesti

Capacity in metric tons per year: 120,000, 250,000 (a), 225,000 (b)  
120,000 (y), 300,000 (m)

Distillation Facilities:

Cracking Facilities:

Lube Facilities:

Tankage Capacity in metric tons:

Damage and Demolition: No damage

Remarks: Ran 128,000 tons in 1939. Produced 29,010 in first 6 months of  
1941 (m)

Ploesti, Romania

69. Petrolmina-Lumina

Common Name of the Refinery: Petrolmina

Name of Company:

Address of Company:

Affiliations of Company:

Location of Refinery: In the southern part of Ploesti

Capacity in metric tons per year: 150,000 (r) (nm)

Distillation Facilities:

Cracking Facilities:

Lube Facilities:

Tankage Capacity in metric tons:

Damage and Demolition: None

Remarks: Refinery produced 49,750 T first 6 months of 1941 (nm)

70. Noris

Ploesti, Rumania

Common Name of the Refinery: Noris

Name of Company:

Address of Company:

Affiliations of Company:

Location of Refinery: In the northern part of Ploesti

Capacity in metric tons per year: 60,000 (r) . 61,000 (nm)

Distillation Facilities:

Cracking Facilities:

Lube Facilities:

Tankage Capacity in metric tons:

Damage and Demolition: None

Remarks: Produced nothing first 6 months of 1941 (nm)

71. Prahova - Petrolul Bucaresti

Bucharest, Romania

Common Name of the Refinery: Prahova

Name of Company: "Prahova" SA Romana pentru Industria si Comertul Petrolului

Address of Company: Bucarest, Rumania

Affiliations of Company: AGIP

Location of Refinery: In the Grivita district of Bucarest

Capacity in metric tons per year: 200,000 based on 205,000 (a), 262,000 (b)  
350,000 (g), 190,000 (v), 210,000 M<sup>3</sup> (x)  
(mm), 200,000 (z).

Distillation Facilities: McKee pipe still good for 210,000 T/yr

Cracking Facilities:

Lube Facilities:

Tankage Capacity in metric tons: 32,000 32,000 (x)

Damage and Demolition: No damage

Remarks: Refinery produced 70,815 T first 6 months of 1941 (m)

72. Petrol Block - Titan

Bucarest, Rumania

Common Name of the Refinery: Petrol Block - Titan

Name of the Company: Petrol Block

Address of Company: Bucarest

Affiliation of Company:

Location of Refinery: Bucarest

Capacity in metric tons per year: 55,000 (r) 48,000 (nm)

Distillation Facilities:

Cracking Facilities:

Lube Facilities:

Tankage Capacity in metric tons:

Damage and Demolition: None

Remarks:

Campina, Romania

73. Steaua Romana

Common Name of the Refinery: Steaua Romana

Name of Company: "Steaua Romana" SA pour L'Industria du petrol

Address of Company: Bucarest, Romania

Affiliations of Company: Rumanian, French and British

Location of Refinery: In NE outskirts of Campina which is N of Ploesti

Capacity in metric tons per year: 1,500,000 based on 1,214,000 (a),  
1,620,000 (b), 1,200,000 (q),  
1,400,000 (w), 1,500,000 (dd),  
1,240,000  $\times^3$  (x), 1,500,000 (z)

Distillation Facilities: Two batteries of continuous Stratford shell stills,  
new atmospheric and vacuum McKee pipe still good  
for 800,000 T/yr (y), 3 rerun batteries.

Cracking Facilities: Three Dubbs crackers good for 210,000 T/yr. One  
Dubbs reformer good for 60,000 T/yr.

Lube Facilities: Vacuum rerun battery

Tankage Capacity in metric tons: 208,000 197,000 (x) 197,200 (11)

Damage and Demolition: Main units destroyed. Not repaired.

Remarks: Wax plant complete. Asphalt plant. Refinery produced 203,930 T  
first 6 months of 1941 (mm). Has gray clay towers for cracked  
gasoline.

74. Creditul Minier

Brazi, Rumania

Common Name of the Refinery: Brazi

Name of Company: "Creditul Minier" SAR pentru Desvoltarea Industrial Miniere.

Address of Company: Bucarest

Affiliations of Company:

Location of Refinery: Brazi which is between Ploesti and Bucarest.

Capacity in metrictons per year: 535,000 based on 535,000 (a), 760,000 (b)  
420,000 (q), 450,000 (w), 540,000 M<sup>3</sup> (x)  
(mm), 530,000 (z)

Distillation Facilities: Brunn Konigsfeld pipe still

Cracking Facilities: Dubbs cracker good for 162,000 T/yr

Lube Facilities:

Tankage Capacity in metric tons: 61,000 61,000 (x) 73,000 (r) 72,350 (ll)

Damage and Demolition: Main units destroyed. Not repaired.

Remarks: Refinery produced 164,650 T first 6 months of 1941 (mm). Gray towers for cracked naphtha. Iso-octane plant (catalytic polymerization and hydrogenation). One boiler house with 3 boilers. Power plant with turbo generators.

Brasov, Rumania

75. Photogen-Vacuum

Common Name of the Refinery: Photogen

Name of Company: Photogen Rafinerie de Petrol, SA

Address of Company: Brasov, Rumania

Affiliations of Company: Socony-Vacuum Oil Co.  
New York, New York

Location of Refinery: Brasov, which is north of Campina

Capacity in metric tons per year: 35,000 based on 35,000 (z), 100,000 (b),  
45,000 m<sup>3</sup> (x), 34,000 (mm)

Distillation Facilities: Vacuum pipe still for 260 B/D - 4 vacuum shell  
stills

Cracking Facilities: None

Lube Facilities: Furfural treating unit.

