

# KOPPERS POWDERED COAL GASIFICATION PROCESS

## TABLE OF CONTENTS

	<u>Page</u>
I. INTRODUCTION	1
II. NUMBER AND SCOPE OF INVESTIGATIONS	1
III. OUTLINE OF KOPPERS EXPERIMENTAL WORK	3
IV. GENERAL CONSIDERATIONS IN POWDERED COAL GASIFICATION	3
V. BRABAG SCHWARZHEIDE LIGNITE BRIQUETTE GASIFICATION	4
VI. BRABAG SCHWARZHEIDE COKE DUST GASIFICATION	5
VII. RHEINPREUSSEN COAL DUST GASIFICATION	6
VIII. DISCUSSION OF EXPERIMENTAL RESULTS	19
A. Coal Characteristics	19
B. Operating Procedure	20
C. Plant Design	25
D. Comparison With Other Processes	25
IX. PROPOSED COMMERCIAL UNITS	25
X. PREDICTED PLANT PERFORMANCE	29
A. Brabag-Zeitz Proposal - 1941-1942	29
B. Rheinpreussen Proposal - 1941-1942	30
C. Totzek Address of 12 June 1942	31
D. Brabag-Schwarzheide Proposal 1943	33
E. Estimates Obtained by Navy Technical Mission, 1945	33
F. Information given to FIAT Investigators, 1947	37

## TABLE OF CONTENTS (CONT'D)

	<u>Page</u>
APPENDIX 1 LIST OF GERMAN PERSONNEL	43
APPENDIX 2 LIST OF TARGETS VISITED	44
APPENDIX 3 BIBLIOGRAPHY	45-46
APPENDIX 4 LIST OF MATERIAL EVACUATED	47-48
APPENDIX 5 QUESTIONNAIRE ADDRESSED TO KOPPERS BY FIAT, 11 APRIL 1947	49-51

### LIST OF FIGURES

FIGURE 1 BRABAG LIGNITE BRIQUETTE GASIFICATION PLANT	7
FIGURE 2 BRABAG COKE DUST GASIFICATION REACTOR	8
FIGURE 3 RHEINPREUSSEN POWDERED COAL GASIFICATION REACTOR NO. 1	9
FIGURE 4 RHEINPREUSSEN GASIFICATION PLANT ASSEMBLY	10
FIGURE 5 RHEINPREUSSEN POWDERED COAL GASIFICATION REACTOR NO. 2	13
FIGURE 6 RHEINPREUSSEN POWDERED COAL GASIFICATION REACTOR NO. 3	16
FIGURE 7 RHEINPREUSSEN FINAL UNIT ARRANGEMENT	17
FIGURE 8 RHEINPREUSSEN FINAL UNIT DETAILS	18
FIGURE 9 RHEINPREUSSEN FINAL UNIT FLOW DIAGRAM	21
FIGURE 10 RHEINPREUSSEN FINAL REACTOR SECTION	22
FIGURE 11 BRABAG ZEITZ PROPOSED PLANT	27
FIGURE 12 PLANT FOR COAL DUST GASIFICATION	28

TABLE OF CONTENTS (CONT'D)

LIST OF FIGURES (CONT'D)

		<u>Page</u>
FIGURE 13	HEAT FLOW DIAGRAM FOR SYNTHESIS GAS PRODUCTION FROM BITUMINOUS COAL DUST	35
FIGURE 14	HEAT FLOW DIAGRAM FOR SYNTHESIS GAS PRODUCTION FROM LIGNITE DUST	36
FIGURE 15	WATER GAS EQUILIBRIUM CONSTANT KPW IN THE PRESENCE OF CARBON	41
FIGURE 16	WATER GAS EQUILIBRIUM CONSTANT KW ONLY IN THE GAS PHASE IN THE ABSENCE OF CARBON	42

LIST OF TABLES

TABLE I	BRABAG ZEITZ POWDERED LIGNITE GASIFICATION PROPOSAL	30
TABLE II	RHEINPREUSSEN POWDERED COAL GASIFICATION PROPOSAL	31
TABLE III	SUMMARY OF ESTIMATED PERFORMANCE DATA	32
TABLE IV	KOPPERS DUST GASIFICATION DATA GIVEN TO U.S. NAVY INVESTIGATORS- JUNE 1945	34
TABLE V	DUST GASIFICATION DATA FROM TOTZEK, 1947	38