

APPLICATION VOID.

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## PATENT SPECIFICATION

Convention Date (Germany): July 3, 1936.

**502,880**

Application Date (in United Kingdom): June 18, 1937. No. 17027/37.

Application for Patent of Addition to No. 486,928 [Germany] Dec. 10, 1935.

Specification not Accepted



2726

### COMPLETE SPECIFICATION

#### Process for the Catalytic Conversion of Oxides of Carbon into Higher Hydrocarbons by means of Hydrogen

We, RUHRCHEMIE AKTIENGESELLSCHAFT, of Oberhausen-Holten, Germany, a Body Corporate organised and existing under the Laws of the German State, do hereby  
5 declare the nature of this invention and in what manner the same is to be performed, to be particularly described and ascertained in and by the following statement:—

10 It is known that when producing hydrocarbons synthetically from carbon monoxide and hydrogen by the use of catalysts, the effectiveness of the catalysts is reduced by reason of the fact that paraffin-like substances having a high boiling  
15 point separate out in them. It has also been observed that the catalysts whose effectiveness has been reduced can be restored to their original effectiveness if the high-boiling paraffin hydrocarbons produced during synthesis are removed, for  
20 example by extraction.

The specification that has been filed on the Applications Nos. 33814/36, 33815/36 and 33816/36 relates to a process for regenerating catalysts employed in benzene synthesis from carbon  
25 monoxide and hydrogen, in which the catalysts are regenerated before there is any appreciable drop in the yield of benzene and oil. To regenerate the catalysts they are either treated in the synthesis furnace with hydrogen at synthesis temperature or extracted with a suitable solvent. The paraffin is then removed from  
30 the solutions in the usual manner.

35 It has been found, in benzene synthesis from carbon monoxide and hydrogen, that the yield particularly of paraffins can be increased by removing the high-boiling paraffins from the catalyst in larger quantities than is necessary for the regeneration of the catalyst so that after each re-  
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moval of the high-boiling paraffins there sets in an intensified formation of 45 paraffins.

It has further been found that the use of benzene as a solvent of paraffins is not advantageous at all atmospheric temperatures, as when the temperature of the 50 atmosphere is low the paraffins flocculate in the benzene. It has been found that this objectionable feature is avoided if the benzene employed as solvent has added to it certain quantities of the hydrocarbon 55 oils which boil at a higher temperature than benzene and which are produced by the hydrocarbon synthesis.

Having now particularly described and ascertained the nature of our said invention and in what manner the same is to be performed, we declare that what we claim is:— 60

1. A modification of the process according to the specification filed on Applications Nos. 33814/36, 33815/36 and 33816/36, having for its purpose the recovery of large quantities of paraffins when producing hydrocarbons synthetically from carbon monoxide and hydrogen by the use of catalysts, characterised in that for the purpose of increasing the yield of paraffins, the high-boiling paraffins are removed by extraction from the catalysts in larger quantities than is 65 necessary for regeneration. 70

2. A process according to claim 1, characterised in that the solvent for the high-boiling paraffins consists of a mixture of benzene and hydrocarbons which 75 boil at a higher temperature than benzene. 80

Dated this 18th day of June, 1937.

EDWARD EVANS & CO.,  
40—43, Chancery Lane, London, W.C.2,  
Agents for the Applicants.