Tankage Capacity in metric tons: 19,000 (b)

Damage and Demolition: No damage

Remarks: Refinery produced 5,153 t first 3 months of 1941 (mm)

76. Steaua Romana

Moinesti, Rumania

Common Name of the Refinery: Steaua Romana Moinesti

Name of Company:

Address of Company:

Affiliations of Company:

Location of Refinery: Moinesti

Capacity in metric tons per year: 50,000 (r) mm

Distillation Facilities:

Cracking Facilities:

Lube Facilities:

Tankage Capacity in metric tons:

Damage and Demolition: None

Remarks: Refinery produced 15,680 T first 6 months of 1942 (mm)

77. Romano Belgiana "Venus"

Ramnicu Sarat, Rumania

Common Name of the Refinery: Venus

Name of Company: Romano Belgiana

Address of Company:

Affiliations of Company:

Location of Refinery: Ramnicu Sarat

Capacity in metric tons per year: 40,000 (r) 50,000 (mm)

Distillation Facilities:

Cracking Facilities:

Lube Facilities:

Tankage Capacity:

Damage and Demolition: None

Remarks: Produced nothing during first 6 months of 1941 (mm)

78. Vacuum Oil Co.

Czecchowice (Dziedzice) Poland

Common Name of the Refinery: Dziedzice

Name of Company: Vacuum Oil Co.

Address of Company: Dziedzice

Affiliations of Company: Socony-Vacuum Oil Co. New York, New York

Location of Refinery: Czecchowice, otherwise called Dziedzice, in the SW corner of Poland, between Oswiecim and Bielsko. Refinery one kilometer S of RR station alongside tracks leading to Bielsko.

Capacity in metric tons per year: 75,000 based on 100,000 (a), 75,000 (b), 90,000 (z), 90,000 (aa)

Distillation Facilities: Foster Wheeler two-stage pipe still for crude and a few shell stills

Cracking Facilities: Kellogg (Cross) cracking for 60,000 T/yr (b)

Lube Facilities: Acid and clay with dewaxing facilities for 28,000 T/yr

Tankage Capacity in metric tons: 118,000 104,000 (hh)

Damage and Demolition:

Remarks: Running Austrian crude in 1943 (y)

79. Galicia-Malopolska

Jedlicze, Poland

Common Name of the Refinery: Jedlicze

Name of Company: Galicyjskie Karpackie Naftowe, SA

Address of Company:

Affiliations of Company: Malopolska

Location of Refinery: Jedlicze which is in the south central part of Poland

Capacity in metric tons per year: 75,000 based on 80,000 (a), 50,000 (b)  
75,000 (q), 42,000 (z), 42,000 (aa)

Distillation Facilities: Shell stills

Cracking Facilities: None

Lube Facilities: Acid

Tankage Capacity in metric tons:

Damage and Demolition:

Remarks: Running at rate of 48,000 T/yr in 1943 (y)

80. Polski-Związkowe-Małopolska

Trzebinja, Poland

Common Name of the Refinery: Trzebinja

Name of Company: Polski Związkowe Rafinerja Olejów Skalnych

Address of Company:

Affiliations of Company: Małopolska

Location of Refinery: Trzebinja, which is in the SW corner of Poland

Capacity in metric tons per year: 100,000 based on 100,000 (a), 70,000 (b)  
100,000 (q), 90,000 (z)

Distillation Facilities: Shell stills

Cracking Facilities: None

Lube Facilities: Vacuum rerunning, acid and presses. Solvent extraction  
equipment from France (y)

Tankage Capacity in metric tons:

Damage and Demolition:

Remarks: Not supposed running in 1943 (y). Acquired dismantled French  
process equipment.

31. Jaslo-Gartenberg & Schreier

Niegłowice (Jaslo) Poland

Common Name of the Refinery: Jaslo

Name of Company: Rafinerja Jaslo

Address of Company:

Affiliations of Company: Gartenberg and Schreier

Location of Refinery: Niegłowice, close to Jaslo, in south central Poland

Capacity in metric tons per year: 70,000 based on 70,000 (a), 90,000 (q)  
60,000 (z)

Distillation Facilities: Pipe still

Cracking Facilities: None

Lube Facilities: Vacuum rerunning, Acid and presses

Tankage Capacity in metric tons:

Damage and Demolition:

Remarks: Running at rate of 44,000 t/yr in 1943 (j). Fractionating towers  
were unsatisfactory. Equipment from French refineries reported  
installed.

82. Polmin

Drogobycz, Poland

Common Name of the Refinery: Polmin

Name of Company: Polmin State Oil Works

Address of Company:

Affiliations of Company:

Location of Refinery: Drogobycz, near S boundary of Poland

Capacity in metric tons per year: 160,000 based on 160,000 (a), 120,000 (b)  
130,000 (c), 120,000 (z)

Distillation Facilities: Shell stills

Cracking Facilities: None

Lube Facilities: Foster Wheeler Vacuum rerun pipe still, acid and presses

Tankage Capacity in metric tons:

Damage and Demolition: Badly damaged by bombing in 1941 but repaired.

Remarks: Running at rate of 32,000 t/yr in 1943 (z). Foster Wheeler  
unit rebuilt in 1943 by Zieleniewski

Drohobycz, Poland

63 Galicja

Common Name of the Refinery: Galicja-Drohobycz

Name of Company: Refinerja Galicja

Address of Company:

Affiliations of Company:

Location of Refinery: Drohobycz near its boundary of Poland

Capacity in metric tons per year: 140,000 based on 100,000(a), 100,000(b),  
140,000(c), 60,000(d)

Distillation Facilities: Postur-wheel or pipe still

Cracking Facilities: Unit for 60,000 t/yr (c), 60,000(b), 30,000(a)

Lube Facilities: Vacuum re-refining, acid & emulsion process

Tankage Capacity in metric tons:

Damage and Demolition:

Remarks: Running at rat. of 84,000 T/yr in 1948 (y).

84 Nafta-Malopolska

Drohobycz, Poland

Common Name of the Refinery: Nafta-Drohobycz

Name of Company: "Nafta" Spolka Akcyjna

Address of Company:

Affiliations of Company: Malopolska

Location of Refinery: Drohobycz, near S boundary of Poland

Capacity in metric tons per year: 60,000 based on 60,000 (a), 60,000 (b),  
60,000 (c), 35,000 (z)

Distillation Facilities: Shell stills.

