## AU-A-15324/83

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MAUG 25.06.82 H(9-C) M(24-A3) 84-006297/02 H09 M24 \*DE 3223-702-A MAN MASCH AUGSBURG-NURNB 25.06.82-DE-223702 (29.12.83) C01b-03/02 C10i-03 and filter (15), followed by a high-temperature conversion Synthesis gas reactor - using recycled side stream of production gas (17) where water is added. after h.t. conversion and reheating From a heat exchanger (8), coupled to a steam generator (30), the synthesis gas leaves after quenching (19) and scrubbing (22). A side stream is extracted from the line C84-002560 (10), compressed, reheated in the heat exchanger (11) and In a reactor operated to produce synthesis recycled to the reactor (9).(20pp39DwgNo1/2) gas, a part of the waste heat of the gas produced is recycled after the gas has been processed. The reactor gas is freed from fly ash, cooled and passed through a hightemperature convertor. A side stream is compressed, heated, washed and returned to the reactor together with primary air and carbon containing fuel. **ADVANTAGES** The reactor has improved efficiency and can be used even for pulverised coal. It can be used for the direct reduction of iron ore to iron sponge. EMBODIMENT Preheated oxygen (7) and pulverised coal (8) of 0.5 mm are charged to the reactor (9), together with recycled gas from pipe (6). The reaction gases leave through pipe (5) for a heat exchanger and fly ash separator (11), a cyclone (14) DE3223702-

