054

C84-082515 D/S: BE DE FR GB IT NL CLAIMED PROCESS Synthesis gas production comprises: (a) partially combusting finely divided carbonaceous fuel with an O2-contg. gas at elevated temp. and pressure in a gasifier (A); (b) removing liquid slag from the bottom of (A); (c) removing hot crude synthesis gas contg. entrained slag droplets from the top of (A) and passing it upwards through a radiation chamber (B) in which cooling causes

84-196557/32

evaporator

SHELL INT RES MIJ BV

the slag droplets to solidify;

it through a superheater (C);

(C) with an evaporator (D);

through (D); and

(d) further cooling the crude synthesis gas by passing (e) reversing the flow of the gas in a pipe connecting (f) further cooling the gas by passing it downwards

or CO2).

(i) vertical cylindrical outer pressure shell contg. a water bath (for catching a solidifying liquid slag) and a water tube wall structure above the water bath, (A) being defined by the lower (B) by the intermediate and (C) by the upper part of the water tube wall structure, (ii) a vertical cylindrical evaporator (D) contg. tube banks and positioned next to the vertical pressure shell; (iii) a pipe connecting the top of (D) with the top of the vertical pressure shell; (iv) means for separating slag particles from the cooled gas, connected by a pipe to the bottom of (D). USES /ADVANTAGES Process is used for the prodn. of synthesis gas by partial combustion of a wide variety of carbonaceous material at 1200-1700 deg. C and 2-200 bar with a residence time of 1-10 secs. pref. using a moderator (e.g. steam

Compared to conventional processes, the

appts. is easily adapted to various types (low ash, highash, low-m.pt. ash, high-m.pt ash) of raw material.

is cooled in (D) to 200-350°C. (25pp1639MHDwgNo0/4).

PREFERRED

(E) ISR: No Search Report

The gas leaving the top of (A) has an average linear velocity of 1-15 m/sec. Cold, clean gas, steam and/or water is injected as quench into the gas leaving the top of (A) in amts. of 0.2-2 kg/kg. The average linear velocity of the gas flowing through (B) is 1-15 m/sec, and the gas is cooled in (B) to 600-1200°C. The average linear velocity of the gas flowing through (C) is 3-15 m/sec. and the gas is cooled in (C) to 400-600°C. The average linear velocity of the gas flowing through (D) is 3-15 m/sec, and the gas