Cracking Facilities: None

Lube Facilities: Acid treating and pressing

Tankage Capacity in metric tons: Acid: 2000; Crude: 100000; Gasoline: 100000

Damage and Demolition:

Remarks: Not running in 1945 (z)

25. Galicja-Halopolska

Clinik-Mariampolski, Poland

Common Name of the Refinery: Clinik-Mariampolski

Name of Company: Rafineria Clinik-Mariampolski

Address of Company:

Affiliations of Company: Galopolska

Location of Refinery: This town is near Gorlice.

Capacity in metric tons per year: 80,000 based on 40,000(a), 45,000(b),  
50,000(g), 60,000(z).

Petroleum Facilities: Shell stills.

Cracking Facilities: One unit for 20,000 t/yr (a), 20(b), 5(g).

Tube Facilities: Vacuum redistillation, acid and presses.

Tankage Capacity in metric tons:

Ramide and Demolition:

Remarks: Running rate of 55,000 t/yr in 1943.

Common Name of the Refinery: Gazownia

Name of Company: Rafineria Gazow Ziernych

Address of Company:

Affiliations of Company:

Location of Refinery: Unisyni, near Lvov

Capacity in metric tons per year: 40,000 based on 40,000(a), 42,000(b),  
30,000(c), 30,000(z).

Distillation Facilities: Foster Wheeler pipe still with atmospheric and  
vacuum stages.

Cracking Facilities: None

Lube Facilities: Acid treating and pressure.

Tankage Capacity in metric tons:

Damage and Demolition:

Remarks: Running over

Limanowa, Poland

87. Limanowa

Common Name of the Refinery: Limanowa

Name of Company:

Address of Company:

Affiliations of Company:

Location of Refinery: Limanowa

Capacity in metric tons per year: 100,000 (r)

Distillation Facilities:

Cracking Facilities

Lube Facilities:

Tankage Capacity in metric tons:

Damage and Demolition: None

Remarks:

88. Fanto Malopolska

Ustrzyki Dolne, Poland

Common Name of the Refinery: Fanto-Ustrzyki Dolne

Name of Company:

Address of Company:

Affiliations of Company:

Location of Refinery: Ustrzyki Dolne

Capacity in metric tons per year: 50,000 (r)

Distillation Facilities:

Cracking Facilities:

Lube Facilities;

Tankage Capacity in metric tons:

Damage and Demolition: None

Remarks:

Krosno, Poland

89. Stawiarski

Common Name of Refinery: Stawiarski

Name of Company:

Address of Company:

Affiliations of Company:

Location of Refinery: Krosno

Capacity in metric tons per year: 20,000 (r)

Distillation Facilities:

Cracking Facilities:

Lube Facilities:

Tankage Capacity in metric tons:

Damage and Demolition: None

Remarks:

90. Esinene Eesti Polevkivi Toostus

Kohtla, Estonia

Common Name of the Refinery: Polcvkivi Toostus (Werke III)

Name of Company: National Oil Shale Industry A/S EE Polcvkivi Toostus

Address of Company: Kohtla-Jarve

Affiliations of Company:

Location of Refinery: Kohtla, in NE corner of Estonia

Capacity in metric tons per year: 40,000 based on 12,000 (a), 12,000 (b)  
40,000 (y), 50,000 (y)

Distillation Facilities:

Cracking Facilities: Unit for 5,000 T/yr (b)

Lube Facilities:

Tankage Capacity in metric tons:

Damage and Demolition:

Remarks: Producing at rate of 42,000 in 1943 (y)

91 New Consolidated Goldfields

Kohli, Estonia

Common Name of the Refinery: New Consolidated Goldfields (Werks V)

Name of Company: New Consolidated Goldfields, Ltd.

Address of Company: Kohli

Affiliations of Company:

Location of Refinery: Kohli, in NW corner of Estonia

Capacity in metric tons per year: 15,000 based on 6,000(a), 12,000(b)  
10,000-12,000(y)

Distillation Facilities:

Cracking Facilities: Units for 6,000 t/yr (b)

Lube Facilities:

Tankage Capacity in metric tons:

Demolge and Demolition:

Remarks:

92 Pesti Kivioli

Kivioli, Estonia

Common Name of the Refinery: Kivioli (Work I)

Name of Company: Estonian Shale Oil Co. A/S Kivioli

Address of Company: Kivioli

Affiliations of Company:

Location of Refinery: Kivioli, in extreme NW corner of Estonia

Capacity in metric tons per year: 30,000 based on 24,000(a), 36,000(b)  
30,000(y).

Distillation Facilities:

Cracking Facilities: Unit for 17,000 T/yr. (h)

Lube Facilities:

Tankage Capacity in metric tons:

Demage and Demolition:

Remarks: Producing at rate of 33,700 in 1943 (v) Letters and maps in files.

Sillamae, Estonia

93. Eestimaa Olikonsortium

Common Name of the Refinery: Olikonsortium (Werke IV)

Name of Company: Eestimaa, Olikonsortium

Address of Company: Sillamae

Affiliations of Company:

Location of Refinery: Sillamae near Vaivari in NE part of Estonia, W of Kohtla

Capacity in metric tons per year: 13,000 subject to increases

Distillation Facilities:

Cracking Facilities:

Lube Facilities:

Tankage Capacity in metric tons:

Damage and Demolition:

Remarks: Started producing in 1943

94. R. P. du Nord - Petrofina

Dunkerque, France

Common Name of the Refinery: Raffinerie du Nord "Petrofina"

Name of Company: Raffinerie de Petrole du Nord

Address of Company: 20, rue Troyon, Paris, or Caisse 12, St. Pol sur mer, Nord

Affiliations of Company: Compagnie Financiere Belge des Petroles, through Petrofina Francaise, SA

Location of Refinery: Just S of RR yards which lie along main wharves and harbors of Dunkirk. Refinery is actually in commune of St. Pol-sur-mer. Refinery storage tanks located separately in a group near the Bassin Petrolifer, 1 Km. NW of refinery proper.

Capacity in metric tons per year: 450,000 is accepted. The total run in 1936 was only 396,000. Other figures are: 450,000 (a), 500,000 (b), 350,000 (c), 410,000 (z)

Distillation Facilities: Topping unit rated at 1100 T/D crude and a vacuum unit rated at 400 T/D asphalt. Also F.W. hydrotreater still for 200 T/D

Cracking Facilities: Two Wolf-Carburol crackers for gas oil (50 T/D each) and a Winkler Koch cracker for 240 T/D residuum.

Lube Facilities: A Lummus designed benzol-cetene dewaxer. Also acid treating plant for lubes.

Tankage Capacity in metric tons: 150,000 accepted since Rev. Petrolif. showed 176,700 cubic meters plus working tankage. Other figures 140,000 (aa) and 110,000 (y)

Damage and Demolition: Reported completely destroyed. Confirmed by photos.

Remarks: It is assumed that this plant has passed into history and that any future refinery rising from its ashes would bear it no resemblance. Reconnaissance in July 1943 shows it to have been partially dismantled after the severe bombing damage of 1941. It was burned by the French June 2-3 1940. 3 Boulton boilers (510 M<sup>2</sup> each). 2 electric generators 4,200 kw each.

95. S.G.H.P. - Anglo Iranian

Courchelettes (Douai) France

Common Name of the Refinery: Courchelettes

Name of Company: Societe Generale des Huiles de Petrole

Address of Company: Anglo-Persian Oil Co., Ltd.

Location of Refinery: Courchelettes, near Douai. The refinery is on the canal at Courchelettes.

Capacity in metric tons per year: 300,000 accepted since Kellogg supplied the equipment, rated at 6000 B/D of crude. Other figures are: 320,000 (a), 250,000 (b), 240,000 (q), 300,000 (z)

Distillation Facilities: Eleven shell stills, seven under vacuum, plus a Kellogg atmospheric pipe still. A naphtha steam still, etc. Also designed a vacuum pipe still for 1500 B/D reduced crude.

Cracking Facilities: A Kellogg cracking coil, rated 2000 B/D

Lube Facilities: Edelcanu ( $\text{SO}_2$ benzol) lube treating plant (55 T/D) Sharples and filter press dewaxing units; clay treating plant. Alco designed a clay treater for 1000 B/D lube distillate.

Tankage Capacity in metric tons: 75,000 accepted although Rev. Petrol. shows 100,000. Another figure is 55,000 (aa).

Damage and Demolition: Tankage destroyed, equipment reported partially dismantled.

Remarks: #1 distillation unit (500 T/D capacity) almost entirely destroyed. #2 " " which started operations in 1938, slightly damaged. Main pump house slightly damaged. Supposed to be producing (1944) 160 T/month of toluene.

96. Cie. Francaise de Raff.

Gonfreville (Le Havre) France

Common Name of the Refinery: Gonfreville

Name of Company: Compagnie Francaise de Raffinage

Address of Company: 9, Square de messine, Paris (VIII)

Affiliations of Company:

Location of Refinery: Gonfreville l'Orcher on the Fancarville canal about  
5 miles E of Le Havre

Capacity in metric tons per year: 1,600,000 reported based on 50,000 B/D  
installed crude capacity. Other figures  
1,600,000 (a), 1,800,000 (b), 1,200,000  
(q), 1,600,000 (z)

Distillation Facilities: 20,000 B/D F.W. tower and stabilizer; 15,000 B/D  
Kellogg pipe still; 2-7500 B/D McKee pipe stills;  
naphtha rerun, etc.

Cracking Facilities: Three Kellogg cracking or reforming units with stabilizers.

Lube Facilities: Edelcanu plant built for kerosine but available for lubes  
with changes. Wax plant to handle 250 T/D of paraffine  
distillate.

Tankage Capacity in metric tons: 400,000 according to (aa)

Damage and Demolition: Tanks destroyed in large part. Some crude dis-  
tillation equipment reported dismantled and  
removed.

Remarks: This is the largest plant in France. Photos available. Dutch  
prospectus of the company in 1939 showed 1,520,144 tons of crude  
treated in 1938. 56 tanks burned by French in June 1940 and  
some pump houses and control rooms damaged. 3 B. and W boilers  
180,000 #/hr. 3 generators 3,300 kw. each.

97. Standard Francaise SOCONY

Port Jerome, France

Common Name of the Refinery: Port Jerome

Name of Company: Standard Francaise des Petroles

Address of Company: 82 Avenue des Champs Elysees, Paris

Affiliations of Company: Standard Oil Co. (N.J.) Atlantic Refining Co.  
Gulf Oil Corp.

Location of Refinery: On right bank of the Seine River at a spot called Port Jerome a few miles from Notre Dame de Gravenchon (SI) and directly across the river from Quillebeuf. The refinery is contiguous to the smaller Vacuum Oil Refinery.

Capacity in metric tons per year: 1,250,000 accepted based on records of crude throughput. 1,200,000 tons handled in 1940. Other figures 1,250,000 (a), 1,260,000 (b), 1,100,000 (z)

Distillation Facilities: Two 2-stage pipe stills @ 10,000 B/D each. Lube rerun pipe still. Naphtha rerun still. Asphalt shell stills.

Cracking Facilities: Three 1000# Kellogg units @ 4-15,000 B/D each.

Lube Facilities: Phenol solvent extraction plant for about 3000 B/D. Solvent dewaxing plant (8 Nobel centrifuges) for about 1000 B/D. Clay treating plant for about 1900 B/D.

Tankage Capacity in metric tons; 240,000 accepted. Other figures 240,000 (a), 300,000 (aa), 359,000 (cc), 307,000 (gg)

Damage and Demolition: Tanks destroyed completely. Some dismantling. Two cracking coils removed. (Intelligence says all three)

Remarks: This had the second largest crude capacity, and was one of the most complete refineries in France. Worked in conjunction with the white oil refinery upstream at Le Maillyrage. 5 B and W boilers 187,000 # 1 hr. 3 generators 7,000 kw total.

98. Vacuum Oil Company

N.D. de Gravenchon, France

Common Name of the Refinery: Vacuum

Name of Company: Raffineries de la Vacuum Oil Co. S.A.F.

Address of Company: 46, rue de Courcelles, Paris

Affiliations of Company: Socony-Vacuum Oil Co. New York

Location of Refinery: On right bank of Seine river near village of Notre Dame de Gravenchon (SI) and across the river from Quillebeuf (Eure). The refinery is contiguous to and to the east of the larger Standard refinery of Port Jerome.

Capacity in metric tons per year: 300,000 accepted. Other figures 210,000 (a), 300,000 (b), 250,000 (z)

Distillation Facilities: Two 2-stage FW pipe stills @ 3,000 B/D each

Cracking Facilities: Kellogg unit for 3,500 B/D

Lube Facilities: Duosol solvent extraction unit for 960 B/D

Tankage Capacity in metric tons: 80,000 according to (aa), 199,000 (cc)

Damage and Demolition: Tanks destroyed except for 2,000 M<sup>3</sup> capacity. Compounding and barrelling plant destroyed. Some dismantling.

Remarks: This refinery lies against the Standard refinery in a great expanse of open fields. The two units are separated only by a wire fence and from the air would look like a single plant except for the separate docks. Supposed to have sent lube equipment to Trzebinja, Poland or Kagan Austria. 3 B. and W. boilers. 3 generators 3,000 kw each.

La Maille Raye, France

99 Standard Franchise

Common Name of the Refinery: La Maille Raye

Name of Company: Standard Franchise des Petroles

Address of Company: 82 Avenue des Champs Elysees, Paris

Affiliations of Company: Standard Oil Co. (N.J.)  
Atlantic Refining Co.  
Gulf Oil Corporation.

Location of Refinery: On right bank of Seine River at Le Trait downstream  
from Rouen about 15 miles

Capacity in metric tons per year: 10,000 (est) does not handle crude.

Distillation Facilities: None

Cracking Facilities: None

Lube Facilities: White oil cretin, kerosene

Damage Capacity in metric tons: 30,000 (est)

Damage and Demolition:厂房被摧毁 completely.

Remarks: This is simply a white oil plant located on hillside from Fort

Jerome.

100 Petreliet Jupiter-shell

Petit Couronne (Rouen), France

Common Name of the Refinery: Petit Couronne

Name of Company: Jupiter .... les Petroles

Address of Company: 42, rue Washington, Paris (VIII)

Affiliations of Company: Shell Oil Co.

Location of Refinery: Petit Couronne is six miles down stream from Rouen on the left bank of the Seine.

Capacity in metric tons per year: 750,000 is the figure given by (a) (b) and (c). Other figures are 700,000 (h) and 800,000 (z).

Distillation Facilities: Two column units good for 1200-1500 T/D each. Kaphite rerun, lube and asphalt vacuum stills, etc.

Cracking Facilities: Dubbs cracker for 700 T/D and reformer for 300 T/D. Cracking and reforming capacity 300,000 T/yr (ff).

Lube Facilities: Acid and clay treating units for 125 T/D and Edelenau solvent extraction unit for 100 T/D.

Tankage Capacity in metric tons: 210,000 the accepted figure, may be low. Other figures are 335 M<sup>3</sup> (c), 280 M<sup>3</sup> (h), 300 (z), 317 (ee), 335 L<sup>3</sup> (ff).

Damage and Demolition: Units destroyed in large part. Some dismantling reported.

Remarks:

Donges (St.Nazaire) France

101. Consommateurs de Petrole

Common Name of the Refinery: Consommateurs

Name of Company: Les Consommateurs de Petrole

Address of Company: 9, Avenue Percier, Paris (VIII)

Affiliations of Company: Independent

Location of Refinery: On N. bank of Loire river in the outskirts of the village of Donges which is upstream about 10 miles from St. Nazaire. Alongside the larger Pechelbronn-Ouest refinery.

Capacity in metric tons per year: 130,000 accepted. Other figures are 130,000 (a), 175,000 (b), 100,000 (q)  
140,000 (z)

Distillation Facilities: Two Foster Wheeler pipe stills for 1500 B/D each

Cracking Facilities: None

Lube Facilities: RR grease plant

Tankage Capacity in metric tons: 45,000 accepted although Rev. Petrolif. shows 55,000. Other figures: 45,000 (aa), 50,000 (cc)

Damage and Demolition: Bombed in 1940

Remarks: This refinery and its tankage is so close to the corresponding equipment of the Pechelbronn-Ouest refinery that they would appear to merge into one unit.

102. Pechelbronn Ouest

Donges (St. Nazaire) France

Common Name of the Refinery: Pechelbronn Ouest

Name of Company: Pochelbronn-Ouest S.A.

Address of Company: 4, rue Roussel, Paris

Affiliations of Company: "Pechelbronn" SA (Exploitations Minieres.

Location of Refinery: On N. bank of Loire river in the outskirts of the village of Donges which is upstream about 10 miles from St. Nazaire. Alongside the smaller Consommateurs refinery.

Capacity in metric tons per year: 250,000 accepted. Other figures: 220,000 (a), 250,000 (b), 240,000 (q), 180,000 (z), the builder, Winkler-Koch, states the actual crude capacity at 4500 B/D.

Distillation Facilities: Combined skimming, cracking and reforming Winkler-Koch unit.

Cracking Facilities: Two heating coils in about unit, one for light and other for heavy gas oil.

Lube Facilities: None

Tankage Capacity in metric tons: 60,000 according to (aa), 54 (cc)

Damage and Demolition: Bombed in 1940.

Remarks: Completely new refinery, construction starting in 1934. See letter from Winkler-Koch. Has gas fractionating facilities and own boiler and power house.

103. Petroles Jupiter-Shell

Pauillac (Bordeaux) France

Common Name of the Refinery: Pauillac

Name of Company: Jupiter SA des Petroles

Address of Company: 42, rue Washington, Paris (VIII)

Affiliations of Company: Shell Oil Co.

Location of Refinery: On the left bank of the Gironde river about 10 miles downstream from the confluence of the Garonne and Dordogne rivers. About 30 miles NW of Bordeaux, between the villages of Moussac and Trompeloup at 2 miles distance from Pauillac.

Capacity in metric tons per year: 500,000 used, as given by (a), (b) and (h). Other figures: 600,000 (c), 550,000, 600,000 (ff).

Distillation Facilities: McKee crude pipe still for 1800 B/D

Cracking Facilities: Dubbs two stage cracker for 300 T/D. Dubbs reformer for 300 T/D. Cracking and reforming capacity 300,000 T/yr (ff)

Lube Facilities: None

Tankage Capacity in metric tons: 180,000 is the figure used and may be low. Other figures: 280,000 (c), 200,000 (an), 255,000 M<sup>3</sup> (h), 215,000 (cc), 280,000 M<sup>3</sup> (ff).

Damage and Demolition: Part of tankage destroyed.

Remarks: This is a simple refinery without facilities for numerous products other than gasoline, gas oil and fuel oil.

104. Gironde-Texas

Bec d'Ambes (Bordeaux) France

Common Name of the Refinery: Bec d'Ambes

Name of Company: Societe des Raffineries de Petrole de la Gironde

Address of Company: Paris

Affiliations of Company: Texas Company, New York

Location of Refinery: Downstream and about 15 miles from Bordeaux on the point of land at the confluence of the Garonne and Dordogne rivers.

Capacity in metric tons per year: 350,000 based on 350,000 (a), 315,000 (b)  
220,000 (c).

Distillation Facilities: Kellogg topping unit, 6500 B/D

Cracking Facilities: Kellogg and Dubbs cracking units, 2500 B/D and 2000 B/D respectively.

Lube Facilities: None

Tankage Capacity in metric tons: 120,000 accepted. Rev. Petrol. shows 160,000 M<sup>3</sup>, other figures 118,000 (aa), 144,000 (ee).

Damage and Demolition: Considerable portion of tankage destroyed by bombing.

Remarks: This refinery is confined to gasoline, gas oil and fuel oil manufacture. Only 36,500 M<sup>3</sup> tankage left of original 160,000 M<sup>3</sup> (y), besides 4,800 M<sup>3</sup> lube storage of original 16,000 M<sup>3</sup>. 3 boilers (1700 M<sup>2</sup> total). 1 - 625 kw generator.

105. C.I.P. Socony-Vacuum

Frontignan (Sete) France

Common Name of the Refinery: Frontignan

Name of Company: Compagnie Industrielle des Petroles

Address of Company: 54, rue de Londres, Paris

Affiliations of Company: Socony-Vacuum Oil Co. New York

Location of Refinery: Near Frontignan, 4 miles NE of Sete. The refinery is just S of Frontignan and along the W side of the railroad tracks, partly on filled ground.

Capacity in metric tons per year: 300,000. Other figures 200,000 (a), 300,000 (b), 250,000 (x)

Distillation Facilities: F.W. pipe still for 6000 B/D. Kellogg rerun still for 1600 B/D.

Cracking Facilities: 3500 B/D Kellogg cracker and reformer

Lube Facilities: Dewaxing facilities transferred from Gravenchon

Tankage Capacity in metric tons: 106,000 as reported by Soc.Vac. Other figures: 100,000 (x), 70,000 (aa), 106,000 (cc), 118,000 (hh)

Damage and Demolition: None

Remarks: Simple skimming and cracking plant. Now supposed to be running 1300 T/mo. of shale oil distillates from Autun (x), and on grape seed oil. Completely shut down in 1945 (x). 4 B and W boilers (190 M<sup>3</sup> each). 3 Diesel electric generators, 600 cv total.

106. Compagnie Francaise de Raff.

Martiques (Marseille) France

Common Name of the Refinery: Martiques

Name of Company: Compagnie Francaise de l'Affinage

Address of Company: 9, Square de Messine, Paris (VIII)

Affiliations of Company: French Government

Location of Refinery: Near Martiques which is 25 miles W NW of Marseilles on the south shore of the Etang de Berre. The refinery is actually at La Mede, 3 miles E of Martiques and just N of the highway.

Capacity in metric tons per year: 650,000 accepted based on equipment manufacturers statement. Other figures: 600,000 (a), 1000,000 (b), 650,000 (q), 8-1200,000(x), 900,000 (z).

Distillation Facilities: 7,000 B/D F.W. topper. 800 T/D McKee crude pipe still. 500 T/D McKee rerun unit.

Cracking Facilities: 12,000 B/D Kellogg cracker and reformer. 2,800 B/D reformer.

Lube Facilities: None

Tankage Capacity in metric tons: 150,000 was the figure in 1937. Other figures: 250 (x), 300 (AA), 171 (ec)

Damage and Demolition: Very slight damage by bombing.

Remarks: Some equipment taken by Germans. 3 Ladd boilers - 150,000 #1 hr.

107. Raffinerie de Berre

Berre (Marseille) France

Common Name of the Refinery: Berre

Name of Company: Compagnie des Produits Chimiques et Raffineries de Berre

Address of Company: 76, rue de Prony, Paris (XVII)

Affiliations of Company: Societes des Manufactures de Glace et Produits Chimiques de Saint Gobain, Chauney et Cirey.  
Societe des Petroles Toneline.

Location of Refinery: Near Berre which is 10 miles NW of Marseilles on the north shore of the Etang de Berre. The refinery is about  $1\frac{1}{2}$  miles SW of the town of Berre, on the S side of the road 39.

Capacity in metric tons per year: 550,000 based on 580,000 (a), 550,000 (b),  
350,000 (q), 600,000 (x), 500,000 (z)

Distillation Facilities: Brunn Konigsfold pipe still

Cracking Facilities: Kellogg cracker for 2500 B/D. Houdry unit partly completed in 1942.

Lube Facilities: Acid treating and dewaxing

Tankage Capacity in metric tons: 170,000 based on 172,000, 250,000 (x)  
170,000 (aa), 159,000 (cc)

Damage and Demolition: None

Remarks: Not composed of most modern type equipment. Partly dismantled for shipment east. Equipment for synthetic lubes from resin installed in 1943. Still operating in small way on lubes.

108. SGHP Anglo Iranian

L'Avera (Marseille) France

Common Name of the Refinery: L'Avera

Name of Company: Societe Generale des Huiles de Petrole

Address of Company: 19, rue de la Bionfaisance

Affiliations of Company: Anglo-Iranian Oil Co., Ltd. London

Location of Refinery: L'Avera, near Martigues, which is 20 miles NW of Marseilles on north shore of the Etang de Berre. The refinery is on the N side of the canal just W of where the railroad crosses it, halfway between Martigues and Port de Bouc.

Capacity in metric tons per year: 400,000 probably low based on 470,000 (a), 400,000 (b), 380,000 (q), 400,000 (x), 550,000 (z)

Distillation Facilities: 12,500 B/D Kellogg topper and primary cracker. 2100 B/D 2-stage rorun unit. Alco built vacuum pipe still for 4500 B/D reduced crude.

Cracking Facilities: As above plus 1500 B/D high pressure Kellogg cracker. 4000 B/D Kellogg reformer, and 1500 B/D catalytic reformer.

Lube Facilities: None

Tankage Capacity in metric tons: 150,000 in 1937. Other figures: 222,000 (x), 190,000 (aa), 211,000 (ee).

Damage and Demolition: None

Remarks: Dutch prospectus showed 458,234 tons of crude treated in 1938. 8 boilers. 5 - 600 kw Diesel electric generators.

109. Lyonnaise Schistes Bitumineux

Autun, France

Common Name of the Refinery: Autun

Name of Company: Societe Lyonnaise des Schistes Bitumineux

Address of Company: 3, rue de Messine, Paris (VIII)

Affiliations of Company: Independent

Location of Refinery: At Les Thelots, 3 miles " of Autun (Saone et Loire) and not far from the steel works of Le Creusot. The refinery in two parts: retorts in the south, oil refinery in north part.

Capacity in metric tons per year: 15,000 is the figure used, based on the limited amount of shale produced, although McKee claims to have installed a shale oil pipe still good for 350 T/D. Other figure: 10,000 (z)

Distillation Facilities: McKee steam heated rerun still for 350 T/D to produce cracked gasoline from shale oil.

Cracking Facilities: 2000 B/D Dubbs cracker installed in 1935-36. The heater installed by Foster-Wheeler. Fresh feed only about 400 B/D.

Lube Facilities: Formerly produced black lubes.

Tankage Capacity in metric tons: 11,000 (y)

Damage and Demolition: None

Remarks: There are three batteries of 40 purifierstone retorts each, handling about 1000 T/yr each of shale running 8% oil, or 10,000 T/yr oil.

110. Pechelbronn

Merkwiller (Pechelbronn) France

Common Name of the Refinery: Pechelbronn

Name of Company: "Pechelbronn" SA d'Explotations Minières

Address of Company: 32, Allée de la Robertsau, Strasbourg

Affiliations of Company: Independent. Has control of P.E.N., Brest, Petrolier, Soc. des Huiles Antar, etc.

Location of Refinery: Pechelbronn (Bas Rhin) near Merkwiller

Capacity in metric tons per year: 120,000 based on 120,000 (a), 125,000 (b),  
110,000 (q), 130,000 (z)

Distillation Facilities: Eight shell stills, 6 under vacuum, plus coke still  
for bottoms and vacuum lube rerun stills.

Cracking Facilities: Wolf Carburol cracker for 25,000 T/yr.

Lube Facilities: Acid and clay treating. Solvent centrifuge dewaxing  
(Sharples) and 22 filter presses.

Tankage Capacity in metric tons: 60,000 Other figures 80,000 (aa),  
80,000 (bb)

Damage and Demolition: None

Remarks: Drilling is mostly around Holschloch. The plant is 3 sections:  
Lamportschloch, containing the cracking, crude dehydration,  
naphtha distillation and crude oil storage; Merkwiller, contain-  
ing the power plant, lube distillation, dewaxing and intermediate  
tankage; Kutzkuhausen, containing the crude distillation and  
covered tanks.

III. Redeventza

Antwerp-Kiel, Belgium

Common Name of the Refinery: Redeventza

Name of Company: "Redeventza" S.A. Belgique pour l'Exploitation du Petrole

Address of Company: Antwerp-Kiel

Affiliations of Company: Hungarian

Location of Refinery: Antwerp-Kiel on the Scheldt river

Capacity in metric tons per year: 150,000, 130,000 (a), 150,000 (b),  
140,000 (g), 160,000 (s), 130,000 (z).

Distillation Facilities: Foster-Wheeler pica still.

Cracking Facilities: None

Lube Facilities: No Lubes

Tankage Capacity in metric tons: 46,000 (s)

Damage and Demolition: Partly destroyed, tanks damaged.

Remarks:

112 Atlas-SOCOFIJ

Antwerp-Hoboken, Belgium

Common Name of the Refinery: Atlas

Name of Company: Compagnie Industrielle "Atlas" S.A.

Address of Company: Antwerp

Affiliations of Company: SOCOFIJ

Location of Refinery: Antwerp-Hoboken

Capacity in metric tons per year: 100,000, 100,000 (a), 75,000 (b),  
100,000 (c)

Distillation Facilities: Shell stills

Cracking Facilities: None

Lube Facilities:

Tankage Capacity: in metric tons: 16,000

Damage and Demolition: May have been damaged

Remarks:

113 Raff. & Dist. Averseisss "Radian" Antwerp-Kiel, Belgium

Common Name of the Refinery: Radian

Name of Company: Raffineries et Distilleries Averseisss S.A. "Radian".

Address of Company: Antwerp

Affiliations of Company:

Location of Refinery: Antwerp-Kiel

Capacity in metric tons per year: 50,000, 50,000 (a), 100,000 (b), 70,000 (g),  
30,000 (s), 50,000 (z).

Distillation Facilities: Pipe still

Cracking Facilities: None

Lube Facilities:

Tankage Capacity in metric tons: 200,000 (s)

Damage and Demolition:

Remarks: Connected with E and F bulk station

Common Name of the Refinery: Belgo Petroleum

Name of Company: Belgo Petroleum S.A.

Address of Company: Brussels

Affiliations of Company:

Location of Refinery: Tervuren

Capacity in metric tons per year: 65,000, 100,000 (a), 50,000 (b), 10,000 (z)

Distillation Facilities: None

Cracking Facilities: Jinkins unit for about 100,000 T./y.

Lube Facilities:

Tankage Capacity in metric tons:

Damage and Demolition:

Remarks:

119. Lianosoff-Raff. Belge

Antwerp, Belgium

Common Name of the Refinery: Raffinerie Belge

Name of Company: Raffinerie Belge de Petroles

Address of Company: Antwerp

Affiliations of Company: British Lianosoff Co.

Location of Refinery: Antwerp

Capacity in metric tons per year: 130,000, 140,000 (s), 150,000 (z).

Distillation Facilities: Shell stills

Cracking Facilities: None

Lube Facilities:

Tankage Capacity in metric tons: 70,000 (s)

Hazard and Remediation:

Remarks: Asphalt refinery

Common Name of the Refinery: Belgian Shell

Name of Company: Belgian Shell Co.

Address of Company: Ghent

Location of Refinery: Ghent-Wondelgem

Capacity in metric tons per year: 130,000, 130,000(a), 120,000(b),  
130,000(c), 60,000(s), 85,000(z),  
85,000(ad), 130,000 (ff)

Distillation Facilities: Shell stills  
Vacuum pipe still

Cracking Facilities:

Lube Facilities: Oil mill manufacturing facilities

Tankage Capacity in metric tons: 42,000(s) and (ff)

Damage and Demolition:

Remarks: Equipment brought in from Louvain refinery for original construction. Supposed to supply U-boats on French coast.

Common Name of the Refinery: Belgian Cracking

Name of Company: Belgian Cracking Co. S.A.

Address of Company: Brussels

Affiliations of Company: --

Location of Refinery: Ghent-Langerbrugge

Capacity in metric ton per year: 70,000; 30,000(a), 25,000(b), 60,000(c),  
20,000(z).

Distillation Facilities: None

Cracking Facilities: Pusses unit for about 17,000 T/yr.

Lube Facilities:

Tankage Capacity in metric tons:

Damage and Demolition:

Remarks:

Common Name of the Refinery: Bataviasche-Pernis

Name of Company: NV de Bataviasche Petroleum Maatschappij

Address of Company: The Hague

Affiliations of Company: Shell

Location of Refinery: Pernis, about 7 miles WSW

Capacity in metric tons per year: 2,100,000; 900,000(a), 250,000(b),  
1,100,000(c), 650,000(z), 600,000(dd),  
1,100,000(cc).

Distillation Facilities: Pipe still, atmospheric and vacuum

Cracking Facilities: Lubricants for 500,000 b/yr, (cc)

Lube Facilities:

Tankage Capacity in metric tons: 300,000, 698,000(cc), 567,000(cc)

Damage and Demolition: Partly destroyed

Remarks: Lubricating cracking furnace. Tie-rope facilities. Asphalt plant.

Requires to some extent after-burner rods. Regenerating used

Lubric at about \$600/bbl in 1946.

119 Vlissingsche Asphalt

Flushing, Netherlands

Common Name of the Refinery: Flushing

Name of Company: N.V. Vlissingsche Mineralolie en Asphalt Raffinaderij

Address of Company: Flushing

Affiliations of Company:

Location of Refinery: Flushing

Capacity in metric tons per year: 40,000; 12-18,000(?)

Distillation Facilities: Shell stills

Cracking Facilities: None

Lube Facilities:

Tankage Capacity in metric tons: 60,000

Damage and Demolition: May have been destroyed

Remarks: Good aerial photos, Jun 143.

120 Norsk Amerikansk

Vollo-Tonsetberg, Norway

Common Name of the Refinery: Vollo

Name of Company: Norsk Amerikansk Mineralolje compagni A.S.

Address of Company: Vollo

Affiliations of Company: SOCONY

Location of Refinery: Vollo

Capacity in metric tons per year: 50,000; 50,000(a), 42,000(b), 41,000(z).

Distillation Facilities: Shell stills, atmospheric and vacuum

Cracking Facilities: None

Lube Facilities: Lub and grease making equipment

Tankage Capacity in metric ton: 25,000

Damages and Demolition: Heavy equipment destroyed.

Remarks: Asphalt manufacturing facilities

121 Kalundborg-SOCOJ

Kalundborg, Denmark

Common Name of the Refinery: Kalundborg

Name of Company: A/S Olieaffinaderi

Address of Company: Kalundborg, Denmark

Affiliations of Company: SOCONY

Location of Refinery: Kalundborg

Capacity in metric tons per year: 20,000, 20,000(a), 14,000(b),

Distillation Facilities: Steam still

Cracking Facilities: None

Lube Facilities:

Tankage Capacity in metric tons: 6200 (a)

Demolition and Dismantling:

Remarks: